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ROLLER CHAIN LENGTH CONVERSION

Pitch Conversion Table...No. of Pitches Converted into Feet

No. of Pitches	CHAIN NO.										
	35 3/8"	40, 41 1/2"	50 5/8"	60 3/4"	80 1"	100 1 1/4"	120 1 1/2"	140 1 3/4"	160 2"	200 2 1/2"	240 3"
	CHAIN LENGTH (IN FEET)										
1	0.0313	0.0417	0.0521	0.0625	0.0833	0.1042	0.1250	0.1458	0.1667	0.2083	0.2500
2	0.0625	0.0833	0.1042	0.1250	0.1667	0.2083	0.2500	0.2917	0.3333	0.4147	0.5000
3	0.0938	0.1250	0.1563	0.1875	0.2500	0.3125	0.3750	0.4375	0.5000	0.6250	0.7500
4	0.1250	0.1667	0.2083	0.2500	0.3333	0.4167	0.5000	0.5883	0.6667	0.8333	1.0000
5	0.1563	0.2083	0.2604	0.3125	0.4167	0.5208	0.6250	0.7222	0.8333	1.0417	1.2500
6	0.1875	0.2500	0.3125	0.3750	0.5000	0.6250	0.7500	0.8750	1.0000	1.2500	1.5000
7	0.2188	0.2917	0.3646	0.4375	0.5833	0.7922	0.8750	1.0208	1.1667	1.4583	1.7500
8	0.2500	0.3333	0.4167	0.5000	0.6667	0.8333	1.0000	1.1667	1.3333	1.6667	2.0000
9	0.2813	0.3750	0.4688	0.5625	0.7500	0.9375	1.1259	1.3125	1.5000	1.8750	2.2500
10	0.3125	0.4167	0.5208	0.6250	0.8333	1.0417	1.2500	1.4583	1.6667	2.0833	2.5000
11	0.3438	0.4594	0.5729	0.6875	0.9167	1.1459	1.3750	1.6041	1.8333	2.2917	2.7500
12	0.3750	0.5000	0.6250	0.7500	1.0000	1.2500	1.5000	1.7500	2.0000	2.5000	3.0000
13	0.4063	0.5417	0.6771	0.825	1.0833	1.4583	1.6250	1.8958	2.1667	2.7083	3.2500
14	0.4375	0.5833	0.7292	0.8750	1.1667	1.5625	1.7500	2.0417	2.3333	2.9167	3.5000
15	0.4688	0.6250	0.7813	0.9375	1.2500	1.6667	1.8750	2.1875	2.5000	3.1250	3.7500
16	0.5000	0.6667	0.8333	1.0000	1.3333	1.7709	2.0000	2.3333	2.6667	3.3333	4.0000
17	0.5313	0.7084	0.8854	1.0625	1.4167	1.8750	2.1250	2.4791	2.8333	3.5417	4.2500
18	0.5625	0.7500	0.9375	1.1250	1.5000	1.9793	2.2500	2.7250	3.0000	3.7500	4.5000
19	0.5938	0.7917	0.9896	1.1875	1.5833	1.0833	2.3750	2.7708	3.1667	3.9583	4.7500
20	0.6250	0.8333	1.0417	1.2500	1.6667	2.0833	2.5000	2.9167	3.3333	4.1667	5.0000
21	0.6563	0.8750	1.0938	1.3125	1.7500	2.2917	2.6250	3.0625	3.5000	4.3750	5.2500
22	0.6875	0.9167	1.1458	1.3750	1.8333	2.3959	2.7500	3.2083	3.6667	4.5833	5.5000
23	0.7188	0.9584	1.1979	1.4375	1.1966	2.5000	2.8750	3.3541	3.8333	4.7917	5.7500
24	0.7500	1.0000	1.2500	1.5000	2.0000	2.6042	3.0000	3.5000	4.0000	5.0000	6.0000
25	0.7813	1.0417	1.3021	1.5625	2.0833	2.7083	3.1250	3.6458	4.1667	5.2083	6.2500
26	0.8125	1.0833	1.3541	1.6250	2.1667	2.8125	3.2500	3.7917	4.3333	5.4167	6.5000
27	0.8438	1.1250	1.4062	1.6875	2.2500	2.9167	3.3750	3.9375	4.5000	5.6250	6.7500
28	0.8750	1.1667	1.4583	1.7600	2.3333	2.0209	3.5000	4.0833	4.6667	5.8333	7.0000
29	0.9063	1.2084	1.5104	1.8125	2.4167	3.1250	3.6250	4.2291	4.8333	6.0417	7.2500
30	0.9375	1.2500	1.5625	1.8750	2.5000	3.1250	3.7500	4.3750	5.0000	6.2500	7.5000
31	0.9688	1.2917	1.6164	1.9375	2.5883	3.2292	3.8750	4.5208	5.1667	6.4583	7.7500
32	1.0000	1.3333	1.6667	2.0000	2.6667	3.3333	4.0000	4.6667	5.3333	6.6667	8.0000
33	1.0000	1.3750	1.7188	2.0625	2.7500	3.4375	4.1250	4.8125	5.5000	6.8790	8.2500
34	1.0625	1.4167	1.7708	2.1250	2.8333	3.5417	4.2500	4.9583	5.6667	7.0833	8.5000
35	1.0938	1.4584	1.8229	2.1875	2.9167	3.6459	4.3750	5.1041	5.8333	7.2917	8.7500
36	1.1250	1.5000	1.8750	2.2500	3.0000	3.7500	4.5000	5.2500	6.0000	7.5000	9.0000
37	1.1563	1.5417	1.9271	2.3125	3.0833	3.8542	4.6250	5.3958	6.1667	7.7083	9.2500
38	1.1875	1.5833	1.9791	2.3750	3.1667	3.9583	4.7500	5.5417	6.3333	7.9167	9.5000
39	1.2188	1.6250	2.0312	2.4375	3.2500	4.0625	4.8750	5.6875	6.5000	8.1250	9.7500
40	1.2500	1.6667	2.0833	2.5000	3.3333	4.1667	5.0000	5.8333	6.6667	8.3333	10.0000
41	1.2813	1.7084	2.1354	2.5625	3.4167	4.2709	5.1250	5.9791	6.8333	8.5417	10.2500
42	1.3125	1.7500	2.1875	2.6250	3.5000	4.3750	5.2500	6.1250	7.0000	8.7500	10.5000
43	1.3438	1.7917	2.2396	2.6875	3.5833	4.4792	5.3750	6.2708	7.1667	8.9583	10.7500
44	1.3750	1.8333	2.2916	2.7500	3.6667	4.5833	5.5000	6.4167	7.3333	9.1667	11.0000
45	1.4063	1.8750	2.3437	2.8125	3.7500	4.6875	5.6250	6.5625	7.5000	9.3750	11.2500
46	1.4375	1.9167	2.3958	2.8750	3.8333	4.7917	5.7500	6.7083	7.6667	9.5833	11.5000
47	1.4688	1.9584	2.4479	2.9375	3.9167	4.8959	5.8750	6.8541	7.8333	9.7917	11.7500
48	1.5000	2.0000	2.5000	3.0000	4.0000	5.0000	6.0000	7.0000	8.0000	10.0000	12.0000
49	1.5313	2.0417	2.5521	3.0625	4.0833	5.1042	6.1250	7.1458	8.1667	10.2083	12.2500
50	1.5625	2.0833	2.6042	3.1250	4.1667	5.2083	6.2500	7.2917	8.3333	10.4167	12.5000

METRIC/IMPERIAL CONVERSION TABLE

Most dimensions in this catalogue are in metric units, the following conversion factors to imperial units may be used.

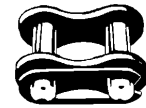
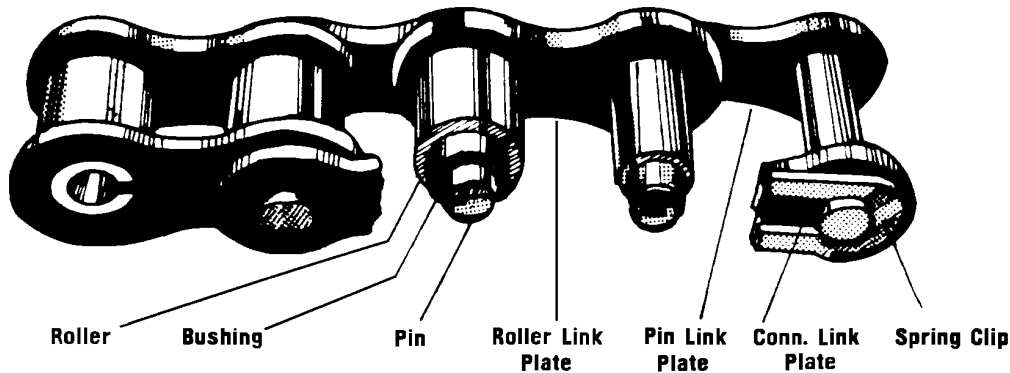
UNITS OF LENGTHS	MULTIPLY UNITS IN LEFT COLUMN BY PROPER FACTOR BELOW							
	in.	ft.	yd.	mile	mm.	cm.	m.	km.
1 inch	1	0.0833	0.0278	-	25.40	2.540	0.0254	-
1 foot	12	1	0.333	-	304.8	30.48	0.3048	-
1 yard	36	3	1	-	914.4	91.44	0.9144	-
1 mile	-	5280	1760	1	-	-	1609.3	1.609
1 millimeter	0.0394	0.0033	-	-	1	0.100	0.001	-
1 centimeter	0.3937	0.328	0.0109	-	10	1	0.01	-
1 meter	39.37	3.281	1.904	-	1000	100	1	0.001
1 kilometer	-	3281	1094	0.6214	-	-	1000	1

UNITS OF AREA	MULTIPLY UNITS IN LEFT COLUMN BY PROPER FACTOR BELOW						
	sq. in.	sq. ft.	acre	sq. mile	sq. cm.	sq. m.	hectare
1 sq. inch	1	0.0069	-	-	6.452	-	-
1 sq. foot	144	1	-	-	929.0	0.0929	-
1 acre	-	43,560	1	0.0016	-	4047	0.4047
1 sq. mile	-	-	640	1	-	-	259.0
1 sq. centimeter	0.1550	-	-	-	1	0.0001	-
1 sq. meter	1550	10.76	-	-	10,000	1	-
1 hectare	-	-	2.471	-	-	10,000	1

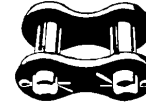
UNITS OF AREA	MULTIPLY UNITS IN LEFT COLUMN BY PROPER FACTOR BELOW							
	cu. in.	cu. ft.	cu. yd.	cu. cm.	cu. meter	litre	U.S. gal.	Imp. gal.
1 cu. inch	1	-	-	16.387	-	0.0164	-	-
1 cu. foot	1728	1	0.0370	28.317	0.0283	28.32	7.481	6.229
1 cu. yard	46,656	27	1	-	0.7646	764.5	202.0	168.2
1 cu. centimeter	0.0610	-	-	1	-	0.0010	-	-
1 cu. meter	61,023	35.31	1.308	1,000,000	1	1000	264.2	220.0
1 litre	61.025	0.0353	-	1000	0.001	1	0.2642	0.2200
1 U.S. gallon	231	0.1337	-	3785.4	-	3.785	1	0.8327
1 Imperial Gallon	277.4	0.1605	-	4546.1	-	4.546	1.201	1

UNITS OF ENERGY	MULTIPLY UNITS IN LEFT COLUMN BY PROPER FACTOR BELOW					
	ft. lb	Btu	cal.	Joule	kw-hr	hp-hr
1 foot-pound	1	0.001285	0.3238	1.3558	-	-
1 Btu	778.2	1	252.0	1055	-	-
1 calorie	3.088	0.003968	1	4.1868	-	-
1 Joule	0.73756	0.0009484	0.2390	1	-	-
1 Kilowatt-hour	2,655,000	3413	860,000	1.3410	1	1.3410
1 horsepower-hour	1,980,000	2545	641,500	2,684,500	0.7457	1

RIVETED ROLLER CHAIN PARTS



CONNECTING LINK (CLIP)



CONNECTING LINK (PINS)



OFFSET LINK

TQP WAP ROLLER CHAIN

FEATURES:

Double Punching Process

By the process of punching holes in the sideplates, 40% of the holes usually come out with a taper when they are punched on a single punch pressing machine. The double punching process excludes this taper and punches out the holes at a 90 degree angle. This increases tensile strength and eliminates stretch in the chain through wear in the link plates.

Pre-Loading

At the final process, the roller chains assembled are geared with the sprocket, and tension load one-third as much as breaking load is continuously placed on. Thus, the initial wearing phenomenon of roller chains has been diminished and the durability has advanced remarkably.

Oil Port and Bushing Placement

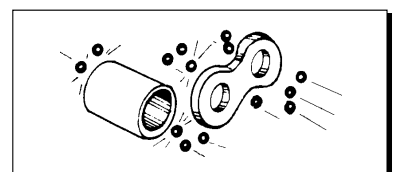
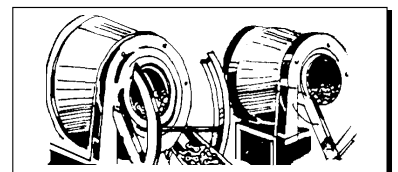
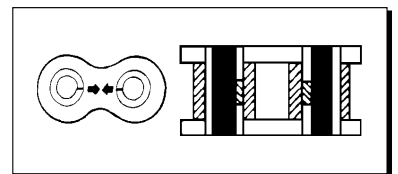
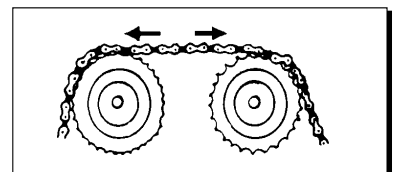
The bushings in the roller chain are drilled with an oil port. This special method allows lubricant to get in-between the pin and the bushing, and the bushing and the roller. The bushing is assembled in the roller link plate with the seam oriented toward the plate waist. The combination of the ball drifting process and the oil port drilled in the bushing assures a smooth bearing surface and minimizes wear and stretch in the chain.

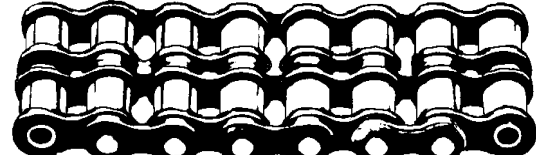
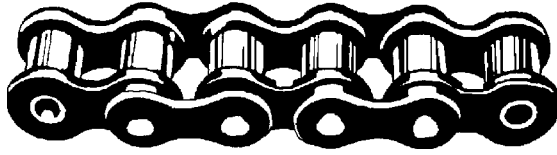
Heat Treatment Process

This heat treatment process creates an isothermal transformation in the high carbon steel and gives the steel a high tensile strength and an increased resistance to fatigue of the link plates which connect the bearing surfaces to the pin and the bushing.

Shot-Peening Process

The link plates and the rollers are shot-peened. This process gives the toughness to the link plates by creating residual stress on the surfaces of the link plates and increases the impact resistance of the rollers.



QUALITY **TQP** ROLLER CHAIN

CHAIN SIZE	PITCH	PART NUMBER PER			CONNECTORS	OFFSETS
		10 FT. BOX	50 FT. BOX	100 FT. BOX		
SINGLE A.S.A. SERIES						
25-1R	¼"	CHA 25-1R-10-TQP	-	-	CHA 25-1R-CO-TQP	CHA 25-1R-OF-TQP
35-1R	⅜"	CHA 35-1R-10-TQP	CHA 35-1R-50-TQP	CHA 35-1R-100-TQP	CHA 35-1R-CO-TQP	CHA 35-1R-OF-TQP
41-1R	½"	CHA 41-1R-10-TQP	CHA 41-1R-50-TQP	CHA 41-1R-100-TQP	CHA 41-1R-CO-TQP	CHA 41-1R-OF-TQP
40-1R	½"	CHA 40-1R-10-TQP	CHA 40-1R-50-TQP	CHA 40-1R-100-TQP	CHA 40-1R-CO-TQP	CHA 40-1R-OF-TQP
50-1R	⅝"	CHA 50-1R-10-TQP	CHA 50-1R-50-TQP	CHA 50-1R-100-TQP	CHA 50-1R-CO-TQP	CHA 50-1R-OF-TQP
60-1R	¾"	CHA 60-1R-10-TQP	CHA 60-1R-50-TQP	CHA 60-1R-100-TQP	CHA 60-1R-CO-TQP	CHA 60-1R-OF-TQP
60-1C	¾"	CHA 60-1C-10-TQP	-	-	-	-
80-1R	1"	CHA 80-1R-10-TQP	CHA 80-1R-50-TQP	-	CHA 80-1R-CO-TQP	CHA 80-1R-OF-TQP
80-1C	1"	CHA 80-1C-10-TQP	-	-	-	-
100-1R	1¼"	CHA 100-1R-10-TQP	-	-	CHA 100-1R-CO-TQP	CHA 100-1R-OF-TQP
100-1C	1¼"	CHA 100-1C-10-TQP	-	-	-	-
120-1R	1½"	CHA 120-1R-10-TQP	-	-	CHA 120-1R-CO-TQP	CHA 120-1R-OF-TQP
140-1R	1¾"	CHA 140-1R-10-TQP	-	-	CHA 140-1R-CO-TQP	CHA 140-1R-OF-TQP
160-1R	2"	CHA 160-1R-10-TQP	-	-	CHA 160-1R-CO-TQP	CHA 160-1R-OF-TQP
DOUBLE A.S.A. SERIES						
35-2R	⅜"	CHA 35-2R-10-TQP	-	CHA 35-2R-100-TQP	CHA 35-2R-CO-TQP	CHA 35-2R-OF-TQP
40-2R	½"	CHA 40-2R-10-TQP	CHA 40-2R-50-TQP	CHA 40-2R-100-TQP	CHA 40-2R-CO-TQP	CHA 40-2R-OF-TQP
50-2R	⅝"	CHA 50-2R-10-TQP	CHA 50-2R-50-TQP	-	CHA 50-2R-CO-TQP	CHA 50-2R-OF-TQP
60-2R	¾"	CHA 60-2R-10-TQP	CHA 60-2R-50-TQP	-	CHA 60-2R-CO-TQP	CHA 60-2R-OF-TQP
60-3R	¾"	-	-	-	CHA 60-3R-CO-TQP	CHA 60-3R-OF-TQP
80-2R	1"	CHA 80-2R-10-TQP	-	-	CHA 80-2R-CO-TQP	CHA 80-2R-OF-TQP
100-2R	1¼"	-	-	-	CHA 100-2R-CO-TQP	CHA 100-2R-OF-TQP
120-2R	1½"	-	-	-	-	CHA 120-2R-OF-TQP
120-3R	1½"	-	-	-	CHA 120-3R-CO-TQP	CHA 120-3R-OF-TQP
HEAVY A.S.A. SERIES						
50H-1R	⅝"	CHA 50H-1R-10-TQP	-	-	CHA 50H-1R-CO-TQP	CHA 50H-1R-OF-TQP
60H-1R	¾"	CHA 60H-1R-10-TQP	CHA 60H-1R-50-TQP	CHA 60H-1R-100-TQP	CHA 60H-1R-CO-TQP	CHA 60H-1R-OF-TQP
60H-2R	¾"	CHA 60H-2R-10-TQP	-	-	CHA 60H-2R-CO-TQP	CHA 60H-2R-OF-TQP
80H-1R	1"	CHA 80H-1R-10-TQP	CHA 80H-1R-50-TQP	-	CHA 80H-1R-CO-TQP	CHA 80H-1R-OF-TQP
80H-2R	1"	-	-	-	CHA 80H-2R-CO-TQP	CHA 80H-2R-OF-TQP
EXTENDED PITCH A.S.A. SERIES						
A2040	1"	CHA A2040-1R-10-TQP	CHA A2040-1R-50-TQP	CHA A2040-1R-100-TQP	CHA A2040-1R-CO-TQP	CHA A2040-1R-OF-TQP
A2050	1¼"	CHA A2050-1R-10-TQP	CHA A2050-1R-50-TQP	CHA A2050-1R-100-TQP	CHA A2050-1R-CO-TQP	CHA A2050-1R-OF-TQP
A2060	1½"	CHA A2060-1R-10-TQP	CHA A2060-1R-50-TQP	CHA A2060-1R-100-TQP	CHA A2060-1R-CO-TQP	CHA A2060-1R-OF-TQP
STRAIGHT SIDE BAR EXTENDED PITCH A.S.A. SERIES						
C2040	1"	CHA C2040-1R-10-TQP	-	-	CHA C2040-1R-CO-TQP	CHA C2040-1R-OF-TQP
C2050	1¼"	CHA C2050-1R-10-TQP	-	-	CHA C2050-1R-CO-TQP	CHA C2050-1R-OF-TQP
C2060	1½"	CHA C2060-1R-10-TQP	-	-	CHA C2060-1R-CO-TQP	CHA C2060-1R-OF-TQP
C2080	2"	-	-	-	CHA C2080H-1R-CO-TQP	CHA C2080H-1R-OF-TQP
C2060H	1½"	CHA C2060H-1R-10-TQP	-	-	CHA C2060H-1R-CO-TQP	CHA C2060H-1R-OF-TQP
STRAIGHT SIDE BAR, LARGE ROLLER EXTENDED PITCH A.S.A. SERIES						
C2062	1½"	CHA C2062-1R-10-TQP	-	-	-	-
C2062H	1½"	CHA C2062H-1R-10-TQP	-	-	CHA C2062H-1R-CO-TQP	CHA C2062H-1R-OF-TQP
C2082H	2"	CHA C2082H-1R-10-TQP	-	-	CHA C2082H-1R-CO-TQP	CHA C2082H-1R-OF-TQP

TQP O-RING ROLLER CHAIN

O-Rings keep lubrication in and contaminants out.

O-Ring chain delivers up to ten times the wear life of standard chain where the chain is not relubricated and must depend on initial factory lubrication only.

O-Ring chain performs well in environments where contaminants such as dust, paper fines, food particles, and moisture, can get inside a standard roller chain and cause rapid wear.

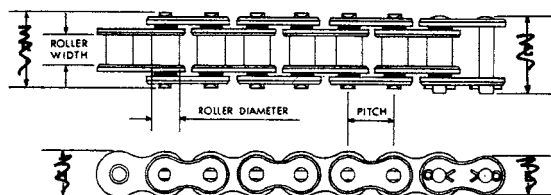
O-Ring chain has small O-Ring's on every joint that seal in the special lubricant and seal out dirt and moisture.

O-Ring chain is used where:

Relubrication is impossible, impractical or difficult.

Contaminants such a dirt, paper dust, food particles and moisture can get on or into a standard chain.

Special bushings, having very uniform wall thickness, are precisely heat-treated to obtain an optimum balance of strength, wear resistance and toughness. The bushings are extended beyond the roller link-plates. This feature helps the O-Ring stay in position and provides maximum pin support, resulting in greater bearing area for the pin. Pins are from a special alloy steel and are hardened and centerless ground. Rigid quality standards assure precise hardness control for high wear resistance and toughness.

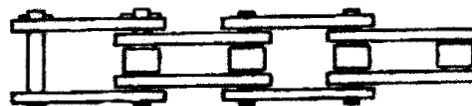


Inch Dimensions

PART NO.	PITCH	ROLLER WIDTH	ROLLER DIA.	PIN DIA.	BOX SIZE
CHA 40-1R-10-OR-TQP	1/2	5/16	.312	.156	10'
CHA 40-1R-CO-OR-TQP	Connector Link				
CHA 50-1R-10-OR-TQP	5/8	3/8	.400	.200	10'
CHA50-1R-CO-OR-TQP	Connector Link				
CHA 60-1R-10-OR-TQP	3/4	1/2	.469	.234	10'
CHA 60-1R-CO-OR-TQP	Connector Link				
CHA 80-1R-10-OR-TQP	1	5/8	.625	.312	10'
CHA 80-1R-CO-OR-TQP	Connector Link				

Offset links are not available for O-Ring chain. Connector links are available for O-Ring chain. Dimensions subject to change.

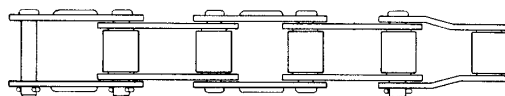
POPULAR CONVEYING & DRAGGING CHAIN



81X

PART NO.	PITCH	SIZE	WEIGHT	CONNECTOR NO.	OFFSET NO.
CHA 81-XS-10	2.609	10'	2.42 lbs./ft.	CHA 81-XS-CO	CHA 81-XS-OF

IMPLEMENT ROLLER CHAIN



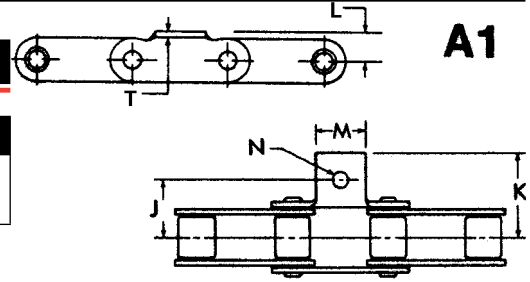
PART NO.	PITCHES IN 10 FT.	PITCH	AVERAGE STRENGTH	CONNECTOR NO.	OFFSET NO.
CHA CA550-1R-10-TQP	74	1.630"	11,250 lbs.	CHA CA550-1R-CO-TQP	CHA CA550-1R-OF-TQP
CHA CA550-1R-50-TQP	74	1.630"	11,250 lbs.	CHA CA550-1R-CO-TQP	CHA CA550-1R-OF-TQP
CHA CA550-1R-100-TQP	74	1.630"	11,250 lbs.	CHA CA550-1R-CO-TRP	CHA CA550-1R-OF-TQP
CHA CA555-1R-10-TQP	74	1.630"	11,250 lbs.	CHA CA555-1R-CO-TQP	CHA CA555-1R-OF-TQP
CHA CA557-1R-10-TQP	74	1.630"	16,500 lbs.	CHA CA557-1R-CO-TQP	CHA CA557-1R-OF-TQP
CHA CA620-1R-10-TQP	73	1.654"	12,000 lbs.	CHA CA620-1R-CO-TQP	CHA CA620-1R-OF-TQP



IMPLEMENT ROLLER CHAIN ATTACHMENT LINKS

A1

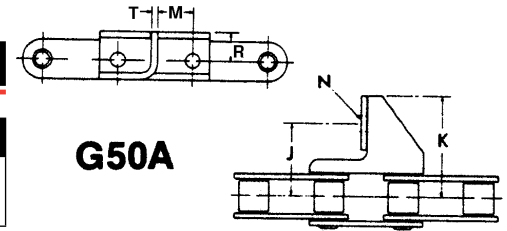
PART NO.	DESCRIPTION	J	K	L	M	N	T
CHA CA550-A1	Attachment Link	1 25.4	1 ³¹ / ₆₄ 37.7	²⁷ / ₆₄ 6.75	⁷ / ₈ 22.2	²⁷ / ₆₄ 10.7	.105 2.667



A1

G50A

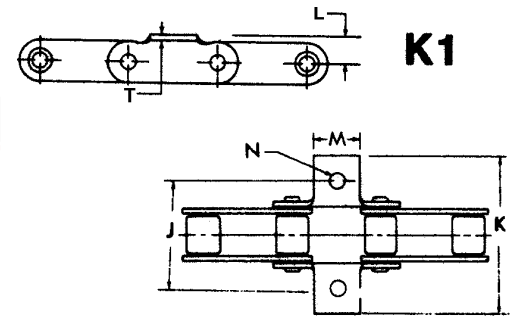
PART NO.	DESCRIPTION	J	K	L	M	N	T
CHA CA550-G50A-L	Attachment Link	1 ⁹ / ₁₆ 39.70	2 ⁵ / ₃₂ 54.76	³ / ₄ 19.05	²⁵ / ₆₄ 9.93	¹⁹ / ₃₂ 5.94	.125 3.175
CHA CA550-G50A-R	Attachment Link						



G50A

K1

PART NO.	DESCRIPTION	J	K	L	M	N	T
CHA CA620-KIS	Attachment Link	2 50.8	2 ²¹ / ₃₂ 75.4	²⁷ / ₆₄ 10.7	⁷ / ₈ 22.2	¹⁷ / ₆₄ 6.75	.105 2.667



K1



IMPLEMENT ROLLER CHAIN ASSEMBLY

PART NO.	DESCRIPTION
CHA CA550G50A88P11	Implement roller chain assembly

Note: This is a chain set 1 left & 1 right. It is 88 pitches long & has 11 style G50A attachment links installed spaced evenly.

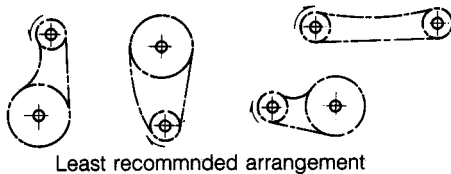
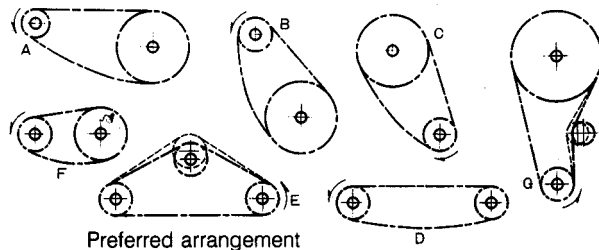


OCM ROLLER CHAIN INSTALLATION

Installation and Arrangement

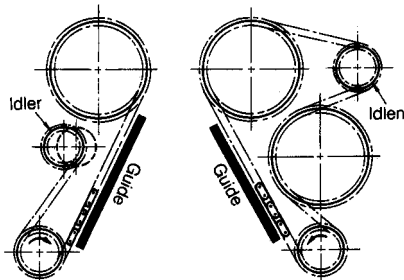
The arrangements A, B and C are preferred, and will operate satisfactory in either direction.

If the least recommended arrangements are necessary due to application realities, chain tensioners or some other means are required. In case a shaft center distance is short, the frequency of chain rotations increases and the chain is inclined to elongate faster. In general, a preferred center distance is 30 to 50 times chain pitches. A minimum center distance should be sufficient to give clearance between the teeth and the two sprockets. The minimum center distance should be not less than the diameter of the large sprocket plus one half the diameter of the small sprocket.



Prevention of Chain Vibration

If a vibration takes place due to transmission conditions, please install a guide.

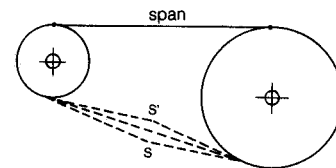


Chain Sag

The amount of chain sag (SS') is generally 4% of the span. The sag should be 2% of the span for the following applications:

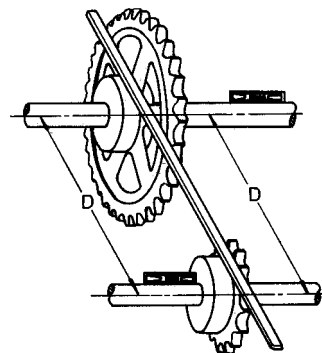
- (1) Drive arrangements are vertical or similar.
- (2) Heavy load and frequent starts.
- (3) Shaft center distance is more than one meter.
- (4) Travel direction of chain is often reversed.

In case chain elongates, the center distance is adjusted by moving one shaft. It is convenient, therefore, that one shaft is made movable from the center distance by two percent.



Aligning Shafts and Sprockets

The distance D of two shafts should be the same and the two shafts should be aligned horizontally. Apply a straight edge to the sprocket surfaces to see if two sprockets are in the same plane.



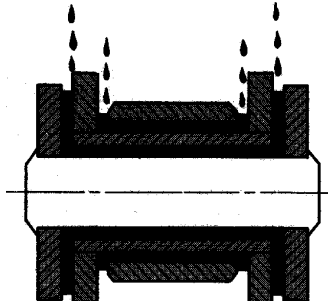
OCM ROLLER CHAIN LUBRICATION

Lubrication

The long service life of chain depends highly on lubrication. An optimum lubrication is an important factor in obtaining a desired life of chain.

Application of Lubricant to Chains

Apply oil as shown so that oil will arrive at bearing surfaces of chain and oil film will be maintained among the pin, bushing and roller. The amount of wear is reduced and the life of chain is prolonged.



Selection of the Lubricant

Use only high quality oil. The lubricants suggested for specific temperature ranges are shown in the following selection table.

Selection Table (Viscosity)

SURROUNDING TEMPERATURE °C	SAE VISCOSITY NUMBER
-10°C thru 0°C	SAE 20
0°C thru 40°C	SAE 30
40°C thru 50°C	SAE 40
50°C thru 60°C	SAE 50

Note:

- (1) For manual lubrication, if oil drips from chain, use a high viscosity lubricant.
- (2) If the surrounding temperature is less than -10°C it is recommended to use refrigerating machine oil.
- (3) If the surrounding temperature is not less than 60, please consult us.

I		Manual Lubrication Oil is applied with a brush or oil can. Every 4 to 8 hours, the oil should be applied to between link plates in the lower span of the chain.
		Drip Feed Lubrication A simple casing is required. About twenty drops of oil per minute are distributed from a drip lubricator between the link plates.
II		Oil Bath Lubrication A leak-proof casing is required. The chain dips into an oil reservoir. The sprockets should dip into the oil one half inch. If the sprocket dips too deep, heat is generated.
		Disc Lubrication A leak proof casing is required. The chain operates above the oil level. The disc should dip into the oil one half to one inch.
III		Pump Lubrication A leak proof casing is required. The oil is circulated with a pump and the oil should be cooled.

Chain drives should be inspected at intervals to assure that the lubrication is functioning properly. If the chain and bushing is discolored, grooved or galled, the chain will not be sufficiently lubricated. For better lubrication, inspect the chain after it is periodically removed and washed with kerosene.

OCM ANSI ROLLER CHAIN

**All the Chains are Not the Same. Don't Judge Quality from Appearance.
OCM's Quality and Unique design are Invisible from Outside.**

- Does your chain have oil port?
- Are the bushings seam-oriented?

OCM Roller Chains have a long standing reputation for product quality and reliability. The following features are built into OCM Roller Chains, which provide dependable service under a variety of operating conditions.



Oil Port

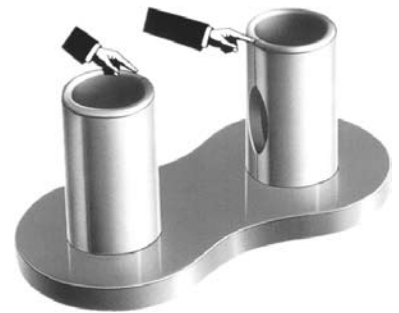
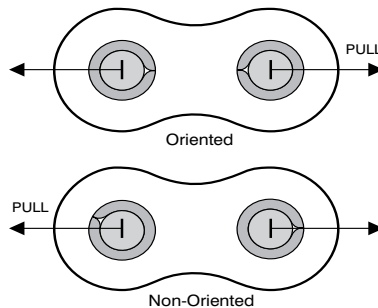
This hole, located on the side of the bushing away from the load bearing area functions as a reservoir for extra lubrication. This feature reduces chain wear and extends the chain's operating life.

Re-Punched Link Hole

OCM's repunching process removes any taper in the consistency of the interference fit between the pin and link plate with a resulting increase in the fatigue strength of the chain.

Seam Oriented Bushings

The bushing seam is oriented opposite the pin-bushing contact area. This key process increases the bearing area between pins and bushings, thus reducing the chain wear elongation and minimizing initial elongation. The chain service life is prolonged.

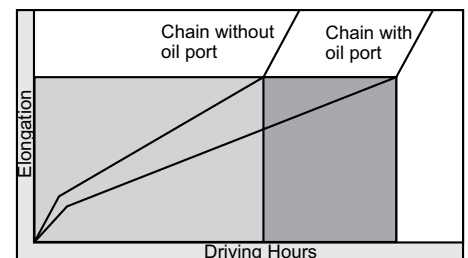


And...

OCM roller chain is continuously preloaded after assembly to minimize initial elongation. Rollers and link plates are shot peened to increase fatigue strength.

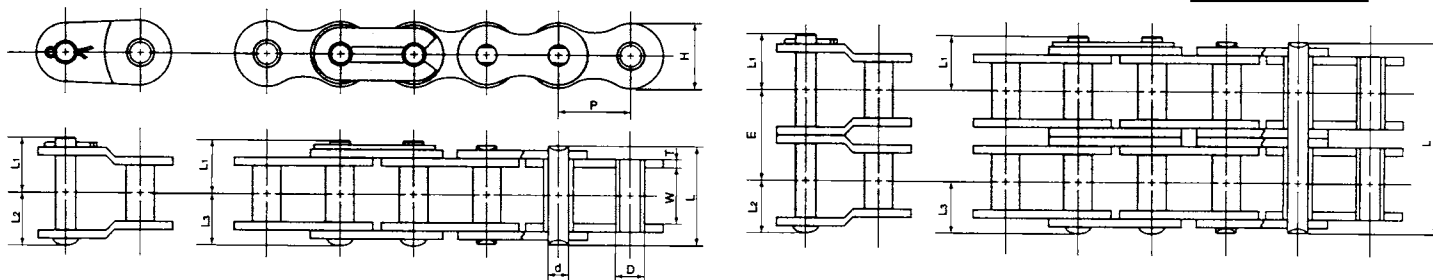
Superior Performance!

OCM chain with oil ports and seam-oriented bushings less wear elongates than chain without oil ports especially under no lubrication condition. A 40% longer wear life and less initial elongation can be expected. For precision and tough application, ask for OCM roller chain.



NOTE: For chain sizes not shown on the following pages, please contact your nearest Westward Parts Warehouse.

OCM ANSI ROLLER CHAIN



PART NO.	PITCH (P)	ROLLER DIA. (D)	WIDTH BETWEEN L.P. (W)	LINK PLATE		PIN DIA. (d)	PIN			ULTIMATE TENSILE STRENGTH	MAX. WORKING LOAD	AVERAGE WEIGHT (LBS./FT.)
				H	T		L	L1	L2			
CHA 25-1R-10-OCM	0.250"	0.130"	0.126"	0.230"	0.030"	0.091"	0.307"	0.189"	0.162"	1,058 lbs.	154 lbs.	0.087
CHA 35-1R-10-OCM	0.375"	0.200"	0.189"	0.355"	0.049"	0.141"	0.461"	0.264"	0.252"	2,302 lbs.	419 lbs.	1.027
CHA 35-2R-10-OCM	0.375"	0.200"	0.189"	0.355"	0.049"	0.141"	0.863"	0.264"	0.252"	2,204 lbs.	706 lbs.	1.727
CHA 40-1R-10-OCM CHA 40-1R-100-OCM	0.500"	0.313"	0.313"	0.473"	0.059"	0.156"	0.634"	0.402"	0.319"	4,300 lbs.	860 lbs.	0.44
CHA 40-2R-10-OCM	0.500"	0.313"	0.313"	0.473"	0.059"	0.156"	1.202"	0.402"	0.319"	8,600 lbs.	1,455 lbs.	0.866
CHA 40-3R-10-OCM	0.500"	0.313"	0.313"	0.473"	0.059"	0.156"	1.773"	0.402"	0.319"	12,900 lbs.	2,139 lbs.	1.293
CHA 41-1R-10-OCM	0.500"	0.306"	0.252"	0.382"	0.049"	0.141"	0.524"	0.315"	0.268"	2,646 lbs.	463 lbs.	0.273
CHA 50-1R-10-OCM CHA 50-1R-100-OCM	0.625"	0.400"	0.376"	0.591"	0.079"	0.200"	0.800"	0.477"	0.410"	7,166 lbs.	1,389 lbs.	0.713
CHA 50-2R-10-OCM	0.625"	0.400"	0.376"	0.59"	0.079"	0.200"	1.513"	0.477"	0.410"	14,333 lbs.	2,360 lbs.	1.406
CHA 50-3R-10-OCM	0.625"	0.400"	0.376"	0.59"	0.079"	0.200"	2.230"	0.477"	0.410"	21,499 lbs.	3,462 lbs.	2.099
CHA 60-1R-10-OCM CHA 60-1R-100-OCM	0.750"	0.469"	0.500"	0.709"	0.095"	0.234"	1.001"	0.599"	0.500"	9,923 lbs.	2,095 lbs.	1.067
CHA 60-2R-10-OCM CHA 60-2R-50-OCM	0.750"	0.469"	0.500"	0.709"	0.095"	0.234"	1.899"	0.599"	0.500"	19,845 lbs.	3,550 lbs.	2.068
CHA 60-3R-10-OCM	0.750"	0.469"	0.500"	0.709"	0.095"	0.234"	2.801"	0.599"	0.500"	29,768 lbs.	5,226 lbs.	3.068
CHA 80-1R-10-OCM CHA 80-1R-50-OCM	1.000"	0.625"	0.627"	0.949"	0.126"	0.313"	1.289"	0.776"	0.709"	17,640 lbs.	3,638 lbs.	1.868
CHA 80-2R-10-OCM	1.000"	0.625"	0.627"	0.949"	0.126"	0.313"	2.447"	0.776"	0.709"	35,280 lbs.	6,185 lbs.	3.735
CHA 80-3R-10-OCM	1.000"	0.625"	0.627"	0.949"	0.126"	0.313"	3.602"	0.776"	0.709"	52,920 lbs.	9,096 lbs.	5.536
CHA 100-1R-10-OCM	1.250"	0.750"	0.755"	1.185"	0.158"	0.375"	1.713"	0.925"	0.846"	26,460 lbs.	5,513 lbs.	2.801
CHA 100-2R-10-OCM	1.250"	0.750"	0.755"	1.185"	0.158"	0.375"	3.122"	0.925"	0.846"	52,920 lbs.	9,371 lbs.	5.603
CHA 120-1R-10-OCM	1.500"	0.875"	1.006"	1.425"	.189"	.437"	1.972"	1.118"	1.071"	37,030 lbs.	7,270 lbs.	4.17
CHA 120-2R-10-OCM	1.500"	0.875"	1.006"	1.425"	.189"	.437"	3.764"	1.118"	1.071"	74,070 lbs.	12,360 lbs.	8.20
CHA 140-1R-10-OCM	1.750"	1.000"	1.004"	1.663"	0.220"	0.500"	2.321"	1.253"	1.150"	48,731 lbs.	9,702 lbs.	5.136
CHA 140-2R-10-OCM	1.750"	1.000"	1.004"	1.663"	0.220"	0.500"	4.244"	1.253"	1.150"	97,461 lbs.	16,493 lbs.	10.072
CHA 160-1R-10-OCM	2.000"	1.126"	1.150"	1.899"	0.252"	0.563"	2.723"	1.454"	1.370"	60,190 lbs.	12,128 lbs.	6.603

1. CHA 25-1R-10-OCM, 35-1R-10-OCM & 35-2R-10-OCM D is the Bushing Diameter not the Roller Diameter

NOTE: Dimensions subject to change.

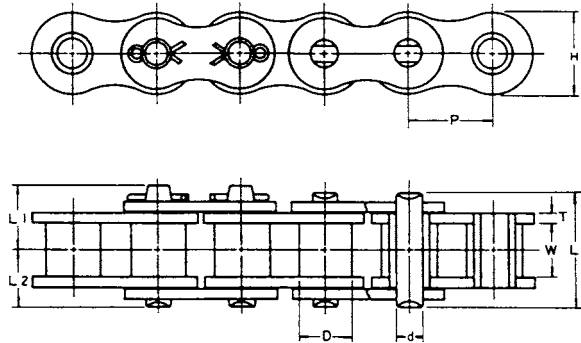
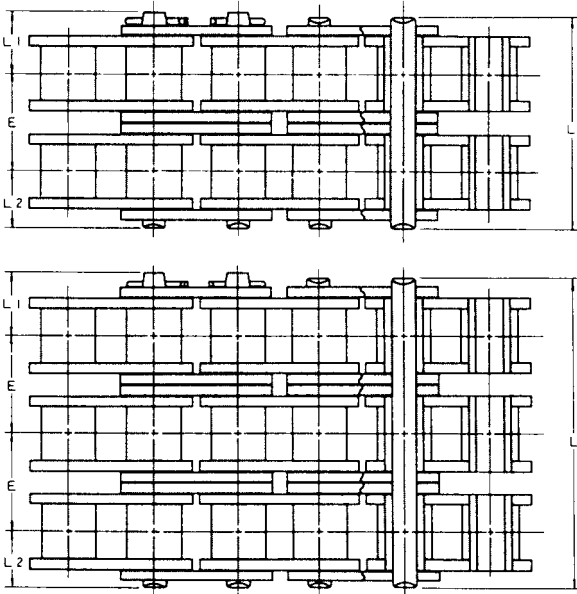
Sample of connectors and offset link part numbers CHA 60-1R-CO-OCM

OCM ANSI ROLLER CHAIN

HEAVY SERIES



Heavy Series differs from standard roller chain in link plate thickness. All the others are identical. There is no increase in tensile strength, but the thick link plate helps withstand abnormal shock loads.



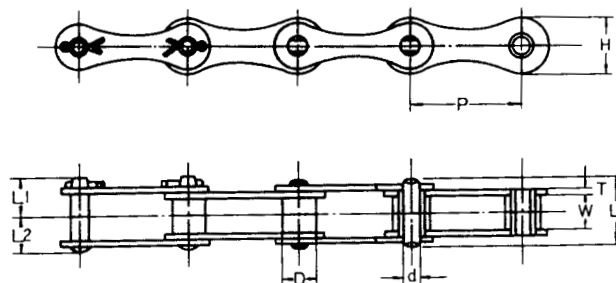
PART NO.	PITCH P (INCH)	ROLLER DIA. D (INCH)	WIDTH BETWEEN L.P. W (INCH)	LINK PLATE		PIN DIA. d (INCH)	PIN			ULTIMATE TENSILE STRENGTH (LBS.)	MAX. WORKING LOAD (LBS.)	AVERAGE WEIGHT (LBS.)
				H (INCH)	T (INCH)		L (INCH)	L1 (INCH)	L2 (INCH)			
CHA 60H-1R-10-OCM CHA 60H-1R-100-OCM	0.750	0.469	0.500	0.709	0.126	0.234	1.130	0.650	0.563	9,923	2,426	1.254
CHA 60H-2R-10-OCM	0.750	0.496	0.500	0.709	0.126	0.234	2.154	1.178	1.087	19,845	4,123	2.501
CHA 80H-1R-10-OCM CHA 80H-1R-50-OCM	1.000	0.626	0.626	0.949	0.158	0.313	1.413	0.839	0.709	17,640	3,969	2.068
CHA 80H-2R-10-OCM	1.000	0.626	0.626	0.949	0.158	0.313	2.701	1.480	1.350	35,280	6,747	4.069
CHA 100H-1R-10-OCM	1.250	0.750	0.755	1.185	0.189	0.375	1.697	0.993	0.850	26,460	6,174	3.068
CHA 120H-1R-10-OCM	1.500	0.876	1.007	1.425	0.220	1.438	2.110	1.186	1.056	37,044	7,938	4.402
CHA 140H-1R-10-OCM	1.750	1.000	1.000	1.663	0.252	0.500	2.260	1.315	1.130	48,731	10,364	5.603
CHA 160H-1R-10-OCM	2.000	1.126	1.250	1.899	0.283	0.563	2.673	1.520	1.339	60,197	12,569	7.137

Note: Dimensions subject to change.

Sample of connectors and offset link part numbers CHA 80H-1R-CO-OCM

OCM DOUBLE PITCH ANSI ROLLER CHAIN

This chain is more economical than standard roller chain and well suited for application where shaft centers are long.

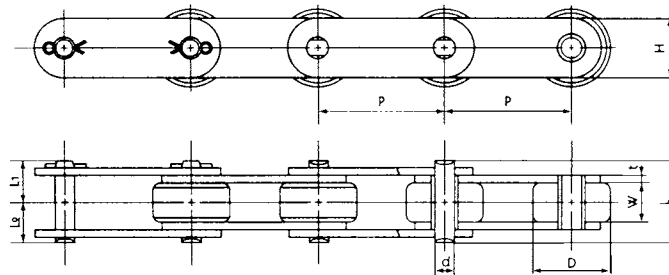
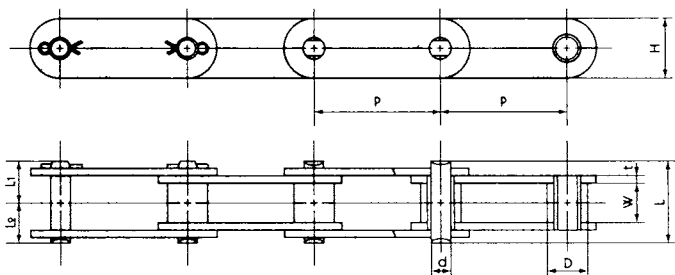


PART NO.	PITCH P (INCH)	ROLLER DIA. D (INCH)	WIDTH BETWEEN L.P. W (INCH)	LINK PLATE		PIN DIA. d (INCH)	PIN			ULTIMATE TENSILE STRENGTH (LBS.)	MAX. WORKING LOAD (LBS.)
				H (INCH)	T (INCH)		L (INCH)	L1 (INCH)	L2 (INCH)		
CHA A2040-1R-10-OCM CHA A2040-1R-100-OCM	1.00	0.312	0.312	0.472	0.060	0.156	0.634	0.382	0.319	3,784	0.27
CHA A2050-1R-10-OCM CHA A2050-1R-100-OCM	1.250	0.400	0.376	0.591	0.080	0.200	0.799	0.476	0.409	6,380	0.45
CHA A2060-1R-10-OCM CHA A2060-1R-100-OCM	1.500	0.469	0.500	0.677	0.094	0.234	1.000	0.579	0.500	8,910	0.63

Note: Dimensions subject to change.

Sample of connectors and offset link part numbers CHA A2050-1R-CO-OCM

OCM DOUBLE PITCH CONVEYOR CHAIN



PART NO.	PITCH P (INCH)	ROLLER DIA. D (INCH)	WIDTH BETWEEN L.P. W (INCH)	LINK PLATE		PIN DIA. d (INCH)	PIN			ULTIMATE TENSILE STRENGTH (LBS.)	MAX. WORKING LOAD (LBS.)	AVERAGE WEIGHT (LBS.)
				H (INCH)	T (INCH)		L (INCH)	L1 (INCH)	L2 (INCH)			
CHA C2040-1R-10-OCM	1.00	0.313	0.313	0.472	0.060	0.156	0.634	0.382	0.319	4,290	616	0.34
CHA C2050-1R-10-OCM	1.250	0.400	0.376	0.591	0.080	0.200	0.799	0.476	0.409	7,040	1,012	0.58
CHA C2060H-1R-10-OCM	1.500	0.469	0.500	0.677	0.125	0.234	1.130	0.650	0.563	9,790	1,408	1.10
CHA C2080H-1R-10-OCM	2.00	0.625	0.626	0.945	0.156	0.312	1.413	0.838	0.709	16,500	2,354	1.77
CHA C2062H-1R-10-OCM	1.500	0.875	0.500	0.677	0.125	0.2347	1.130	0.650	0.536	9,790	1,408	1.46

Note: Dimensions subject to change.

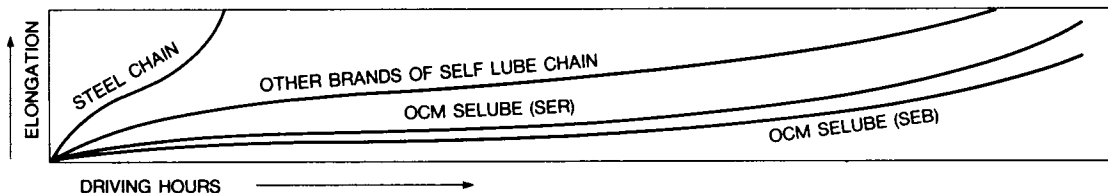
Sample of connectors and offset link part numbers CHA C2060H-1R-CO-OCM

OCM SELUBE CHAIN

OCM SELUBE chains provide excellent wear life without lubrication, as much as 8 to 30 times better than standard roller chain.

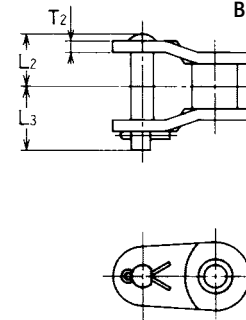
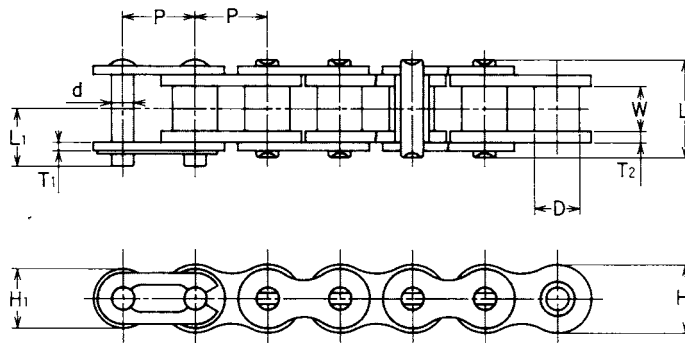
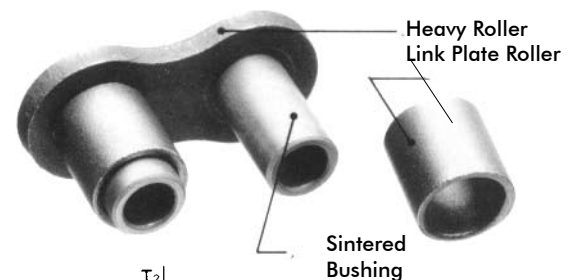
SELUBE chain is made up of sintered metal bushings impregnated with high quality oil and plated pins. As SELUBE chain does not require lubrication, it is suitable for applications where lubrication is not possible or practical. All major dimensions are the same as standard roller chain.

SELUBE chain can immediately replace standard ANSI roller chain. The operating temperature should be within a range of -10°C (14°F) to +70°C (160°F). The chains operating speed should be kept below 150m (490 feet) per minute.



SER type SELUBE chain has the same maximum allowable load guidelines as standard roller chain. This chain has straight bushings with rollers and heavy roller link plates.

SER type chain offers smooth engagement with the sprocket. This chain can operate on standard sprockets.



PART NO.	PITCH P (INCH)	ROLLER DIA. D (INCH)	WIDTH BETWEEN L.P. W (INCH)	LINK PLATE			PIN DIA. L (INCH)	PIN		ULTIMATE TENSILE STRENGTH (LBS.)	MAX. WORKING LOAD (LBS.)	AVERAGE WEIGHT (LBS.)
				H1 (INCH)	H2 (INCH)	T1 (INCH)		L1 (INCH)	L2 (INCH)			
CHA 40-1R-10-SER-OCM	0.500	0.313	0.311	0.409	0.472	0.059	0.156	0.681	0.402	858	4,290	0.48
CHA 50-1R-10-SER-OCM	0.625	0.400	0.374	0.512	0.591	0.078	0.200	0.835	0.496	1,386	7,150	0.76
CHA 60-1R-10-SER-OCM	0.750	0.468	0.469	0.602	0.709	0.094	0.234	1.078	0.610	2,090	9,900	1.16
CHA 60-1R-100-SER-OCM	0.750	0.468	0.469	0.602	0.709	0.094	0.234	1.078	0.610	2,090	9,900	1.16
CHA 80-1R-10-SER-OCM	1.000	0.625	0.622	0.818	0.948	0.125	0.312	1.354	0.775	3,630	17,600	2.01
CHA 80-1R-50-SER-OCM	1.000	0.625	0.622	0.818	0.948	0.125	0.312	1.354	0.775	3,630	17,600	2.01

Note: Dimensions subject to change.

Connector & offset links are available for SER chain.

Sample of connectors and offset link part numbers CHA 40-1R-OFF-SER-OCM

OCM SUPER SHIELD CHAIN

SUPER SHIELD CHAIN by OCM is a corrosion resistant chain for areas exposed directly to water. Second only to OCM's stainless steel roller chain in corrosion resistance, SUPER SHIELD CHAIN also retains almost the strength of standard roller chain.

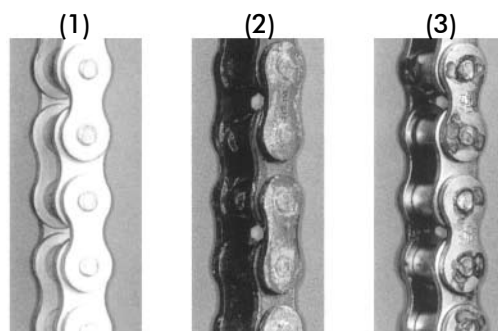
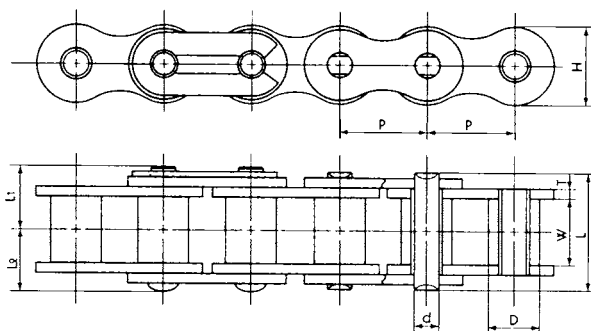
A tough protective coating is baked onto the chain providing corrosion resistance up to 250°C. When you need a chain for corrosion resistance to salt water, rain water, etc., use SUPER SHIELD CHAIN.

When addressing contact with food or other applications requiring resistance to acids, use OCM's stainless steel roller chain products.

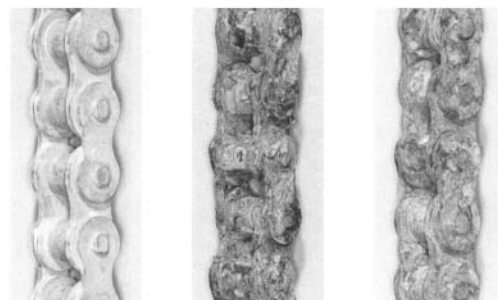
Test Results - See the pictures shown to the right.

Chain was sprayed with salt water. The test was made in accordance with JIS Z2371, Japan Industrial Standard.

- (1) OCM Super Shield Chain
- (2) Competitor's Equivalent
- (3) OCM Nickel Plated Chain



Chain after 72 hours elapsed



Chain after 504 hours elapsed

PART NO.	PITCH P (INCH)	ROLLER DIA. D (INCH)	WIDTH BETWEEN L.P. W (INCH)	LINK PLATE		PIN DIA. d (INCH)	PIN			ULTIMATE TENSILE STRENGTH (LBS.)	MAX. WORKING LOAD (LBS.)	AVERAGE WEIGHT (LBS.)
				H (INCH)	T (INCH)		L (INCH)	L1 (INCH)	L2 (INCH)			
CHA 40-1R-10-SC-OCM	0.500	0.313	0.313	0.473	0.059	0.156	0.634	0.382	0.319	3,175	860	0.443
CHA 50-1R-10-SC-OCM	0.625	0.400	0.376	0.591	0.079	0.200	0.800	0.477	0.410	5,358	1,389	0.713
CHA 60-1R-10-SC-OCM	0.750	0.469	0.500	0.709	0.095	0.234	1.001	0.579	0.500	7,641	2,095	1.067
CHA 80-1R-10-SC-OCM	1.000	0.625	0.627	0.949	0.126	0.313	1.289	0.741	0.709	14,289	3,638	1.868
CHA 100-1R-10-SC-OCM	1.250	0.750	0.755	1.185	0.158	0.375	1.698	0.925	0.787	21,434	5,513	2.801
CHA 120-1R-10-SC-OCM	1.500	0.876	1.007	1.425	0.189	0.438	2.124	1.119	0.989	29,967	7,227	4.135

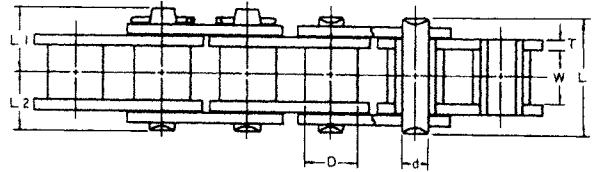
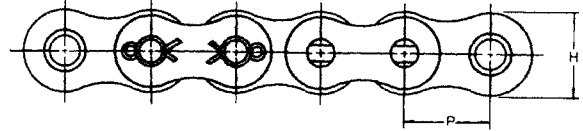
Note: Dimensions subject to change.

Connector & offset links are available for Super Shield Chain.

Sample of connector and offset link part number: CHA 60-1R-CO-SC-OCM

OCM STAINLESS ROLLER CHAIN

OCM stainless roller chains are made of 304 stainless steel having superior corrosion and heat resistant properties.



PART NO.	PITCH P (INCH)	ROLLER DIA. D (INCH)	WIDTH BETWEEN L.P. W (INCH)	LINK PLATE		PIN DIA. d (INCH)	PIN			ULTIMATE TENSILE STRENGTH (LBS.)	MAX. WORKING LOAD (LBS.)
				H (INCH)	T (INCH)		L (INCH)	L1 (INCH)	L2 (INCH)		
CHA 40-1R-10-SS-OCM	0.500	0.312	0.312	0.472	0.060	0.156	0.654	0.402	0.323	99	0.40
CHA 50-1R-10-SS-OCM	0.625	0.400	0.376	0.472	0.060	0.156	0.654	0.402	0.323	99	0.40
CHA 60-1R-10-SS-OCM	0.750	0.469	0.500	0.709	0.094	0.234	1.020	0.598	0.500	231	0.934
CHA 80-1R-10-SS-OCM	1.000	0.625	0.626	0.945	0.125	0.312	1.299	0.760	0.650	396	1.668

Note: Dimensions subject to change.

Connector & offset links are available for Stainless Steel chain.

Sample of connectors and offset link part numbers CHA 40-1R-10-SS-OCM

TSUBAKI

**Lambda Chain**

-lube free

**Conveyor Chain**

-provide a high quality conveying medium

**British Standard Chain**

-ideal for use as replacement chains

**"V" Class Chain**-unique z-cotter design
minimizes vibration and
maximums fatigue life**Super Chain**-exceptional ability to absorb
shock loads**Leaf Chain**

-run over sheaves rather than sprockets

Westward Parts has available the full line of Tsubaki Chains.

Some Examples:

Lambda® = Lube Free Chain

"V" Class = Oil Field Chains

Super = Extra Strong Chains

BS = British Standard Chains

WP = Anti-Corrosive Chains

NP = Nickel Plated Chains

SS = Stainless Steel Chains

AL, BL = Leaf Chains

Conveying Chains

Engineered Style Chains

TSUBAKI JAPAN SERIES ROLLER CHAIN



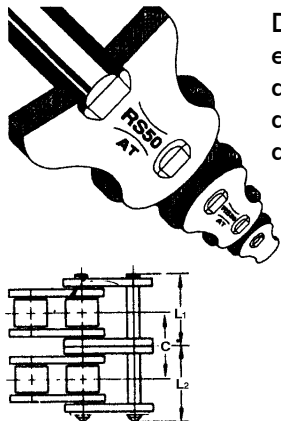
CHAIN SIZE	PITCH	PART NUMBER PER			CONNECTORS	OFFSETS
		10 FT. BOX	50 FT. BOX	100 FT. BOX		
SINGLE A.S.A. SERIES						
25-1R	1/4"	CHA 25-1R-10-TSJ	-	-	CHA 25-1R-CO-TSJ	CHA 25-1R-OF-TSJ
35-1R	3/8"	CHA 35-1R-10-TSJ	-	-	CHA 35-1R-CO-TSJ	CHA 35-1R-OF-TSJ
40-1R	1/2"	CHA 40-1R-10-TSJ	CHA 40-1R-50-TSJ	CHA 40-1R-100-TSJ	CHA 40-1R-CO-TSJ	CHA 40-1R-OF-TSJ
41-1R	1/2"	CHA 41-1R-10-TSJ	-	CHA 41-1R-100-TSJ	CHA 41-1R-CO-TSJ	CHA 41-1R-OF-TSJ
50-1R	5/8"	CHA 50-1R-10-TSJ	CHA 50-1R-50-TSJ	CHA 50-1R-100-TSJ	CHA 50-1R-CO-TSJ	CHA 50-1R-OF-TSJ
60-1R	3/4"	CHA 60-1R-10-TSJ	CHA 60-1R-50-TSJ	CHA 60-1R-100-TSJ	CHA 60-1R-CO-TSJ	CHA 60-1R-OF-TSJ
60-1C	3/4"	CHA 60-1C-10-TSJ	-	-	CHA 60-1R-CO-TSJ	CHA 60-1R-OF-TSJ
80-1R	1"	CHA 80-1R-10-TSJ	CHA 80-1R-50-TSJ	-	CHA 80-1R-CO-TSJ	CHA 80-1R-OF-TSJ
100-1R	1 1/4"	CHA 100-1R-10-TSJ	-	-	CHA 100-1R-CO-TSJ	CHA 100-1R-OF-TSJ
120-1R	1 1/2"	CHA 120-1R-10-TSJ	-	-	CHA 120-1R-CO-TSJ	CHA 120-1R-OF-TSJ
140-1R	1 3/4"	CHA 140-1R-10-TSJ	-	-	CHA 140-1R-CO-TSJ	CHA 140-1R-OF-TSJ
DOUBLE A.S.A. SERIES						
35-2R	3/8"	CHA 35-2R-10-TSJ	-	-	CHA 35-2R-CO-TSJ	CHA 35-2R-OF-TSJ
40-2R	1/2"	CHA 40-2R-10-TSJ	-	-	CHA 40-2R-CO-TSJ	CHA 40-2R-OF-TSJ
50-2R	5/8"	CHA 50-2R-10-TSJ	CHA 50-2R-50-TSJ	CHA 50-2R-100-TSJ	CHA 50-2R-CO-TSJ	CHA 50-2R-OF-TSJ
60-2R	3/4"	CHA 60-2R-10-TSJ	CHA 60-2R-50-TSJ	-	CHA 60-2R-CO-TSJ	CHA 60-2R-OF-TSJ
80-2R	1"	CHA 80-2R-10-TSJ	-	-	CHA 80-2R-CO-TSJ	CHA 80-2R-OF-TSJ
100-2R	1 1/4"	CHA 100-2R-10-TSJ	-	-	CHA 100-2R-CO-TSJ	CHA 100-2R-OF-TSJ
HEAVY A.S.A. SERIES						
60H-1R	3/4"	CHA 60H-1R-10-TSJ	CHA 60H-1R-50-TSJ	CHA 60H-1R-100-TSJ	CHA 60H-1R-CO-TSJ	CHA 60H-1R-OF-TSJ
60H-2R	3/4"	CHA 60H-2R-10-TSJ	-	-	CHA 60H-2R-CO-TSJ	CHA 60H-1R-OF-TSJ
80H-1R	1"	CHA 80H-1R-10-TSJ	CHA 80H-1R-50-TSJ	-	CHA 80H-1R-CO-TSJ	CHA 80H-1R-OF-TSJ
80H-2R	1"	CHA 80H-2R-10-TSJ	-	-	CHA 80H-2R-CO-TSJ	CHA 80H-2R-OF-TSJ
100H-1R	1 1/4"	CHA 100H-1R-10-TSJ	-	-	CHA 100H-1R-CO-TSJ	CHA 100H-1R-OF-TSJ
120H-1R	1 1/2"	CHA 120H-1R-10-TSJ	-	-	CHA 120H-1R-CO-TSJ	CHA 120H-1R-OF-TSJ
EXTENDED PITCH A.S.A. SERIES						
A2040	1"	CHA A2040-1R-10-TSJ	-	CHA A2040-1R-100-TSJ	CHA A2040-1R-CO-TSJ	CHA A2040-1R-OF-TSJ
A2050	1 1/4"	CHA A2050-1R-10-TSJ	-	CHA A2050-1R-100-TSJ	CHA A2050-1R-CO-TSJ	CHA A2050-1R-OF-TSJ
A2060	1 1/2"	CHA A2060-1R-10-TSJ	-	CHA A2060-1R-100-TSJ	CHA A2060-1R-CO-TSJ	CHA A2060-1R-OF-TSJ
A2080	2"	CHA A2080-1R-10-TSJ	-	-	CHA A2080-1R-CO-TSJ	CHA A2080-1R-OF-TSJ
EXTENDED PITCH A.S.A. CONVEYOR SERIES						
C2050	1 1/4"	CHA C2050-1R-10-TSJ	-	-	CHA C2050-1R-CO-TSJ	CHA C2050-1R-OF-TSJ
C2060H	1 1/2"	CHA C2060H-1R-10-TSJ	-	-	CHA 2060H-1R-CO-TSJ	CHA C2060H-1R-OF-TSJ
C2062H	1 1/2"	CHA C2062H-1R-10-TSJ	-	-	CHA C2062H-1R-CO-TSJ	CHA 2062H-1R-OF-TSJ
C2080H	2"	CHA C2080H-1R-10-TSJ	-	-	CHA C2080H-1R-CO-TSJ	CHA 2080H-1R-OF-TSJ
C2082H	2"	CHA C2082H-1R-10-TSJ	-	-	CHA C2082H-1R-CO-TSJ	CHA 2082H-1R-OF-TSJ
C2100H	2 1/2"	CHA C2100H-1R-10-TSJ	-	-	CHA C2100H-1R-CO-TSJ	CHA C2100H-1R-OF-TSJ

*Note: -1C - cottered chain

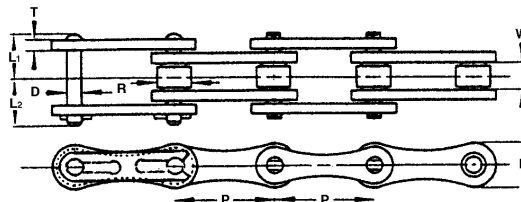
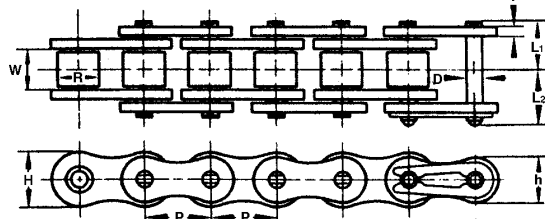
All of the above chain is made in Japan.

TSUBAKI AGRI-TUFF CHAINS & COMPONENTS

"An Important Link for your Crop" Get "Agri-Tuff" Performance



Drawing heavily on our 80 years of design experience and 20 years of agriculture business experience in Canada, Tsubaki has developed our innovative roller chain "Agri-Tuff", especially designed for agricultural applications. Unique design and new materials improve the reliability and life of your agricultural chain drive. Available in 40, 50, 60, 60H, 80 single/double strands and A2040, A2050, A2060 single strands.



CHAIN SIZE	PITCH	PART NUMBER PER			CONNECTORS
		10 FT. BOX	50 FT. BOX	100 FT. BOX	
SINGLE STRAND CHAINS					
40-1R	1/2"	CHA 40-1R-10-TAT	CHA 40-1R-50-TAT	CHA 40-1R-100-TAT	CHA 40-1R-CO-TAT
50-1R	5/8"	CHA 50-1R-10-TAT	CHA 50-1R-50-TAT	CHA 50-1R-100-TAT	CHA 50-1R-CO-TAT
60-1R	3/4"	CHA 60-1R-10-TAT	-	CHA 60-1R-100-TAT	CHA 60-1R-CO-TAT
60H-1R	3/4"	CHA 60H-1R-10-TAT	-	CHA 60H-1R-100-TAT	CHA 60H-1R-CO-TAT
80-1R	1"	CHA 80-1R-10-TAT	CHA 80-1R-50-TAT	-	CHA 80-1R-CO-TAT
A2040-1R	1"	CHA A2040-1R-10-TAT	-	CHA A2040-1R-100-TAT	CHA A2040-1R-CO-TAT
A2050-1R	1 1/4"	CHA A2050-1R-10-TAT		CHA A2050-1R-100-TAT	CHA A2050-1R-CO-TAT
A2060-1R	1 1/2"	CHA A2060-1R-10-TAT	-	CHA A2060-1R-100-TAT	CHA A2060-1R-CO-TAT
DOUBLE STRAND SERIES					
40-2R	1/2"	CHA 40-2R-10-TAT	CHA 40-2R-50-TAT	-	CHA 40-2R-CO-TAT
50-2R	5/8"	CHA 50-2R-10-TAT	CHA 50-2R-50-TAT	-	CHA 50-2R-CO-TAT
60-2R	3/4"	CHA 60-2R-10-TAT	CHA 60-2R-50-TAT	-	CHA 60-2R-CO-TAT
60H-2R	3/4"	CHA 60H-2R-10-TAT	CHA 60H-2R-50-TAT	-	CHA 60H-2R-CO-TAT

TSUBAKI ANTI-CORROSIVE STAINLESS STEEL CHAIN



304 SS Series

SS Series chains are made completely of 304 stainless steel. SS Series has excellent resistance to corrosion & temperature extremes. It is generally considered non-magnetic, although some permeability can be found in these chains. This is caused by the cold working of the components during the manufacturing process.

CHAIN SIZE	PART NO. IN 10 FT. BOX	PITCH	MAXIMUM ALLOWABLE LOAD (lbs.)
40-1R	CHA 40-1R-10-SS-TSJ	1/2"	99
50-1R	CHA 50-1R-10-SS-TSJ	5/8"	154
60-1R	CHA 60-1R-10-SS-TSJ	3/4"	231
80-1R	CHA 80-1R-10-SS-TSJ	1"	397
A2040	CHA A2040-1R-10-SS-TSJ	1"	99
A2050	CHA A2050-1R-10-SS-TSJ	1 1/4"	155
A2060	CHA A2060-1R-10-SS-TSJ	1 1/2"	231

TSUBAKI WATER PROOF ROLLER CHAIN

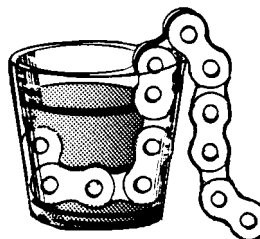
A Water Proof Chain



Finally...A Chain Designed to Last in Wet Conditions

This new, special environment chain functions in wet or saltwater applications. Tsubaki Water Proof Chain is designed to end the replacement problems encountered with the breakdown of Nickel Plated Chain in moist environments. In addition, Water Proof Chain has the same maximum allowable load as ANSI standard roller chain. Water Proof Chain's special double surface treatment provides a new level of corrosion resistance that was never available for standard carbon steel chains. The combination of applications and wet conditions where water, rain water or salt water is present. In field testing, Water Proof Chain lasts "30 TIMES LONGER" than standard and Nickel Plated Chain and 1.5 times longer than Zinc Plated Chains. However, certain applications, such as the food products industry where the chain may be exposed to direct food contact, stainless steel is advised.

CHAIN SIZE	PART NO. IN 10 FT. BOX
40-1R	CHA 40-1R-10-WP-TSJ
50-1R	CHA 50-1R-10-WP-TSJ
60-1R	CHA 60-1R-10-WP-TSJ
80-1R	CHA 80-1R-10-WP-TSJ


TSUBAKI

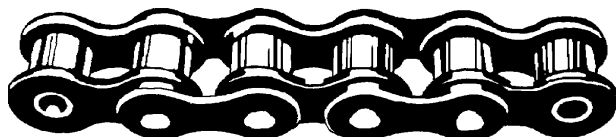
Note: Connectors and offsets can be ordered separately.

Sample of connectors link part numbers CHA 40-1R-10-CO-WP-TSJ

Sample of offset link part numbers CHA 40-1R-10-OF-WP-TSJ

TSUBAKI SUPER CHAIN "HT" SERIES

Designed for Shock Load Resistance...to Fit Case/IHC Equipment



CHAIN SIZE	PART NO. IN 10 FT. BOX	SUPER CHAIN HT SERIES TENSILE STRENGTH	STANDARD CHAIN H SERIES TENSILE STRENGTH
60-1R	CHA 60-1R-10-HT-TSJ	12,500 lbs.	9,900
80-1R	CHA 80-1R-10-HT-TSJ	20,900 lbs.	14,060
60-2R	CHA 60-2R-10-HT-TSJ	25,100 lbs.	17,600
100-1R	CHA 100-1R-10-HT-TSJ	31,900 lbs.	26,400

TSUBAKI

Note: Connectors and offsets can be ordered separately.

Sample of connectors link part numbers CHA 60-1R-10-CO-HT-TSJ

Sample of offset link part numbers CHA 60-1R-10-OF-HT-TSJ

Tsubaki HT-Super Chain has a greater ultimate strength: 15 to 30% better than those of ANSI roller chain. All pins are hardened and have link plates of the next larger chain size. Our Super Chain provides a greater shock load resistance, and can be substituted in place of standard "H" type chain.

ATV/MOTORCYCLE O-RING CHAIN

Wear

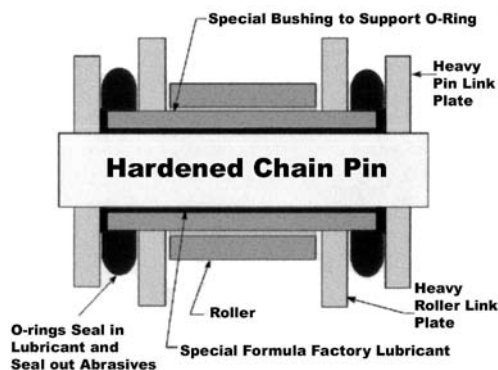
Strength

Performance



- XLO O-Ring chains are top of the line chains offering extra load carrying capacity & averaging 4 times the service life of regular chains.
- O-Rings seal in lubrication and keeps contaminants out, significantly extending chain life.
- Heavy series pin and roller link plates, solid bushings and rollers.
- 0.214 diameter pin produced from special alloy steel and case hardened for optimal strength.
- Rigid quality standards ensure precise hardness control for high wear resistance and toughness.
- Available in brass or nickle plating for corrosion resistance and aesthetics.

PART NO.	DESCRIPTION	SIZE
CHA 520-80GLD	Diamond XLO O-Ring chain, gold	80 pitch box
CHA 520-100GLD	Diamond XLO O-Ring chain, gold	100 pitch box
CHA 520-CO-GLD	Diamond XLO O-Ring chain, gold	Connecting Link
CHA 520-80SIL	Diamond XLO O-Ring chain, silver	80 pitch box
CHA 520-100SIL	Diamond XLO O-Ring chain, silver	100 pitch box
CHA 520-CO-SIL	Diamond XLO O-Ring chain, silver	Connecting Link



ROUND BALER CHAINS

New Holland Baler Floor Chain Links

PART NO.	NH NO.	CHAIN/ATT.	TOTAL LINKS/ATT	WT. LBS
CHA NH845F	268766	CA550/C5E	71/17	23.9
CHA NH846/7F	714619	CA550/C5E	61/15	20.6
CHA NH850F	710395	CA550/C5EB	78/19	27.5
CHA NH851/2F	718096	CA550/C5EB	65/16	22.9

- Made to industry standards
- Hot dip lubrication
- Designed for long wear

Repair Sections - Floor

PART NO.	CHAIN/ATT.	TOTAL LINKS/ATT	WT. LBS
CHA NH845/46/47RS	CA550/C5E	3/1	0.8
CHA NH850/51/52RS	CA550/C5EB	3/1	1.0



New Holland Baler Upper Chains (Pairs)

PART NO.	NH NO.	CHAIN/ATT.	TOTAL LINKS/ATT	WT. LBS
CHA NH849U	679303	CA557/U15	240/80	138
CHA NH851/2U	679768	CA557/U15	234/78	134
CHA NH845U	-	CA557/U16	180/60	100
CHA NH846/7	634335	CA557/U16	192/64	108
CHA NH848U	795027	CA557/U16	228/76	126
CHA NH850U	273260	CA557/U16	216/72	123
CHA NH853	-	CA557/U16	248/62	128

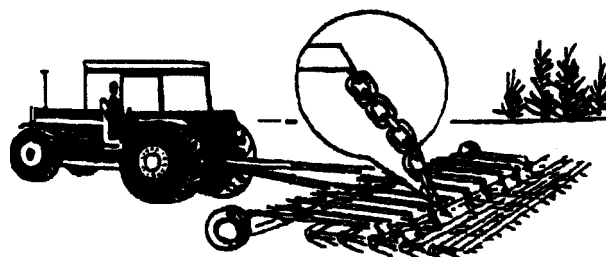
Repair Sections - Upper

PART NO.	NH NO.	CHAIN/ATT.	TOTAL LINKS/ATT	WT. LBS
CHA NH851/52RS	639219	CA557/U16	3/1	1.3

HARROW PULL CHAINS

Pre-Cut Plated Quality Chain

PART NO.	DESCRIPTION
CHA HC3	3 link $\frac{5}{16}$ " chain
CHA HC7	7 link $\frac{5}{16}$ " chain
CHA HC10	10 link $\frac{5}{16}$ " chain



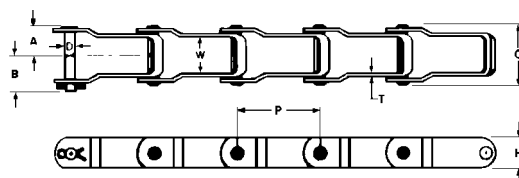
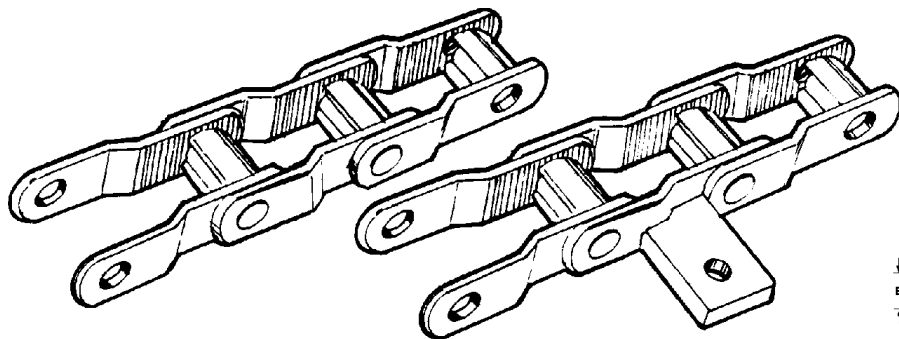
Bulk Plated Drum of Chain

PART NO.	DESCRIPTION
CHA HCP516-300	300' plated bulk chain

STEEL PINTLE CHAIN

Patent No.'s 3, 054, 301 and 3, 153, 897; 3, 869, 856 and 4, 020, 631

Sold in 10' rolls only



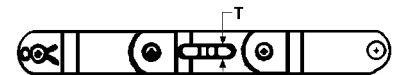
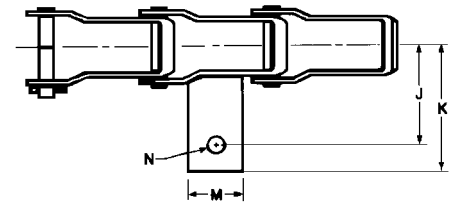
CHAIN NO.	LINKS IN 10' (3048mm)	APPROX. WEIGHT IN LBS./100' (KG/M)	AVERAGE ULTIMATE STRENGTH IN LBS. (KN)	MINIMUM TENSILE STRENGTH IN LBS. (KN)	MAX. REC. WORKING LOAD IN LBS. (KN)	PITCH P	A	B	C	D	H	W	T
CHA D662-10	72	105 (1.6)	11,000 (48.93)	8,500 (37.81)	1,700 (7.56)	1.664 (42.27)	$5\frac{1}{64}$ (20.22)	$\frac{7}{8}$ (22.23)	$1\frac{5}{8}$ (41.28)	.281 (7.14)	.720 (18.29)	$2\frac{9}{32}$ (23.01)	.125 (3.175)
CHA D667H-10	52	117 (1.7)	12,500 (55.60)	9,500 (42.26)	1,900 (8.45)	2.313 (58.75)	$\frac{7}{8}$ (22.23)	$1\frac{1}{32}$ (26.19)	$1\frac{47}{64}$ (44.04)	.312 (7.92)	.875 (22.23)	1 (25.40)	.125 (3.175)
CHA D667X-10	53	186 (2.8)	21,000 (93.42)	15,000 (66.73)	3,000 (13.35)	2.250 (57.15)	$1\frac{1}{32}$ (26.19)	$1\frac{9}{64}$ (28.96)	$1\frac{61}{64}$ (49.61)	.437 (11.10)	.937 (23.80)	$1\frac{1}{16}$ (26.92)	.170 (4.318)
CHA D667XC-10	53	210 (3.1)	24,000 (106.76)	18,000 (80.07)	3,600 (16.01)	2.250 (57.15)	$1\frac{1}{32}$ (26.19)	$1\frac{9}{64}$ (28.96)	$1\frac{61}{64}$ (49.61)	.437 (11.10)	.937 (23.80)	$1\frac{1}{16}$ (26.92)	.170 (4.318)
CHA D667XH-10	53	244 (3.6)	24,500 (108.99)	20,000 (88.97)	4,000 (17.79)	2.250 (57.15)	$1\frac{1}{8}$ (28.58)	$1\frac{15}{64}$ (31.34)	$2\frac{1}{8}$ (53.98)	.437 (11.10)	1.062 (26.97)	$1\frac{5}{64}$ (27.38)	.200 (5.080)
CHA D88K-10	46	230 (3.4)	24,500 (108.99)	20,000 (88.97)	4,000 (17.79)	2.609 (66.27)	$1\frac{1}{8}$ (28.58)	$1\frac{15}{64}$ (31.34)	$2\frac{1}{8}$ (53.98)	.437 (11.10)	1.062 (26.97)	$1\frac{5}{64}$ (27.38)	.200 (5.080)

**To cover all your Cutting Parts
needs, see Section 15**

STEEL PINTLE CHAIN ATTACHMENTS

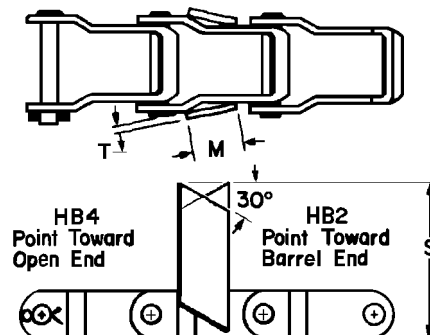
AS, ASS, AS2, ASS2, A9 & G50

PART NO.	DIMENSIONS				
	J	K	N	M	T
CHA D662AS	1 ³ / ₈ (34.9)	1 ⁷ / ₈ (47.6)	¹⁷ / ₆₄ (6.75)	¹⁵ / ₁₆ (23.8)	.171 (4.343)
CHA D667HASCO	2 ¹ / ₃₂ (51.6)	2 ¹⁹ / ₃₂ (65.9)	²¹ / ₆₄ (8.33)	1 ¹ / ₈ (28.6)	.250 (6.350)
CHA D667XASCO	2 ¹ / ₃₂	2 ¹¹ / ₁₆	²¹ / ₆₄	1 ¹ / ₈	.312
CHA D667KAS CHA D667XHASCO	2 ¹ / ₃₂ (51.6)	2 ¹¹ / ₁₆ (68.3)	²⁵ / ₆₄ (9.92)	1 ¹ / ₄ (31.8)	.375 (9.525)
CHA D667HASS	2 ¹ / ₃₂ (51.6)	2 ¹⁹ / ₃₂ (65.9)	²⁵ / ₆₄ (9.92)	1 ¹ / ₈ (28.6)	.250 (6.350)
CHA D667XAS2	2 ¹ / ₃₂	2 ¹¹ / ₁₆	²⁹ / ₆₄	1 ¹ / ₈	.312
CHA D667XC-AS	2.031	2.703	.343	1.125	.312
CHA D662G50	1 ⁹ / ₁₆	2 ³⁵ / ₆₄	²⁵ / ₆₄	1.00	⁷ / ₁₆



HB4

PART NO.	DIMENSIONS		
	J	K	N
CHA D662HB4	³ / ₄ (19.1)	2 ¹¹ / ₃₂ (59.5)	.125 (3.175)



Pintle Chain Pins

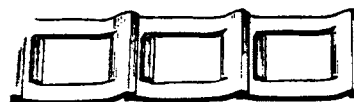
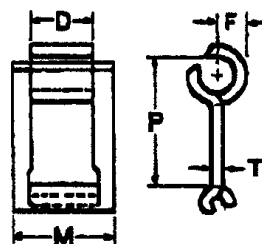
PART NO.	DESCRIPTION
CHA D662PIN	Pin only for D662
CHA D667HP	Pin only for D667H
CHA D667KPIN	Pin only for D667K
CHA D667HPTD	Pin only for D667H Tear Drop
CHA D667XHPIN	Pin only for D667XH
CHA D667XPIN	Pin only for D667X
CHA D667XTD	Pin only for D667X Tear Drop
CHA D88KPIN	Pin only for D88K

Pintle Connector Links

PART NO.	DESCRIPTION
CHA D662CO	Connector Link
CHA D667HCO	Connector Link
CHA D667KCCO	Connector Link
CHA D667XCO	Connector Link
CHA D667XHCO	Connector Link
CHA D88K-CO	Connector Link

STEEL DETACHABLE CHAIN

**Sold in rolls of 10 Feet.
See Page 33 for Chain Breaker**



Operating at moderate loads and speeds, this chain will provide long service life on drive and conveyor applications. Links are special high-grade steel precision formed for pitch uniformity.

CHAIN NO.	LINKS IN 10 FEET	APPROX. WEIGHT IN LBS./100 FT	AVERAGE ULTIMATE STRENGTH IN LBS.	MINIMUM TENSILE STRENGTH IN LBS.	P PITCH	F	D	M	T
CHA 25-10	133	20	950	760	.904	.180	.422	$\frac{45}{64}$	.073
CHA 32-10	104	31	1,650	1,320	1.157	.230	.594	$\frac{15}{16}$	.090
CHA 32W-10	104	39	1,650	1,320	1.157	.323	.594	$1 \frac{1}{16}$	.095
CHA 33-10	86	39	1,650	1,320	1.402	.260	.688	$1 \frac{1}{16}$	.095
CHA 42-10	87	49	2,100	1,680	1.375	.265	.781	$1 \frac{7}{32}$	.105
CHA 50H-10	87	63	2,800	2,240	1.395	.280	.781	$1 \frac{9}{32}$	.125
CHA 51-10	106	43	2,100	1,680	1.133	.233	.703	$1 \frac{3}{32}$	.100
CHA 52-10	80	65	2,700	2,160	1.508	.303	.844	$1 \frac{13}{32}$	.120
CHA 55-10	74	61	2,800	2,240	1.630	.320	.796	$1 \frac{9}{32}$	.125
CHA 62-10	73	90	4,200	3,520	1.654	.335	.984	$1 \frac{9}{16}$	.148
CHA 62H-10	73	113	4,400	3,600	1.654	.342	.984	$1 \frac{7}{8}$	.155
CHA 67H-10	52	137	5,500	4,400	2.313	.448	1.093	$1 \frac{7}{8}$	.185
CHA 67W-10	52	146	4,500	3,600	2.313	.428	1.093	$2 \frac{3}{8}$	.155
CHA 67XH-10	52	138	6,250	5,000	2.313	.448	1.093	$1 \frac{7}{8}$	.200
CHA 70-10	60	130	4,800	4,000	2.013	.409	1.093	$1 \frac{15}{16}$	.170
CHA 72-1/2-10	73	115	4,500	3,600	1.643	.340	1.156	2	.150
CHA 72-10	59	131	4,800	4,000	2.025	.409	1.093	$1 \frac{15}{16}$	.170
CHA S-10	41	130	4,800	3,840	2.906	.518	1.093	$1 \frac{15}{16}$	.170

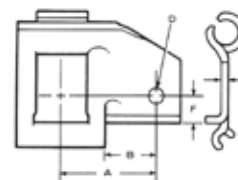
ATTACHMENT LINKS

AE Right & Left

CHAIN NO.	ATT. NO.	A	B	D	F	T
CHA 67XHAEL	AE	$2 \frac{1}{32}$ 51.6mm	$\frac{29}{32}$ 23mm	$\frac{21}{64}$ 8.33mm	$\frac{9}{16}$ 14.3mm	.185 4.699mm
CHA 67XHAER	AE	$2 \frac{1}{32}$ 51.6mm	$\frac{29}{32}$ 23mm	$\frac{21}{64}$ 8.33mm	$\frac{9}{16}$ 14.3mm	.185 4.699mm



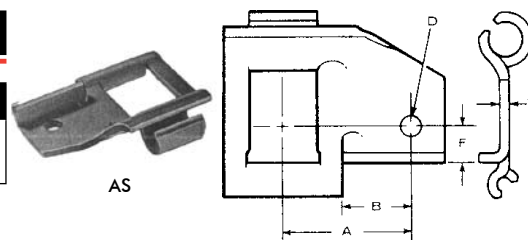
AE



ATTACHMENT LINKS (CONTINUED)

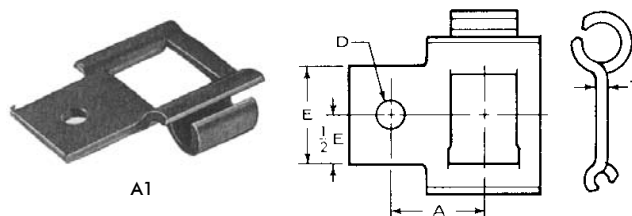
AS Right & Left

CHAIN NO.	ATT. NO.	A	B	D	F	T
CHA 67HASL	AS	2 1/32	1 3/32	21/64	9/16	.185
CHA 67HASR	AS	51.6 mm	27.8 mm	8.33 mm	14.3 mm	4.699 mm



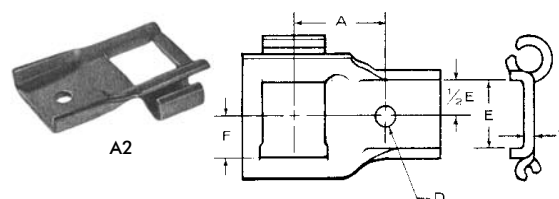
A1 Right & Left

CHAIN NO.	ATT. NO.	A	D	F	T
CHA 42A1R	A1	1 3/32	17/64	29/32	.105
CHA 42A1L	A1	27.8 mm	6.75 mm	23 mm	2.667 mm
CHA 55A1R	A1	1 1/8	17/64	1 1/16	.125
CHA 55A1L	A1	28.6 mm	6.75 mm	26.98 mm	3.175 mm
CHA 62A1R	A1	1 3/8	17/64	1 3/8	.148
CHA 62A1L	A1	34.9 mm	6.75 mm	34.9 mm	3.759 mm



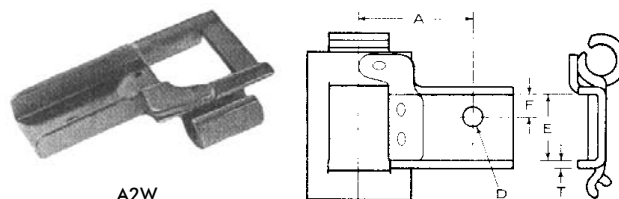
A2 Right & Left

CHAIN NO.	ATT. NO.	A	D	E	F	T
CHA 55A2R	A2	1 29/64	17/64	1 1/4	5/8	.125
CHA 55A2L	A2	36.9 mm	6.75 mm	31.7 mm	15.9 mm	3.175 mm
CHA 62A2R	A2	1 9/16	17/64	1 1/4	5/8	.148
CHA 62A2L	A2	39.7 mm	6.75 mm	31.7 mm	15.9 mm	3.759 mm



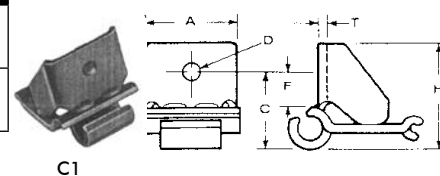
A2W Right & Left

CHAIN NO.	ATT. NO.	A	B	D	F
CHA 67HA2WR	A2W	2 1/32	21/64	1 3/16	.125
CHA 67HA2WL	A2W	51.6 mm	8.33 mm	30.2 mm	3.175 mm



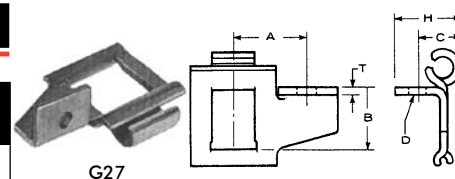
C1

CHAIN NO.	ATT. NO.	A	C	D	F	H	T
CHA 55C1	C1	1 1/4	1 3/16	17/64	7/16	1 3/4	.105
CHA 62C1	C1	1 7/16	1 3/16	21/64	7/16	1 3/4	.105
		31.75 mm	30.2 mm	6.747 mm	11.113 mm	44.4 mm	2.667 mm
		31.7 mm	30.2 mm	8.33 mm	11.1 mm	44.4 mm	2.667 mm



G27 Right & Left

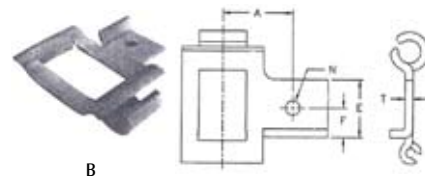
CHAIN NO.	ATT. NO.	A	C	D	F	H	T
CHA 55G27R	G27	1 1/4	1	13/16	17/64	1 5/16	.125
CHA 55G27L	G27	31.7 mm	25.4 mm	20.6 mm	6.75 mm	33.3 mm	3.175 mm



ATTACHMENT LINKS

B

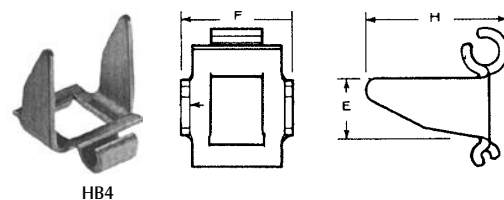
CHAIN NO.	ATT. NO.	A	E	F	N	T
CHA S-10-SBL	B	1 ⁵ / ₈ 41.275 mm	1 ⁵ / ₁₆ 33.336 mm	²¹ / ₃₂ 16.669 mm	²¹ / ₆₄ 8.3344 mm	.170
CHA S-10-SBR	B	1 ⁵ / ₈ 41.275 mm	1 ⁵ / ₁₆ 33.336 mm	²¹ / ₃₂ 16.669 mm	²¹ / ₆₄ 8.3344 mm	.170



B

HB4

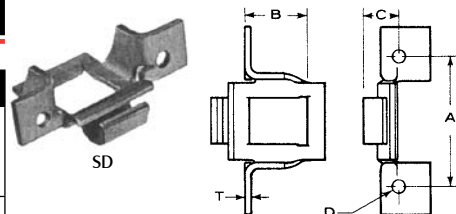
CHAIN NO.	ATT. NO.	E	F	H	T
CHA 55HB4	HB4	⁷ / ₈ 22.2 mm	1 ¹¹ / ₁₆ 42.9 mm	2 ³ / ₁₆ 55.6 mm	.125 3.175 mm
CHA 62HB4	HB4	⁷ / ₈ 22.2 mm	1 ⁶¹ / ₆₄ 49.6 mm	2 ³ / ₁₆ 55.6 mm	.148 3.759 mm



HB4

SD

CHAIN NO.	ATT. NO.	A	B	C	D	S	T
CHA 55SD	SD	2 ¹ / ₄ 57.1 mm	1 ¹ / ₈ 28.6 mm	²⁵ / ₃₂ 19.8 mm	¹⁵ / ₆₄ 5.95 mm	3 ¹ / ₄ 82.5 mm	.125 3.759 mm
CHA 62SD	SD	2 ¹ / ₂ 63.5 mm	1 ¹ / ₈ 28.6 mm	²⁵ / ₃₂ 19.8 mm	¹⁷ / ₆₄ 6.75 mm	3 ⁵ / ₈ 92.1 mm	.148 3.759 mm



SD

Steel Chain Couplers

CHAIN NO.	ATT. NO.
CHA 42CO	CO
CHA 55CO	CO
CHA 62CO	CO



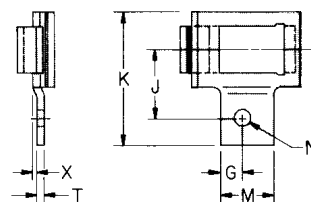
CO

A1D Right or Left

CHAIN NO.	ATT. NO.	J	K	N	M	G	T	X
CHA 55A1DR	A1D	1 ⁵ / ₃₂ 29.4 mm	2 ¹ / ₄ 57.2 mm	¹⁷ / ₆₄ 6.73 mm	²³ / ₃₂ 23.0 mm	⁵ / ₈ 9.5 mm	.125 3.175 mm	¹ / ₈ 3.2 mm
CHA 55A1DL	A1D							

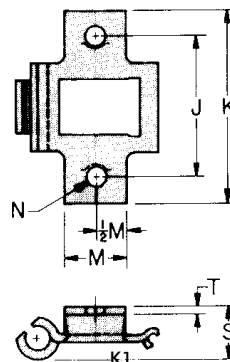


A1D



K1

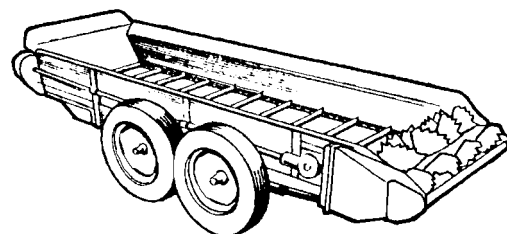
CHAIN NO.	ATT. NO.	J	K	N	M	S	T
CHA 55K1	K1	2 50.8 mm	2 ³ / ₄ 69.9 mm	¹⁷ / ₆₄ 6.73 mm	⁷ / ₈ 22.2 mm	³ / ₄ 19.1 mm	.125 3.175 mm
CHA 62K1	K1	2 ¹⁵ / ₃₂ 62.7 mm	3 ¹ / ₄ 82.6 mm	¹⁷ / ₆₄ 6.73 mm	⁷ / ₈ 22.2 mm	³¹ / ₆₄ 20.2 mm	.148 3.759 mm



K1

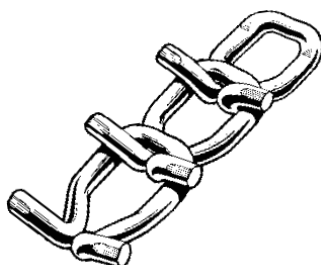
MANURE SPREADER CHAIN

PART NO.	DESCRIPTION	PITCH	APPROX. LINKS IN 10'	AVERAGE ULTIMATE STRENGTH
CHA T67	Plain link	2.550	47	16,000 lbs (71.2 kN)
CHA T67ROD	Plain link	2.388	50	16,000 lbs (71.2 kN)



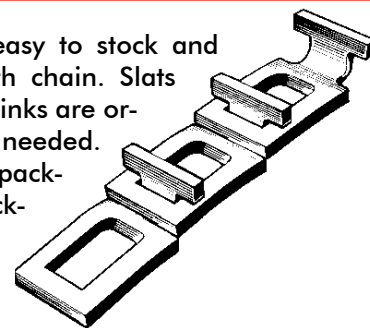
T-Rod Style

- Twice the wear life
- Three times the fatigue life
- Fewer adjustments
- Runs smoother and quieter
- Fits standard #67 sprockets
- Competitively priced



T-Bar Style

T-Bar spreader chain is easy to stock and easy to sell, high strength chain. Slats with welded on attaching links are ordered by size and quantity needed. T-Bar links are shipped in packages of 50 links per package. Assemblies are put together, without tools, by the user.



- High carbon rail steel angles $1\frac{3}{4} \times 1\frac{1}{4} \times \frac{1}{4}$.
- Heavy-duty links made of $\frac{5}{16}$ " steel.
- Designed for #67 sprockets.
- Minimum tensile strength 16,000 lbs.

Slats - T-Bar Style Use Only (includes an attachment link welded to each end)

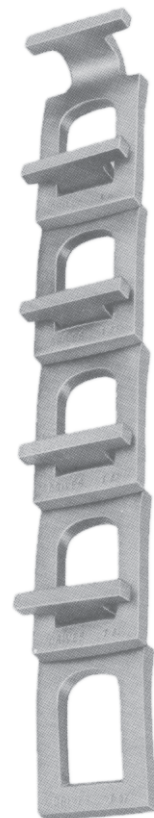
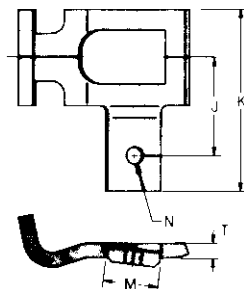
PART NO.	SLATS	OVERALL WIDTH (INCHES)
CHA 3100	1	31.000
CHA 3300	1	33.000
CHA 3338	1	33.375
CHA 3312	1	33.500
CHA 3400	1	34.000
CHA 3700	1	37.000
CHA 4412	1	44.500
CHA 4612	1	46.500
CHA 4700	1	47.000
CHA 4714	1	47.250
CHA 4712	1	47.500
CHA 4800	1	48.000
CHA 4812	1	48.500

PART NO.	SLATS	OVERALL WIDTH (INCHES)
CHA 4834	1	48.750
CHA 4878	1	48.875
CHA 5012	1	50.500
CHA 5058	1	50.625
CHA 5034	1	50.750
CHA 5114	1	51.250
CHA 5138	1	51.375
CHA 5178	1	51.875
CHA 5200	1	52.000
CHA 5258	1	52.625
CHA 5234	1	52.750
CHA 5278	1	52.875
CHA 5378	1	53.875

PART NO.	SLATS	OVERALL WIDTH (INCHES)
CHA 5600	1	56.000
CHA 5616	1	56.063
CHA 5734	1	57.750
CHA 5800	1	58.000
CHA 5814	1	58.250
CHA 5812	1	58.500
CHA 5834	1	58.750
CHA 5918	1	59.125
CHA 6112	1	61.500
CHA 6212	1	62.500
CHA 6378	1	63.875
CHA 7012	1	70.500
CHA 7100	1	71.000

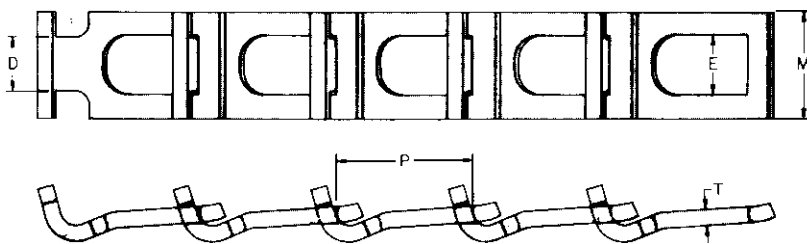
Note: Information on slats is for reference only. Not all items are available.

T-BAR DETACHABLE CHAIN ATTACHMENT LINKS



AS, A1 & A2 Right & Left

CHAIN NO.	ATT. NO.	J	K	N	M	T
CHA T67ASR	AS	2 1/32	3 3/4	21/64	1 1/8	.312
CHA T67ASL	AS	51.6 mm	95.3 mm	8.33 mm	28.6 mm	7.925 mm
CHA T67A1R	A1	2 1/32	3 3/4	25/64	1 1/8	.312
CHA T67A1L	A1	51.6 mm	95.3 mm	9.91 mm	28.6 mm	7.925 mm
CHA T67A2R	A2	2 1/32	3 3/4	28/64	1 1/8	.312
CHA T67A2L	A2	51.6 mm	95.3 mm	11.51 mm	28.6 mm	7.925 mm



**Check out Section 6 for our selection
of Air Tools and Accessories**

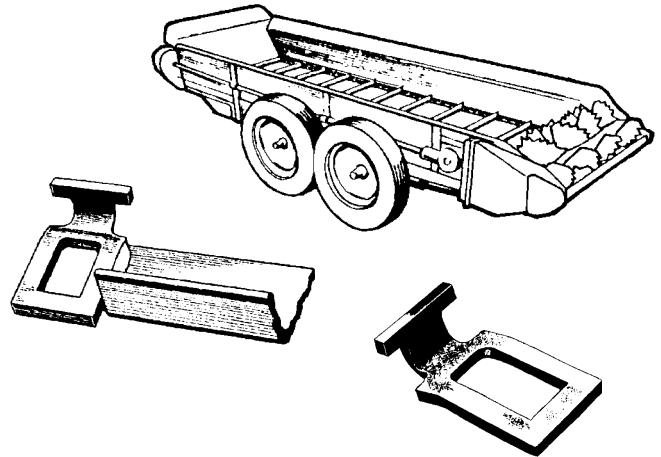


T-BAR MANURE SPREADER CHAIN

- Heavy-duty links made of 5/16" steel.
- High carbon rail steel angles 1 3/4" x 1 1/4" x 1/4".
- Designed for #67 sprockets.
- Minimum tensile strength 16,000 lbs.

Use this chart as a reference for how many links and which part numbers are needed for each machine listed. See the previous page for individual link part numbers. A total package price has been calculated based on the total number of links needed per machine.

To order, list each link part number with the quantities shown for your machine in this chart, or order individual links as needed.



MODEL NO.	NO. OF T67 PLAIN LINKS REQUIRED	NO. OF SLATS REQUIRED	SLAT PART NO.	APPROX. OVERALL WIDTH	APPROX. SHIP WEIGHT
AGCO New Idea					
201/203/208	182	15	4812	48.500	
205/207/210	232	23	4812	48.500	
211	138	11	5034	50.750	
212	170	15	5034	50.750	
213	198	19	5034	50.750	
214/217	232	23	5034	50.750	
218	232	23	6212	62.500	
224/245	260	28	6212	62.500	
243	176	18	6212	62.500	
244	236	25	6212	62.500	
351	172	14	5034	50.750	
352	194	19	5814	58.250	
353	272	23	5814	58.250	
354	258	26	6212	62.500	
360/3615	166	12	5034	50.750	
361/3618	188	14	5034	50.750	
362/3622	188	19	5814	58.250	
363/3632	266	26	5814	58.250	
364/3639	266	26	6112	61.500	
3626	218	22	5814	58.250	
Badger					
160	184	15	5178	51.875	246
205	220	18	5178	51.875	292
540 - uses 2	323	44	3700	37.000	318
700 - uses 2	455	62	3700	37.000	448

Note: Information on t-bar manure spreader chain is for reference only. Not all items are available.

T-BAR MANURE SPREADER CHAIN

MODEL NO.	NO. OF T67 PLAIN LINKS REQUIRED	NO. OF SLATS REQUIRED	SLAT PART NO.	APPROX. OVERALL WIDTH	APPROX. SHIP WEIGHT
Balzer					
300 - uses 2	264	18	3700	37.000	260
400 - uses 2	304	20	3700	37.000	292
440 - uses 2	352	24	3700	37.000	342
550 - uses 2	412	28	3700	37.000	397
Big Blue					
Big Blue	176	14	4412	44.500	212
Case IH					
125/130	172	14	4714	47.250	218
40/150/155/160	190	19	5114	51.250	286
175	194	21	5114	51.250	308
530	172	14	4612	46.500	216
540	172	15	5812	58.500	259
550/555	220	18	5812	58.500	314
560	234	26	2812	58.500	411
570 - uses 2	192	16	3300	33.000	201
575 - uses 2	206	16	3338	33.375	215
570 - uses 2	192	16	3300	33.000	201
595 - uses 2	272	21	3338	33.375	215
Decker					
501	204	17	5812	58.500	296
John Deere					
33	164	15	4878	48.875	228
34	164	15	5012	50.500	233
40	182	15	5012	50.500	241
44	196	18	4878	48.875	271
175	222	18	4612	46.500	267
660	212	21	6378	63.875	366
680 - uses 2	284	22	3100	31.000	272
Farmhand					
110/430/438	228	19	4712	47.500	289
450	280	24	7100	71.000	466
Forage King					
160/170	214	17	5278	52.875	282
190/200/240	230	19	5278	52.875	310

Note: Information on t-bar manure spreader chain is for reference only. Not all items are available.

T-BAR MANURE SPREADER CHAIN

MODEL NO.	NO. OF T67 PLAIN LINKS REQUIRED	NO. OF SLATS REQUIRED	SLAT PART NO.	APPROX. OVERALL WIDTH	APPROX. SHIP WEIGHT
Ford New Holland					
213	150	12	4412	44.500	184
200/202/220	168	13	4412	44.500	200
221/222	168	13	4412	44.500	200
300/327/328	182	15	4412	44.500	224
329/330/331	182	15	4412	44.500	224
335/336	182	15	4412	44.500	224
510/511/512	172	14	5616	56.063	241
513/514	172	14	5918	59.125	250
516/517/518	208	16	5616	56.063	279
519/520	208	16	5918	59.125	288
675/676/677	276	22	5616	56.063	374
679/680	234	22	5918	59.125	368
795 - uses 2	252	22	3400	34.000	271
800 - uses 2	306	22	3538	35.375	309
Gehl					
113	186	15	4612	46.500	
117	186	15	5812	58.500	
125	226	19	5812	58.500	
132/142	266	22	5812	58.500	
180	180	15	5812	58.500	263
250	220	18	5812	58.500	314
350 - uses 2	440	40	5734	57.750	
H & S					
180/220	240	16	5178	51.875	
260	228	19	5178	51.875	
295	224	24	5178	51.875	
350	252	25	5734	57.750	
International Harvester					
560	234	26	5812	58.500	
570 - uses 2	424	32	3300	33.000	
575 - uses 2	432	32	3338	33.375	
580 - uses 2	480	42	3300	33.000	
595 - uses 2	544	42	3338	33.375	
Kaston					
325	282	19	5812	58.500	

Note: Information on t-bar manure spreader chain is for reference only. Not all items are available.

T-BAR MANURE SPREADER CHAIN

MODEL NO.	NO. OF T67 PLAIN LINKS REQUIRED	NO. OF SLATS REQUIRED	SLAT PART NO.	APPROX. OVERALL WIDTH	APPROX. SHIP WEIGHT
Kelly Ryan					
110	174	14	4700	47.000	218
130	206	17	4700	47.000	260
150	240	19	4700	47.000	293
Knight					
180	180	15	5812	58.500	263
250/252	220	18	5812	58.500	314
350 - uses 2	220	20	3312	33.500	241
375 - uses 2	448	42	3338	33.375	
Lundell					
Lundell	198	16	4800	48.000	250
Massey Ferguson					
18	170	13	4834	48.750	212
20	208	16	4834	48.750	257
110/130	158	12	5178	51.875	204
160	180	14	5178	51.875	234
205	230	18	5178	51.875	296
Minnesota					
110	170	14	4714	47.250	217
135/155	200	16	4714	47.250	249
160/180	200	16	5234	52.750	265
220	274	23	5234	52.750	369
Schultz					
110	170	13	4834	48.750	212
160	208	16	4834	48.750	257
2120-30/2120-40	192	16	4834	48.750	257
2130-30	168	14	4834	48.750	257

Note: Information on t-bar manure spreader chain is for reference only. Not all items are available.

Section 2 has the Bearings and Seals you will need for any type of application.

SMITH TOOL CHAIN TOOLS



Removes connecting pin completely. No need for hammer and punch to finish the job.

Patented clamping cylinder assures proper alignment for punching and riveting. Serves as portable vise, aligning the chain securely in the tool's jaws and positioning the punch squarely in line with the connecting pin. This clamping sleeve eliminates sidebar distortion.

Then, with a few turns of the punch screw with a wrench, the user can apply gradual pressure and force the pin all the way out.

Model A8050

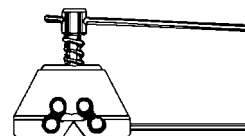
Fits #50, #60 and #80 series roller chain including 60H and 80H.

Model B5035

For repairing #35, #40, #41 and #50 series roller chain. Ideal tool for the midsized chain found on ag equipment. Same patented features and clear, heavy duty clamshell packaging as Model A8050.

PART NO.	DESCRIPTION
CHA B5035	#35 to #50 tool
CHA B5038	Pin for B5035
CHA A8050	#50 to #80 tool
CHA A8053	Pin for A8050
CHA A8054	Sleeve for A8050
CHA B5039	Sleeve for B5035
CHA B4053	Screw for B5035
CHA A8008	Screw for A8050

ROLLER CHAIN BREAKER

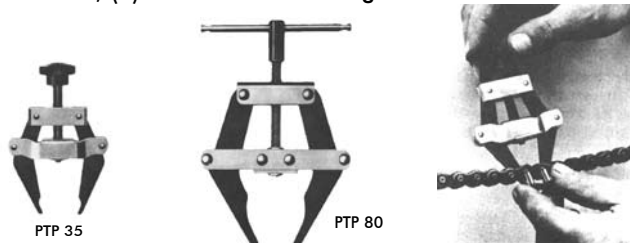


PART NO.	DESCRIPTION	CHAIN SIZE
CHA 165113	PE-113 chain breaker	25 through 60
CHA 165114	PE-113 replacement tip	25 through 60
CHA 165135	PE-135 chain breaker	60 through 100
CHA 165136	PE-135 replacement tip	60 through 100
CHA 165149	Handle for 165135	60 through 100
CHA 165137	Chainbreaker 120-160	120 through 160
CHA 165138	Tip for 120-160	120 through 160

CHAIN PULLERS

This unique tool was designed to make roller chain installation quick and easy. In fact, it's almost like having a third hand.

To use the Browning chain puller: (1) hook the two jaws into each end of the chain; (2) turn the screw until the two ends almost meet; (3) insert the connecting link and fasten.



PART NO.	CHAIN SIZE	JAW SPREAD	WT. LBS.
PTP 35	No. 35 to 60	2"	.4
PTP 80	No. 80 to 240	5"	2.0

THE ECONOMICAL CHAIN HOLDER FOR ANSI CHAIN SIZES 35 THROUGH 60

Now a one man job for fast, easy replacement of broken links. You can now hold your chain together in position and leave your hands free for working, not chain holding. This compact tool will save time and effort by allowing you to repair roller chain without removing it from your machine.



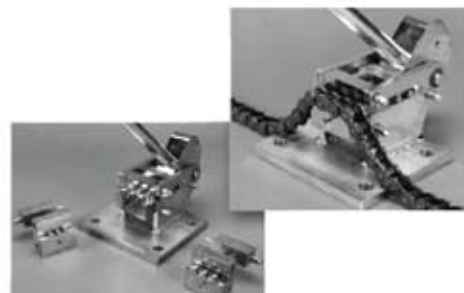
PART NO.	DESCRIPTION
PTP CH-1	35 thru 60

EZ BREAKER - CHAIN BREAKER

EZ Breaker is a compact, easy to use tool for cutting roller chain. This simple, rugged piece of equipment will stand up to the abuses of the shop, farm, or industrial environment.

EZ Breaker will cut ANSI roller chain sizes 35 through 100H, 40-2 through 80-2, 2040 through 2060H, and 550 through 557 with a simple pull of the handle. No more grinding off pin heads! No more hammers and punches!

No more ruined chain! EZ Breaker uses powerful cam-action to push both chain pins through the link plates with an easy pull of the handle. Breaking different chain sizes is EZ! Precision Die Sets for each chain size are easily interchangeable. Changing from one Die Set to another can be accomplished in a few seconds! The time consuming, tedious job of breaking chain is now accomplished with a single pull of the handle.



PART NO.	DESCRIPTION
CHA 45785	Base unit
CHA 45789	Die Set #40
CHA 45791	Die Set #50
CHA 52326	Die Set 50-2
CHA 45793	Die Set #60
CHA 45795	Die Set #80
CHA 46465	Punch #50/2050 Repair Kit
CHA 46467	Punch #60/2060 Repair Kit
CHA 46469	Punch # 80/557 Repair Kit

**DON'T
FORGET**

Check out Section 8 for a full selection of PTO parts in both inch and metric sizes...

COIL CHAIN

PART NO.	DESCRIPTION	MIN. PK. QTY.	MAX. WORKING LOAD	
CHA 2/OT	2/0 twist link machine chain, zinc plated	75'	520 lbs	
CHA 35	#35 twist link machine chain, zinc plated	75'	105 lbs	
CHA 12	#12 single steel jack chain, zinc plated	100'	29 lbs	
CHA 2C	Straight link coil chain	125'	520 lbs	
CHA 3/OT	Tenso chain, zinc plated	150'	305 lbs	
CHA 2/OP	Passing link chain, zinc plated	75'	450 lbs	

PROOF CHAIN IN PAILS

Now in handy 12 gallon pails, takes up less floor space and makes handling easier!



Grade 30 (proof chain) Self Color & Plated

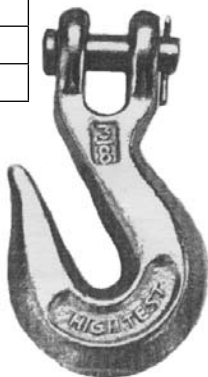
PART NO.	SIZE	WORKING LOAD LIMIT	PAIL SIZE FT.	WEIGHT LBS.	WEIGHT KG.
CHA 30-3/16-150	3/16"	750	150	42	19
CHA P30-3/16-150	3/16"	750	150	42	19
CHA 30-1/4-100	1/4"	1250	100	52	24
CHA P30-1/4-100	1/4"	1250	100	52	24
CHA 30-5/16-75	5/16"	1900	75	63	29
CHA P30-5/16-75	5/16"	1900	75	63	29
CHA 30-3/8-45	3/8"	2650	45	56	25
CHA P30-3/8-45	3/8"	2650	45	56	25
CHA 30-1/2-25	1/2"	4500	25	59	27
CHA P30-1/2-25	1/2"	4500	25	59	27

Note: Above is only available in pail quantities.

CLEVIS GRAB HOOKS

Grade 30/40 Clevis Grab Hooks

PART NO.	SIZE	WORKING LOAD
CHA 1453	1/4"	2600 lbs.
CHA 1458	5/16"	3900 lbs.
CHA 1451	3/8"	5400 lbs.
CHA 1452	1/2"	9200 lbs.



Grade 70 Clevis Grab Hooks

PART NO.	WORKING LOAD
CHA 70-1/4GH	3150 lbs.
CHA 70-5/16GH	4700 lbs.
CHA 70-3/8GH	6600 lbs.
CHA 70-1/2GH	11,300 lbs.

CLEVIS SLIP HOOKS

Grade 30/40 Clevis Slip Hooks

PART NO.	SIZE	WORKING LOAD
CHA 1461	1/4"	2600 lbs.
CHA 1467	5/16"	3900 lbs.
CHA 1459	3/8"	5400 lbs.
CHA 1460	1/2"	9200 lbs.



Grade 70 Clevis Slip Hooks

PART NO.	SIZE	WORKING LOAD
CHA 70-1/4SH	1/4"	2750 lbs.
CHA 70-5/16SH	5/16"	4300 lbs.
CHA 70-3/8SH	3/8"	5250 lbs.
CHA 70-1/2SH	1/2"	

WELD-ON BUCKET HOOKS

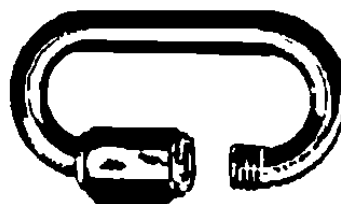
PART NO.	SIZE
CHA 3/8BH	3/8"
CHA 7/16BH	7/16"
CHA 1/2BH	1/2"



KWIK LINKS

Zinc Plated

PART NO.	SIZE	DESCRIPTION	WORKING LOAD
CHA QL1/4	1/4"	1/4" single link	880 lbs.
CHA QL3/16	3/16"	3/16" single link	660 lbs.
CHA QL5/16	5/16"	5/16" single link	1760 lbs.
CHA QL3/8	3/8"	3/8" single link	2200 lbs.
CHA QL1/2	1/2"	1/2" single link	-



GRADE 70 TRANSPORT CHAIN

Bulk Chain

Note: Chain can be purchased to cut lengths by the foot. Cut lengths are non returnable.

PART NO.	TRADE SIZE	WIRE MATERIAL SIZE	WORKING LOAD LIMIT
CHA 70-1/4	1/4"	.280	3150 lbs.
CHA 70-5/16	5/16"	.334	4700 lbs.
CHA 70-3/8	3/8"	.394	6600 lbs.
CHA 70-1/2	1/2"	.519	11,300 lbs.

Chain Assemblies

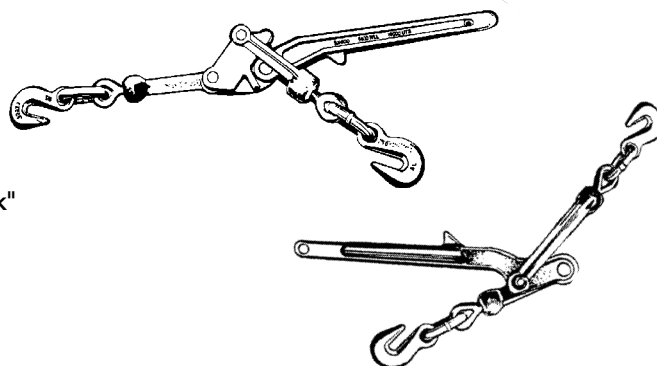
Note: Chain assemblies include clevis grab hooks on each end.

PART NO.	SIZE
CHA 70-5/16X20	5/16 x 20 Foot
CHA 70-3/8X20	3/8 x 20 Foot
CHA 70-3/8X25	3/8 x 25 Foot
CHA 70-1/2X20	1/2 x 20 Foot

HEAVY DUTY LOAD BINDERS

Physical features on the WESTWARD Load Binders are:

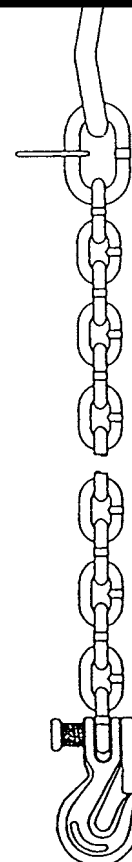
1. Forged steel construction.
2. Rugged box arrangement of handle at hinging points.
3. Pivot of tongue has generous section.
4. Cheater pipe stop to prevent jamming in a closed binder.
5. Rugged new design swivels are free-turning - do not "stick"
6. Working Load Limit (WLL) and Ultimate Tensile Values marked on handle.
7. Forged, heat-treated hooks.
8. Special links with controlled weld.
9. Heavy section rivetted pin.
10. Strong, heavy section clevis hinges on accurate machine-faced pin.



PART NO.	CHAIN CAPACITY	WORKING LOAD	ULTIMATE STRENGTH	TAKE-UP
CHA 70-1/4LB	1/4" (grade 70) transport 5/16" hi-test (grade 40)	2200 lbs.	8000 lbs.	4 1/2"
CHA 70-3/8LB	5/16" (grade 70) transport 3/8" hi-test (grade 40)	5400 lbs.	19000 lbs.	4 1/2"
CHA 70-1/2LB	3/8" (grade 70) transport 1/2" hi-test (grade 40)	9200 lbs.	28000 lbs.	4 1/2"

AGRICULTURAL SAFETY CHAINS

- A safety chain developed for agricultural equipment towed on highways. Meets ASAE S338 and MTO 489 regulations.
- Assembly may be installed as a permanent or temporary safety chain.
- Unique latch-type grab hook facilitates positive attachment to chain. (Available as a separate item for field application.)
- Each assembly comes complete with identification tag.
- Finish is bright zinc plated.
- Available in capacities from 6,000 lbs. to 40,000 lbs.



Safety Chain Assemblies

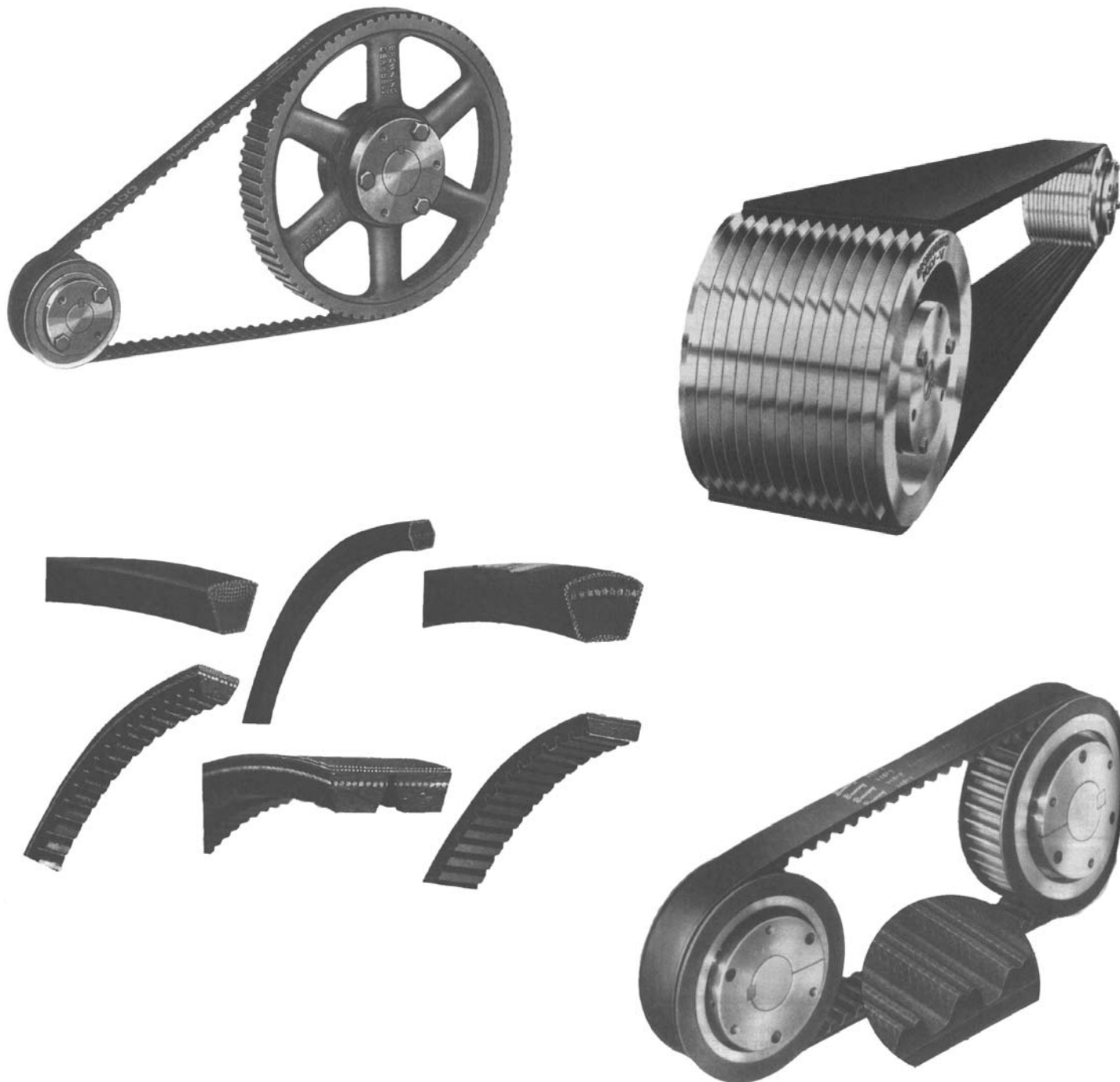
PART NO.	DESCRIPTION	REACH	CAPACITY
CHA 6510026WR	1/4" (7.1 mm) GR40 Assembly	5'	6,000 lbs.
CHA 6510027WR	1/4" (7.1 mm) GR70 Assembly	5'	10,000 lbs.
CHA 6510025WR	5/16" (8.5 mm) GR40 Assembly	5'	10,000 lbs.
CHA 6510028WR	3/8" (10 mm) GR70 Assembly	5'	20,000 lbs.
CHA 6510029WR	1/2" (12 mm) GR70 Assembly	5'	30,000 lbs.
CHA 6510030WR	1/2" (13.5 mm) GR70 Assembly	5'	40,000 lbs.

Latch Type Grab Hooks

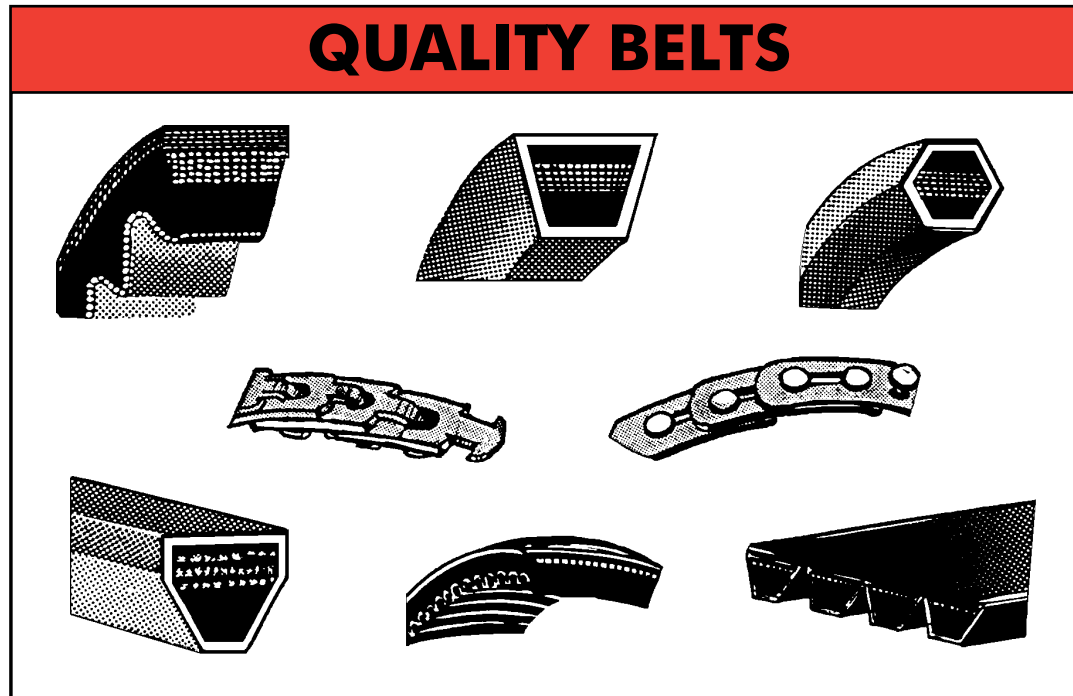
PART NO.	DESCRIPTION
CHA 6980024K	1/4" GR80 Hook c/w Latch (for 10,000 lbs. assembly)
CHA 6980022K	5/16" GR40 Hook c/w Latch (for 20,000 lbs. assembly)
CHA 6980026K	1/2" GR80 Hook c/w Latch (for 30,000-40,000 lbs. assembly)
CHA 6980025K	3/8" GR80 Hook c/w Latch (for 20,000 lbs. assembly)

BELTS

Westward Parts Services Ltd. has available a full line of various types of belts.



*Please call for items not shown in our catalogue.

WESTWARD PARTS TQP

Superior Materials - give extra strength to TQP v-belts. Tough fibre tensile cords are bonded to the rubber compounds and safeguard the belt from failures caused by cord separation. The belts are covered with a flexible woven protective covering that resists wear and provides a high coefficient of friction for efficient power transmission between belts and sheaves.

Superior Length Stability - due to exceptional material and manufacturing processes, sets of TQP belts provide high performance.

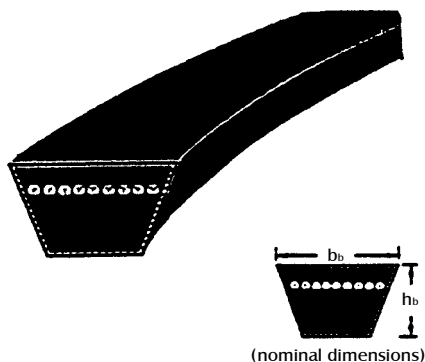
Static Safety - is built into each belt by using conductive material; it means safer drives under hazardous conditions.

Oil and Heat Resistance - assures long service life.

TECHNICAL INFO

V-Belt Cross Section and Dimensions

2L-3L-4L-5L Fractional Horsepower (FHP) V-Belts



SECTION	b _b		h _h		ANGLE (DEGREES)
	(INCH)	(mm)	(INCH)	(mm)	
2L	0.25	6.35	0.16	4.06	40
3L	0.38	9.65	0.22	6.00	40
4L	0.50	12.70	0.31	8.00	40
5L	0.66	16.76	0.38	9.65	40

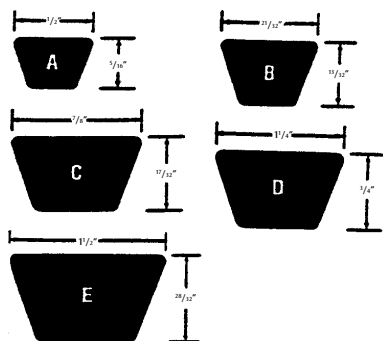
Note: Belt part number designates length on the outside of the belt. To convert "ID" to "OD" use the following formula:

3L - outside length minus 1.5" equals "ID"

4L - outside length minus 2.0" equals "ID"

5L - outside length minus 3.0" equals "ID"

A-B-C-D-E Conventional V-Belts



Note: Belt part number designates inside length of belt. To convert to "OD" use the following formula:

A - inside length plus 2" equals "OD"

B - inside length plus 3" equals "OD"

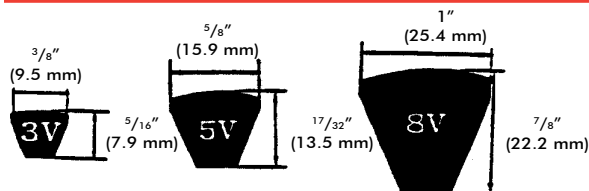
C - inside length plus 4" equals "OD"

D - inside length plus 5" equals "OD"

E - inside length plus 6" equals "OD"

AX-BX-CX - same dimensional cross section except cogged construction.

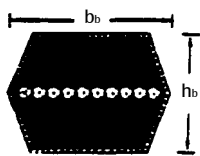
3V-5V-8V Narrow Wedge V-Belts



Note: Belt part number designates length on the outside.

3VX-5VX - same dimensional cross section except cogged construction.

AA-BB-CC Double Sided V-Belts



Note: Belt part number designates length on the inside. To convert to "OD" use the following formula:

AA - inside length plus 3.4" equals "OD"

BB - inside length plus 4.6" equals "OD"

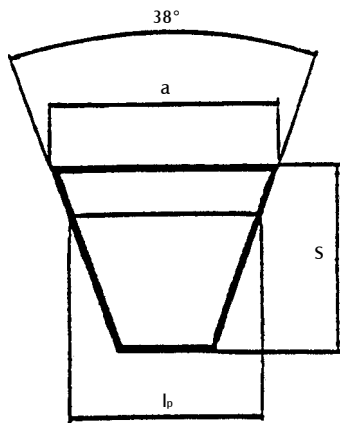
CC - inside length plus 6.4" equals "OD"

SECTION	b _b		h _h	
	(INCH)	(mm)	(INCH)	(mm)
AA/13D	0.500	12.70	0.406	10.31
BB/16D	0.656	16.66	0.531	13.49
CC/22D	0.875	22.23	0.687	17.45

TECHNICAL INFO

V-Belt Cross Section and Dimensions

SPZ-SPA-SPB-SPC Metric Narrow Wedge SP Belt Dimensions



SECTION	a (mm)	S (mm)	lp (mm)
SPZ	9.7	8	8.5
SPA	12.7	10	11
SPB	16.3	13	14
SPC	22	18	19

Note: Belt part number designates length on the pitch diameter. To convert "pitch length" to "OD" use the following formula:

(25.4 mm = 1")

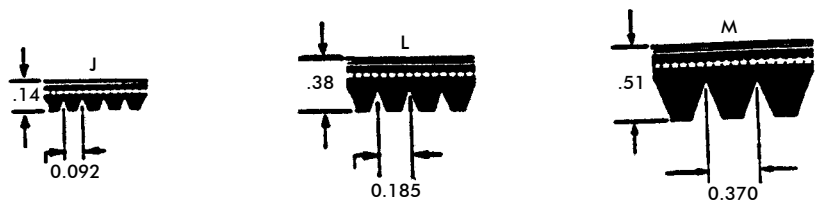
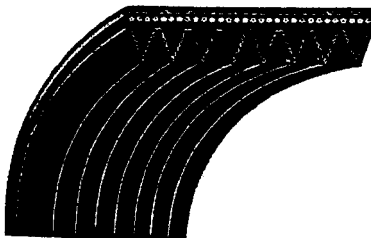
SPZ - pitch length plus 13 mm equals "OD"

SPA - pitch length plus 18 mm equals "OD"

SPB - pitch length plus 22 mm equals "OD"

SPC - pitch length plus 30 mm equals "OD"

J-L-M Section Polyvee V-Belts



Note: Belt part number designates the pitch length. Use the following example to determine the correct belt:

340J6

34

Effective length
in inches

0

Effective length
in tenths
of an inch

J

Cross
Section

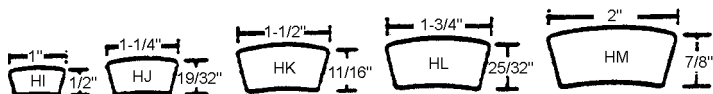
6

Number
of Ribs

TECHNICAL INFO

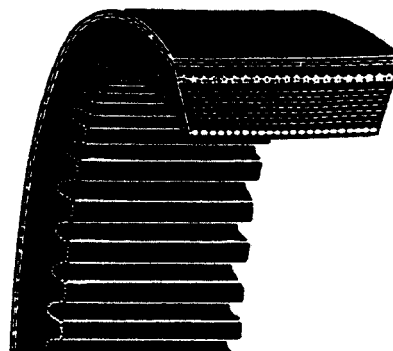
V-Belt Cross Section and Dimensions

HI-HJ-HK-HL-HN-HO - Variable Speed Combine Drive Belts



New Sizes: HN = 2 1/4" top width
15/16" thick

HO = 2 1/2" top width
1" thick

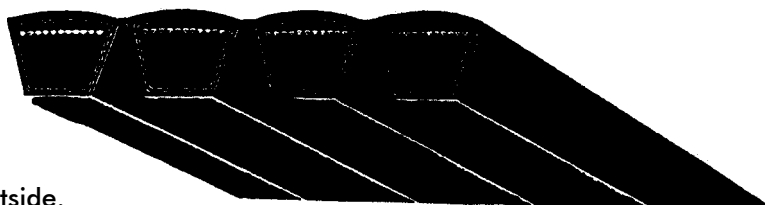


RA-RB-RC-RD Section - Banded Conventional V-Belts

Note: Belt part number designates length on the inside. Use same formula for standard A-B-C-D v-belts for conversion to "OD"



R3V-R5V Section - Banded Narrow Wedge V-Belts

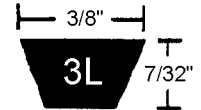


Note: Belt part number designates length on the outside.

TQP FRACTIONAL HORSEPOWER V-BELTS

3L Section

- Wrapped construction provides smooth, quiet operation.
- Formulated for maximum flexibility for use with smaller diameter sheaves.
- More tolerant of slip and misalignment than raw edge belts.
- Oil and heat resistant - static conducting.



BELT #	O.C. (INCHES)
BEV 3L160	16.0
BEV 3L170	17.0
BEV 3L180	18.0
BEV 3L190	19.0
BEV 3L200	20.0
BEV 3L210	21.0
BEV 3L220	22.0
BEV 3L230	23.0
BEV 3L240	24.0
BEV 3L250	25.0
BEV 3L260	26.0
BEV 3L270	27.0
BEV 3L280	28.0
BEV 3L290	29.0
BEV 3L300	30.0

BELT #	O.C. (INCHES)
BEV 3L310	31.0
BEV 3L320	32.0
BEV 3L330	33.0
BEV 3L340	34.0
BEV 3L350	35.0
BEV 3L360	36.0
BEV 3L370	37.0
BEV 3L380	38.0
BEV 3L390	39.0
BEV 3L400	40.0
BEV 3L410	41.0
BEV 3L420	42.0
BEV 3L430	43.0
BEV 3L440	44.0
BEV 3L450	45.0

BELT #	O.C. (INCHES)
BEV 3L460	46.0
BEV 3L470	47.0
BEV 3L480	48.0
BEV 3L490	49.0
BEV 3L500	50.0
BEV 3L510	51.0
BEV 3L520	52.0
BEV 3L530	53.0
BEV 3L540	54.0
BEV 3L550	55.0
BEV 3L560	56.0
BEV 3L570	57.0
BEV 3L580	58.0
BEV 3L590	59.0
BEV 3L600	60.0

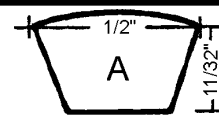
BELT #	O.C. (INCHES)
BEV 3L610	61.0
BEV 3L620	62.0
BEV 3L630	63.0
BEV 3L640	64.0
BEV 3L650	65.0
BEV 3L660	66.0
BEV 3L670	67.0
BEV 3L680	68.0
BEV 3L690	69.0
BEV 3L700	70.0
BEV 3L710	71.0
BEV 3L720	72.0
BEV 3L730	73.0
BEV 3L740	74.0

TQP "A" SECTION BELTS

BELT #	O.C. (INCHES)
BEV A20	22
BEV A21	23
BEV A22	24
BEV A23	25
BEV A24	26
BEV A25	27
BEV A26	28
BEV A27	29
BEV A28	30
BEV A29	31
BEV A30	32
BEV A31	33
BEV A32	34
BEV A33	35
BEV A34	36
BEV A35	37
BEV A36	38
BEV A37	39
BEV A38	40
BEV A39	41
BEV A40	42
BEV A41	43
BEV A42	44
BEV A43	45
BEV A44	46
BEV A45	47
BEV A46	48
BEV A47	49
BEV A48	50
BEV A49	51
BEV A50	52

BELT #	O.C. (INCHES)
BEV A51	53
BEV A52	54
BEV A53	55
BEV A54	56
BEV A55	57
BEV A56	58
BEV A57	59
BEV A58	60
BEV A59	61
BEV A60	62
BEV A61	63
BEV A62	64
BEV A63	65
BEV A64	66
BEV A65	67
BEV A66	68
BEV A67	69
BEV A68	70
BEV A69	71
BEV A70	72
BEV A71	73
BEV A72	74
BEV A73	75
BEV A74	76
BEV A75	77
BEV A76	78
BEV A77	79
BEV A78	80
BEV A79	81
BEV A80	82
BEV A81	83

BELT #	O.C. (INCHES)
BEV A82	84
BEV A83	85
BEV A84	86
BEV A85	87
BEV A86	88
BEV A87	89
BEV A88	90
BEV A89	91
BEV A90	92
BEV A91	93
BEV A92	94
BEV A93	95
BEV A94	96
BEV A95	97
BEV A96	98
BEV A97	99
BEV A98	100
BEV A99	101
BEV A100	102
BEV A101	103
BEV A102	104
BEV A103	105
BEV A104	106
BEV A105	107
BEV A106	108
BEV A107	109
BEV A108	110
BEV A109	111
BEV A110	112
BEV A112	114
BEV A114	116



BELT #	O.C. (INCHES)
BEV A115	117
BEV A117	119
BEV A120	122
BEV A124	126
BEV A126	128
BEV A128	130
BEV A133	135
BEV A136	138
BEV A137	139
BEV A140	142
BEV A141	143
BEV A144	146
BEV A147	149
BEV A150	152
BEV A155	157
BEV A158	160
BEV A160	162
BEV A164	166
BEV A165	167
BEV A167	169
BEV A170	172
BEV A173	175
BEV A176	178
BEV A180	182
BEV A188	190
BEV A201	203
BEV A237	239
BEV A310	312

TQP "B" SECTION BELTS

BELT #	O.C. (INCHES)
BEV B21	24
BEV B22	25
BEV B23	26
BEV B24	27
BEV B25	28
BEV B26	29
BEV B27	30
BEV B28	31
BEV B29	32

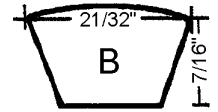
BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)
BEV B30	33	BEV B39	42
BEV B31	34	BEV B40	43
BEV B32	35	BEV B41	44
BEV B33	36	BEV B42	45
BEV B34	37	BEV B43	46
BEV B35	38	BEV B44	47
BEV B36	39	BEV B45	48
BEV B37	40	BEV B46	49
BEV B38	41		

BELT #	O.C. (INCHES)
BEV B47	50
BEV B48	51
BEV B49	52
BEV B50	53
BEV B51	54
BEV B52	55
BEV B53	56
BEV B54	57

TQP "B" SECTION BELTS

BELT #	O.C. (INCHES)
BEV B55	58
BEV B56	59
BEV B57	60
BEV B58	61
BEV B59	62
BEV B60	63
BEV B61	64
BEV B62	65
BEV B63	66
BEV B64	67
BEV B65	68
BEV B66	69
BEV B67	70
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BEV B95	98
BEV B96	99
BEV B97	100
BEV B98	101
BEV B99	102
BEV B100	103
BEV B101	104
BEV B102	105
BEV B103	106
BEV B104	107

BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)
BEV B105	108	BEV B155	158
BEV B106	109	BEV B156	159
BEV B107	110	BEV B157	160
BEV B108	111	BEV B158	161
BEV B109	112	BEV B159	162
BEV B110	113	BEV B160	163
BEV B111	114	BEV B161	164
BEV B112	115	BEV B162	165
BEV B113	116	BEV B163	166
BEV B114	117	BEV B164	167
BEV B115	118	BEV B165	168
BEV B116	119	BEV B166	169
BEV B117	120	BEV B167	170
BEV B118	121	BEV B168	171
BEV B119	122	BEV B169	172
BEV B120	123	BEV B170	173
BEV B121	124	BEV B171	174
BEV B122	125	BEV B172	175
BEV B123	126	BEV B173	176
BEV B124	127	BEV B174	177
BEV B125	128	BEV B175	178
BEV B126	129	BEV B176	179
BEV B127	130	BEV B177	180
BEV B128	131	BEV B178	181
BEV B129	132	BEV B179	182
BEV B130	133	BEV B180	183
BEV B131	134	BEV B182	185
BEV B132	135	BEV B183	186
BEV B133	136	BEV B184	187
BEV B134	137	BEV B185	188
BEV B135	138	BEV B186	189
BEV B136	139	BEV B187	188
BEV B137	140	BEV B188	191
BEV B138	141	BEV B189	192
BEV B139	142	BEV B190	193
BEV B140	143	BEV B191	194
BEV B141	144	BEV B193	197
BEV B142	145	BEV B195	198
BEV B143	146	BEV B197	200
BEV B144	147	BEV B198	201
BEV B145	148	BEV B199	202
BEV B146	149	BEV B200	203
BEV B147	150	BEV B201	204
BEV B148	151	BEV B202	205
BEV B149	152	BEV B204	207
BEV B150	153	BEV B205	208
BEV B151	217	BEV B206	209
BEV B152	155	BEV B208	211
BEV B153	156	BEV B210	213
BEV B154	157	BEV B212	215



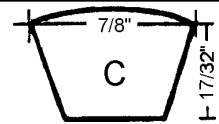
BELT #	O.C. (INCHES)
BEV B214	217
BEV B215	218
BEV B216	219
BEV B217	220
BEV B218	221
BEV B220	223
BEV B221	224
BEV B223	226
BEV B225	228
BEV B227	230
BEV B230	233
BEV B232	235
BEV B235	238
BEV B236	239
BEV B237	240
BEV B240	243
BEV B242	245
BEV B245	248
BEV B247	250
BEV B249	252
BEV B251	254
BEV B254	257
BEV B255	258
BEV B257	260
BEV B261	264
BEV B265	268
BEV B270	273
BEV B274	277
BEV B278	281
BEV B280	283
BEV B285	288
BEV B287	290
BEV B289	292
BEV B290	293
BEV B291	294
BEV B292	295
BEV B295	298
BEV B300	303
BEV B305	308
BEV B310	313
BEV B312	315
BEV B315	318
BEV B318	321
BEV B320	323
BEV B330	333
BEV B342	345
BEV B346	349
BEV B355	358

TQP "C" SECTION BELTS

BELT #	O.C. (INCHES)
BEV C45	49
BEV C46	50
BEV C48	52
BEV C49	53
BEV C50	54
BEV C51	55
BEV C52	56
BEV C53	57
BEV C54	58
BEV C55	59
BEV C56	60
BEV C57	61
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BEV C82	86
BEV C83	87
BEV C84	88
BEV C85	89
BEV C86	90
BEV C87	91
BEV C88	92
BEV C89	93
BEV C90	94
BEV C91	95
BEV C92	96
BEV C93	97
BEV C94	98

BELT #	O.C. (INCHES)
BEV C95	99
BEV C96	100
BEV C97	101
BEV C98	102
BEV C99	103
BEV C100	104
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BEV C142	146

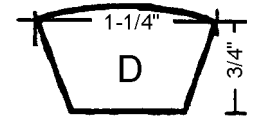
BELT #	O.C. (INCHES)
BEV C143	147
BEV C144	148
BEV C146	150
BEV C147	151
BEV C148	152
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BEV C194	198
BEV C195	199
BEV C197	201
BEV C199	203
BEV C200	204
BEV C202	206
BEV C204	208
BEV C205	209
BEV C207	211



BELT #	O.C. (INCHES)
BEV C210	214
BEV C212	216
BEV C214	218
BEV C215	219
BEV C216	220
BEV C218	222
BEV C221	225
BEV C223	227
BEV C225	229
BEV C227	231
BEV C229	233
BEV C232	236
BEV C235	239
BEV C236	240
BEV C238	242
BEV C240	244
BEV C243	247
BEV C245	249
BEV C246	250
BEV C248	252
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BEV C253	257
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BEV C260	264
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BEV C270	274
BEV C273	277
BEV C275	279
BEV C280	284
BEV C285	289
BEV C295	299
BEV C300	304
BEV C303	307
BEV C308	312
BEV C315	319
BEV C325	329
BEV C330	334
BEV C337	341
BEV C345	349
BEV C352	356
BEV C360	364
BEV C375	379
BEV C390	394
BEV C420	424

NOTE: Other sizes available.

TQP "D" SECTION BELTS



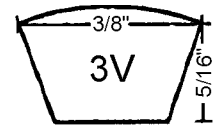
BELT #	O.C. (INCHES)
BEV D103	108
BEV D106	111
BEV D112	117

BELT #	O.C. (INCHES)
BEV D120	125
BEV D128	133
BEV D135	140
BEV D140	145

BELT #	O.C. (INCHES)
BEV D144	149
BEV D147	152
BEV D158	163
BEV D162	167

BELT #	O.C. (INCHES)
BEV D195	200
BEV D210	215
BEV D270	275

TQP "3V" SERIES V-BELTS



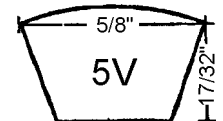
BELT #	O.C. (INCHES)
BEV 3V250	25
BEV 3V265	26.5
BEV 3V280	28
BEV 3V290	29
BEV 3V300	30
BEV 3V315	31.5
BEV 3V335	33.5
BEV 3V355	35.5
BEV 3V375	37.5

BELT #	O.C. (INCHES)
BEV 3V400	40
BEV 3V425	42.5
BEV 3V450	45
BEV 3V475	47.5
BEV 3V500	50
BEV 3V530	53
BEV 3V560	56
BEV 3V600	60

BELT #	O.C. (INCHES)
BEV 3V630	63
BEV 3V670	67
BEV 3V710	71
BEV 3V750	75
BEV 3V800	80
BEV 3V850	85
BEV 3V900	90
BEV 3V950	95

BELT #	O.C. (INCHES)
BEV 3V1000	100
BEV 3V1060	106
BEV 3V1120	112
BEV 3V1180	118
BEV 3V1250	125
BEV 3V1320	132
BEV 3V1400	140

TQP "5V" SERIES V-BELTS



BELT #	O.C. (INCHES)
BEV 5V500	50
BEV 5V530	53
BEV 5V560	56
BEV 5V600	60
BEV 5V630	63
BEV 5V670	67
BEV 5V710	71

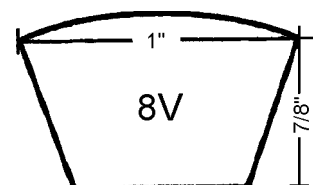
BELT #	O.C. (INCHES)
BEV 5V750	75
BEV 5V800	80
BEV 5V850	85
BEV 5V900	90
BEV 5V950	95
BEV 5V1000	100
BEV 5V1060	106

BELT #	O.C. (INCHES)
BEV 5V1120	112
BEV 5V1180	118
BEV 5V1250	125
BEV 5V1320	132
BEV 5V1400	140
BEV 5V1500	150
BEV 5V1600	160

BELT #	O.C. (INCHES)
BEV 5V1700	170
BEV 5V1800	180
BEV 5V1900	190
BEV 5V2000	200

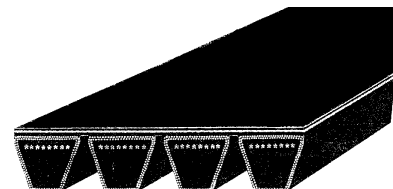
- Belts are wrapped construction.
 - Other 3V & 5V sizes may also be available.
- Contact your nearest Westward Parts branch for details.

Westward Parts can also supply
8V series belts - contact your
nearest branch.



TQP "B" SECTION BANDED V-BELTS

- Oil and heat resistant
- Ideal for shock loads and long centers
- Perfectly matched

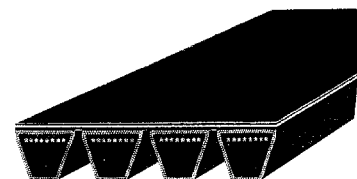


2RB PART #	3RB PART #	4RB PART#	O.C. (INCHES)
-	-	-	51
BEV 2RB51	BEV 3RB51	-	54
BEV 2RB55	BEV 3RB55	-	58
BEV 2RB56	BEV 3RB56	-	59
BEV 2RB57	-	-	60
BEV 2RB58	-	-	61
-	BEV 3RB59	-	62
BEV 2RB60	BEV 3RB60	BEV 4RB60	63
BEV 2RB61	BEV 3RB61	-	64
BEV 2RB62	BEV 3RB62	-	65
BEV 2RB63	BEV 3RB63	-	66
BEV 2RB64	BEV 3RB64	-	67
BEV 2RB65	BEV 3RB65	-	68
BEV 2RB66	BEV 3RB66	-	69
BEV 2RB67	BEV 3RB67	-	70
BEV 2RB68	BEV 3RB68	-	71
-	BEV 3RB69	-	72
BEV 2RB70	BEV 3RB70	-	73
BEV 2RB71	BEV 3RB71	-	74
BEV 2RB72	BEV 3RB72	BEV 4RB72	75
BEV 2RB73	BEV 3RB73	-	76
BEV 2RB75	BEV 3RB75	-	78
BEV 2RB77	BEV 3RB77	BEV 4RB77	80
BEV 2RB78	BEV 3RB78	-	81
BEV 2RB79	BEV 3RB79	-	82
BEV 2RB80	BEV 3RB80	-	83
BEV 2RB81	BEV 3RB81	BEV 4RB81	84
-	BEV 3RB82	-	85
BEV 2RB83	BEV 3RB83	BEV 4RB83	86
-	BEV 3RB84	-	87
BEV 2RB85	BEV 3RB85	BEV 4RB85	88
-	BEV 3RB87	-	90
BEV 2RB88	BEV 3RB88	-	91

2RB PART #	3RB PART #	4RB PART#	O.C. (INCHES)
BEV 2RB90	BEV 3RB90	-	93
BEV 2RB93	BEV 3RB93	-	96
BEV 2RB95	BEV 3RB95	BEV 4RB95	98
BEV 2RB96	BEV 3RB96	BEV 4RB96	99
BEV 2RB97	BEV 3RB97	BEV 4RB97	100
-	-	BEV 4RB98	101
-	BEV 3RB99	-	102
BEV 2RB100	BEV 3RB100	BEV 4RB100	103
BEV 2RB103	BEV 3RB103	BEV 4RB103	106
BEV 2RB104	BEV 3RB104	-	107
BEV 2RB105	BEV 3RB105	-	108
BEV 2RB108	BEV 3RB108	-	111
BEV 2RB110	BEV 3RB110	BEV 4RB110	113
BEV 2RB112	BEV 3RB112	BEV 4RB112	115
-	-	BEV 4RB113	116
BEV 2RB120	BEV 3RB120	-	123
BEV 2RB124	BEV 3RB124	BEV 4RB124	127
BEV 2RB128	BEV 3RB128	BEV 4RB128	131
BEV 2RB133	BEV 3RB133	BEV 4RB133	136
BEV 2RB136	BEV 3RB136	BEV 4RB136	139
BEV 2RB144	BEV 3RB144	BEV 4RB144	144
-	BEV 3RB148	-	151
BEV 2RB150	BEV 3RB150	-	153
-	-	BEV 4RB154	157
BEV 2RB158	BEV 3RB158	BEV 4RB158	161
BEV 2RB162	BEV 3RB162	-	165
BEV 2RB168	-	-	171
BEV 2RB173	BEV 3RB173	-	176
BEV 2RB180	BEV 3RB180	BEV 4RB180	183
BEV 2RB185			188
BEV 2RB190	BEV 3RB190	-	193
BEV 2RB195	BEV 3RB195	-	198
BEV 2RB210	BEV 3RB210	BEV 4RB210	213
-	BEV 3RB225	BEV 4RB225	226
-	BEV 3RB270	-	271

TQP "C" SECTION BANDED V-BELTS

3RC PART #	4RC PART #	O.C. (INCHES)	3RC PART #	4RC PART #	O.C. (INCHES)
BEV 3RC100	-	104	BEV 3RC210	BEV 4RC210	214
BEV 3RC105	BEV 4RC105	109	BEV 3RC225	BEV 4RC225	227
BEV 3RC108	-	112	BEV 3RC240	BEV 4RC240	242
BEV 3RC112	-	116	BEV 3RC255	-	257
BEV 3RC120	BEV 4RC120	124	BEV 3RC270	BEV 4RC270	272
BEV 3RC124	-	128	BEV 3RC285	BEV 4RC285	287
BEV 3RC128	-	132	BEV 3RC300	BEV 4RC300	302
BEV 3RC136	-	140	BEV 3RC315	BEV 4RC315	317
BEV 3RC144	-	148	BEV 3RC330	-	332
BEV 3RC158	BEV 4RC158	162	BEV 3RC345	BEV 4RC345	347
BEV 3RC162	BEV 4RC162	166	BEV 3RC360	BEV 4RC360	362
BEV 3RC173	BEV 4RC173	177	BEV 3RC390	BEV 4RC390	392
BEV 3RC180	BEV 4RC180	184			
BEV 3RC195	BEV 4RC195	199			



Note: Many other sizes are available on special order.

**NOTE: Other sizes available.
Banded 3V-5V belts also available.**

V-BELT TENSIONER

General rules of tensioning:

1. Ideal tension is the lowest tension at which the belt will not slip under peak load conditions.
2. Check tension frequently during the first 24 - 48 hours of operation.
3. Over tensioning shortens belt and bearing life.
4. Keep belts free from foreign material which may cause slip.
5. Make V-drive inspection on a periodic basis. Tension when slipping. Never apply belt dressing as this will damage the belt and cause early failure.

PART NO.	DESCRIPTION
BEV TENSIONCHECKER	V-belt tension checker



DUROLINK

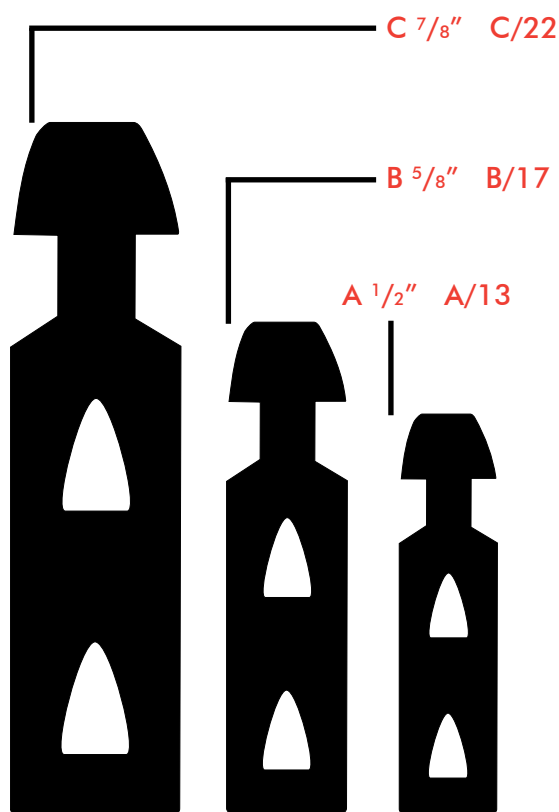
Premium Link V-Belting

Re-Engineered for Accuracy

Your search for a better, more accurate Link V-Belt is finally over. This belting has been developed for DuroLink, the first truly uniform link that allows for maximum power transfer to keep you up and running.

This V-belt is another fine product from the engineers at DuroLink. The unique manufacturing process developed by our engineers allows for a truly consistent belt, which generates better performance and ease of replacement. DuroLink is also the only static conductive belt of its kind on the market (SC Grade in all-black color).

DuroLink's performance and durability in a variety of harsh environments - temperature extremes, exposure to grease, oils, common solvents, acids, abrasives, etc. - make it the engineering and maintenance belt of choice.

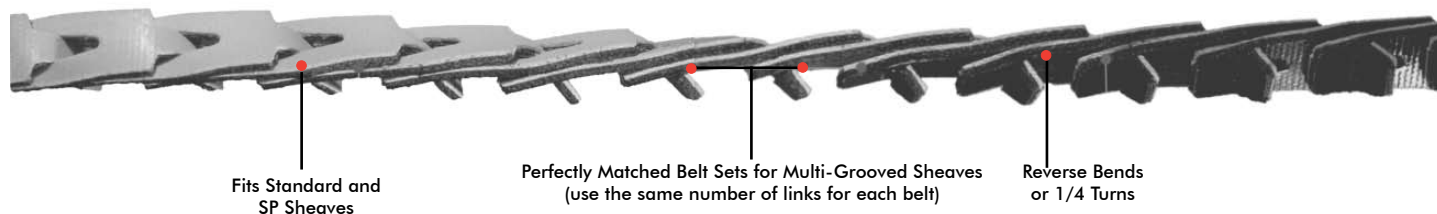


PART NO.	DESCRIPTION
BEV ADUROLINK	A section width
BEV BDUROLINK	B section width
BEV CDUROLINK	C section width

The DuroLink Advantage

- Engineered for power transmission and conveyor use.
- No metal studs or plastic washers to pull through or break loose.
- Dual color for safety.
- High horsepower transmission.
- Non-marking surface.
- Easily adjustable for length.
- Reverse bends or $1/4$ turns.
- Permanent V-Belt replacement.
- Easy replacement of links.
- Resists abrasion, water oil, grease, common solvents and chemicals.
- Absorbs and reduces vibration.
- Cool running.
- Unique static conductive compound available (all black color) SC Grade.
- No tools required for assembly.
- -30°F to 250°F temperature range (-34°C to 121°C).

Note: Item can be ordered by the foot (no minimum required).



GOODYEAR BELTS

Hy-T V-Belts

Includes all classical cross-section A, B, C, D and E, high capacity V-belts for general industrial use. Hy-T belts are Goodyear MATCHMAKER, and require no code-matching. All belts are built with patented Vytacord cable cord and Wingprene compound for excellent strength, stability and extra-long life. Cogged configurations and other sizes not listed in this section are available.

FHP Belts

FHP (fractional horsepower) V-belts are intended for use on drives of less than one horsepower and are not for use on multiple drives.

Belts under 22" are envelope construction. All other sizes are milled edge cogged.

Torque-Team Belts RB Banded

Goodyear's banded belts provide a precision integral unit designed to take on problem drives where pulsation and shockload are causing belt whip and turnover.

Standard configurations shown below include B, C and D sections. E section Torque-Teams are available on special order only. If more than one band is to be used on the same drive, specify when ordering and bands will be cut from the same sleeve to ensure matching.

B-Section - Torque Team

Belts under 120" long are molded cog, machined edge for maximum flexibility, higher horsepower per belt, and longer life. Full envelope construction on longer lengths for torsional rigidity.

C-Section - Torque Team

Belts under 120" are molded cog, machined edge, belts 120" and over are envelope construction.

Hy-T Wedge Belts

The Hy-T Wedge belt provides maximum efficiency from the V-wedge principle. With higher horsepower capability and narrower top width than classical belts, you can drive more power in less space. This, along with the performance of Goodyear Vytacord cable and Wingprene compounds provides extensive savings on overall drive costs. All Hy-T Wedge belts are Goodyear Matchmaker and do not require code-matching.

Hex Belts

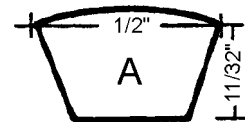
Double V-belts intended for use on drives having one or more bands and usually where power is transmitted from both sides of the belt. Built with rugged 3T treated cable cord for maximum strength and minimum stretch.

GOODYEAR "A" SERIES V-BELTS

BELT #	O.C. (INCHES)
BEV GA20	22
BEV GA21	23
BEV GA22	24
BEV GA23	25
BEV GA24	26
BEV GA25	27
BEV GA26	28
BEV GA27	29
BEV GA28	30
BEV GA29	31
BEV GA30	32
BEV GA31	33
BEV GA32	34
BEV GA33	35
BEV GA34	36
BEV GA36	38
BEV GA37	39
BEV GA38	40
BEV GA39	41
BEV GA40	42
BEV GA41	43
BEV GA42	44

BELT #	O.C. (INCHES)
BEV GA43	45
BEV GA44	46
BEV GA45	47
BEV GA46	48
BEV GA47	49
BEV GA49	51
BEV GA50	52
BEV GA51	53
BEV GA52	54
BEV GA53	55
BEV GA54	56
BEV GA55	57
BEV GA56	58
BEV GA57	59
BEV GA58	60
BEV GA59	61
BEV GA60	62
BEV GA61	63
BEV GA62	64
BEV GA63	65
BEV GA64	66
BEV GA65	67

BELT #	O.C. (INCHES)
BEV GA66	68
BEV GA67	69
BEV GA68	70
BEV GA69	71
BEV GA71	73
BEV GA72	74
BEV GA73	75
BEV GA74	76
BEV GA75	77
BEV GA76	78
BEV GA77	79
BEV GA78	80
BEV GA79	81
BEV GA81	83
BEV GA82	84
BEV GA83	85
BEV GA84	86
BEV GA85	87
BEV GA86	88
BEV GA87	89
BEV GA88	90
BEV GA89	91

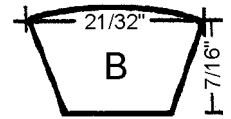


BELT #	O.C. (INCHES)
BEV GA90	92
BEV GA91	93
BEV GA92	94
BEV GA93	95
BEV GA94	96
BEV GA95	97
BEV GA96	98
BEV GA97	99
BEV GA98	100
BEV GA100	102
BEV GA105	107
BEV GA110	112
BEV GA112	114
BEV GA120	122
BEV GA128	130
BEV GA136	138
BEV GA144	146
BEV GA158	160
BEV GA173	175

NOTE: Other sizes available.

**Check our Section 8 for a full selection of
PTO parts in both *inch & metric* sizes**

GOODYEAR "B" SERIES V-BELTS



BELT #	O.C. (INCHES)
BEV GB27	30
BEV GB28	31
BEV GB29	32
BEV GB30	33
BEV GB31	34
BEV GB32	35
BEV GB33	36
BEV GB34	37
BEV GB35	38
BEV GB36	39
BEV GB37	40
BEV GB38	41
BEV GB39	42
BEV GB40	43
BEV GB41	44
BEV GB42	45
BEV GB43	46
BEV GB44	47
BEV GB45	46
BEV GB46	49
BEV GB47	50
BEV GB48	51
BEV GB49	52
BEV GB50	53
BEV GB51	54
BEV GB52	55
BEV GB53	56
BEV GB54	57
BEV GB55	58

BELT #	O.C. (INCHES)
BEV GB56	59
BEV GB57	60
BEV GB58	61
BEV GB59	62
BEV GB60	63
BEV GB61	64
BEV GB62	65
BEV GB63	66
BEV GB64	67
BEV GB65	68
BEV GB66	69
BEV GB67	70
BEV GB68	71
BEV GB69	72
BEV GB70	73
BEV GB71	74
BEV GB72	75
BEV GB73	76
BEV GB74	77
BEV GB75	78
BEV GB76	79
BEV GB77	80
BEV GB78	81
BEV GB79	82
BEV GB80	83
BEV GB81	84
BEV GB82	85
BEV GB83	86
BEV GB84	87

BELT #	O.C. (INCHES)
BEV GB85	88
BEV GB86	89
BEV GB87	90
BEV GB88	91
BEV GB89	92
BEV GB90	93
BEV GB91	94
BEV GB92	95
BEV GB93	96
BEV GB94	97
BEV GB95	98
BEV GB96	99
BEV GB97	100
BEV GB98	101
BEV GB99	102
BEV GB100	103
BEV GB103	106
BEV GB104	107
BEV GB105	108
BEV GB108	111
BEV GB110	113
BEV GB112	115
BEV GB114	117
BEV GB116	119
BEV GB118	121
BEV GB120	123
BEV GB126	129
BEV GB128	131
BEV GB131	134

BELT #	O.C. (INCHES)
BEV GB133	136
BEV GB136	139
BEV GB138	141
BEV GB141	144
BEV GB142	145
BEV GB144	147
BEV GB147	150
BEV GB150	153
BEV GB153	156
BEV GB154	157
BEV GB158	161
BEV GB162	165
BEV GB164	167
BEV GB166	169
BEV GB169	172
BEV GB173	176
BEV GB175	178
BEV GB180	183
BEV GB185	188
BEV GB195	198
BEV GB210	213
BEV GB212	215
BEV GB240	243
BEV GB270	273
BEV GB300	303
BEV GB330	333

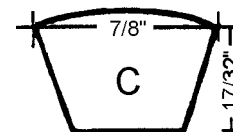
NOTE: Other sizes available.

GOODYEAR "C" SERIES V-BELTS

BELT #	O.C. (INCHES)
BEV GC51	55
BEV GC55	59
BEV GC57	61
BEV GC60	64
BEV GC64	68
BEV GC68	72
BEV GC70	74
BEV GC72	76
BEV GC75	79
BEV GC78	82
BEV GC79	83
BEV GC81	85
BEV GC83	87
BEV GC85	89
BEV GC86	90
BEV GC88	92
BEV GC90	94

BELT #	O.C. (INCHES)
BEV GC92	93
BEV GC93	97
BEV GC96	100
BEV GC100	104
BEV GC101	105
BEV GC103	107
BEV GC105	109
BEV GC109	113
BEV GC110	114
BEV GC115	119
BEV GC117	121
BEV GC118	122
BEV GC120	124
BEV GC122	126
BEV GC124	128
BEV GC128	132
BEV GC134	138

BELT #	O.C. (INCHES)
BEV GC136	140
BEV GC138	142
BEV GC139	143
BEV GC144	148
BEV GC147	151
BEV GC150	154
BEV GC151	155
BEV GC154	158
BEV GC158	162
BEV GC162	166
BEV GC164	168
BEV GC170	174
BEV GC173	177
BEV GC180	184
BEV GC185	189
BEV GC188	192
BEV GC195	199



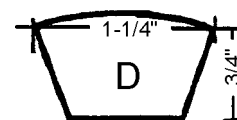
BELT #	O.C. (INCHES)
BEV GC210	214
BEV GC214	218
BEV GC235	239
BEV GC240	244
BEV GC246	250
BEV GC255	259
BEV GC270	274
BEV GC285	289
BEV GC300	304
BEV GC315	319
BEV GC330	334
BEV GC345	349
BEV GC360	361
BEV GC390	394
BEV GC420	424

GOODYEAR "D" SERIES V-BELTS

BELT #	O.C. (INCHES)
BEV GD114	119
BEV GD120	125
BEV GD123	128
BEV GD128	133
BEV GD135	140
BEV GD144	149
BEV GD158	163

BELT #	O.C. (INCHES)
BEV GD162	167
BEV GD173	178
BEV GD180	185
BEV GD195	200
BEV GD210	215
BEV GD225	230
BEV GD240	245

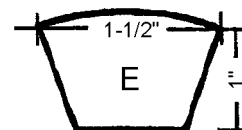
BELT #	O.C. (INCHES)
BEV GD255	260
BEV GD270	275
BEV GD285	290
BEV GD300	305
BEV GD315	320
BEV GD330	335
BEV GD360	365



BELT #	O.C. (INCHES)
BEV GD390	395
BEV GD420	425
BEV GD450	455
BEV GD480	485
BEV GD540	545

GOODYEAR "E" SERIES V-BELTS

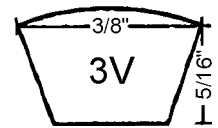
BELT #	O.C. (INCHES)
BEV GE180	187
BEV GE420	427
BEV GE480	487
BEV GE540	547
BEV GE600	607



NOTE: Other sizes available.

GOODYEAR "3V" SERIES V-BELTS

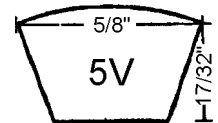
BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)
BEV G3V250	25	BEV G3V425	42.5	BEV G3V710	71
BEV G3V265	26.5	BEV G3V450	45	BEV G3V750	75
BEV G3V280	28	BEV G3V475	47.5	BEV G3V800	80
BEV G3V300	30	BEV G3V500	50	BEV G3V850	85
BEV G3V315	31.5	BEV G3V530	53	BEV G3V900	90
BEV G3V335	33.5	BEV G3V560	56	BEV G3V950	95
BEV G3V355	35.5	BEV G3V600	60	BEV G3V1000	100
BEV G3V375	37.5	BEV G3V630	63	BEV G3V1060	106
BEV G3V400	40	BEV G3V670	67	BEV G3V1120	112



BELT #	O.C. (INCHES)
BEV G3V1180	118
BEV G3V1250	125
BEV G3V1320	132
BEV G3V1400	140

GOODYEAR "5V" SERIES V-BELTS

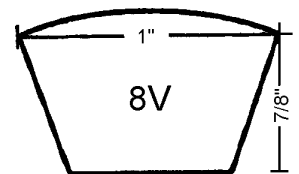
BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)
BEV G5V500	50	BEV G5V900	90	BEV G5V1600	160
BEV G5V530	53	BEV G5V950	95	BEV G5V1700	170
BEV G5V560	56	BEV G5V1000	100	BEV G5V1800	180
BEV G5V600	60	BEV G5V1060	106	BEV G5V1900	190
BEV G5V630	63	BEV G5V1120	112	BEV G5V2000	200
BEV G5V670	67	BEV G5V1180	118	BEV G5V2120	212
BEV G5V710	71	BEV G5V1250	125	BEV G5V2240	224
BEV G5V750	75	BEV G5V1320	132	BEV G5V2360	236
BEV G5V800	80	BEV G5V1400	140	BEV G5V2500	250
BEV G5V850	85	BEV G5V1500	150	BEV G5V2650	265



BELT #	O.C. (INCHES)
BEV G5V2800	280
BEV G5V3000	300
BEV G5V3150	315
BEV G5V3350	335
BEV G5V3550	355

GOODYEAR "8V" SERIES V-BELTS

BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)	BELT #	O.C. (INCHES)
BEV G8V1000	100	BEV G8V1600	160	BEV G8V2500	250
BEV G8V1060	106	BEV G8V1700	170	BEV G8V2650	265
BEV G8V1120	112	BEV G8V1800	180	BEV G8V2800	280
BEV G8V1180	118	BEV G8V1900	190	BEV G8V3000	300
BEV G8V1250	125	BEV G8V2000	200	BEV G8V3150	315
BEV G8V1320	132	BEV G8V2120	212	BEV G8V3350	335
BEV G8V1400	140	BEV G8V2240	224	BEV G8V3550	355
BEV G8V1500	150	BEV G8V2360	236	BEV G8V3750	375

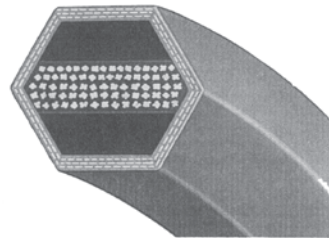


BELT #	O.C. (INCHES)
BEV G8V4000	400
BEV G8V4250	425
BEV G8V4500	450
BEV G8V4750	475
BEV G8V5000	500

NOTE: Other sizes available.

GOODYEAR A, B & C DOUBLE V-BELTS

- For multiple pulley drives.
- Ideal for drives with idler pulleys.



PART NO.	O.C. (INCHES)	WEIGHT (LBS)
BEV GAA51	54.5	.5
BEV GAA60	63.5	.6
BEV GAA75	78.5	.7
BEV GAA80	83.5	.8
BEV GAA85	88.5	.8
BEV GAA90	93.5	.9
BEV GAA96	99.5	1.0
BEV GAA105	108.5	1.0
BEV GAA120	123.5	1.2
BEV GAA128	131.5	1.2
BEV GBB42	46.7	.6
BEV GBB45	49.7	.6
BEV GBB46	50.7	.6
BEV GBB55	59.7	.8
BEV GBB60	64.7	.9
BEV GBB64	68.7	.9
BEV GBB68	72.7	.9
BEV GBB71	75.7	.8
BEV GBB73	77.7	.8
BEV GBB75	79.7	1.0

PART NO.	O.C. (INCHES)	WEIGHT (LBS)
BEV GBB81	85.7	1.1
BEV GBB83	89.7	1.2
BEV GBB90	94.7	1.3
BEV GBB96	100.7	1.4
BEV GBB97	101.7	1.4
BEV GBB103	107.7	1.5
BEV GBB105	109.7	1.5
BEV GBB108	112.7	1.6
BEV GBB111	115.7	1.7
BEV GBB112	116.7	1.5
BEV GBB116	120.7	1.8
BEV GBB118	122.7	1.8
BEV GBB120	124.7	1.8
BEV GBB122	126.7	1.8
BEV GBB128	132.7	1.9
BEV GBB136	140.7	2.1
BEV GBB144	148.7	2.2
BEV GBB158	162.7	2.5
BEV GBB162	166.7	2.5
BEV GBB173	177.7	2.6

PART NO.	O.C. (INCHES)	WEIGHT (LBS)
BEV GBB230	233.2	3.4
BEV GBB240	243.2	3.6
BEV GBB270	273.2	4.0
BEV GBB273	276.2	4.1
BEV GBB300	303.2	4.6
BEV GCC75	81.2	1.8
BEV GCC85	91.2	1.9
BEV GCC90	96.2	2.0
BEV GCC96	102.2	2.1
BEV GCC105	111.2	2.3
BEV GCC112	118.2	2.6
BEV GCC120	126.2	2.9
BEV GCC128	134.2	3.1
BEV GCC136	142.2	3.3
BEV GCC144	150.2	3.5
BEV GCC158	164.2	3.9
BEV GCC162	168.2	3.9
BEV GCC173	179.2	4.2

NOTE: Other sizes available.

**To cover all your Cutting Parts needs,
see Section 15**

GOODYEAR BANDED V "B" SERIES

2 Rib

BELT #	O.C. (INCHES)
BEV G2RB60	63
BEV G2RB61	64
BEV G2RB62	65
BEV G2RB63	66
BEV G2RB64	67
BEV G2RB65	68
BEV G2RB66	69
BEV G2RB67	70
BEV G2RB68	71
BEV G2RB70	73
BEV G2RB71	74
BEV G2RB72	75

BELT #	O.C. (INCHES)
BEV G2RB75	78
BEV G2RB78	81
BEV G2RB79	82
BEV G2RB80	83
BEV G2RB81	84
BEV G2RB82	85
BEV G2RB83	86
BEV G2RB84	87
BEV G2RB85	88
BEV G2RB90	93
BEV G2RB93	96
BEV G2RB95	98

BELT #	O.C. (INCHES)
BEV G2RB96	99
BEV G2RB97	100
BEV G2RB100	103
BEV G2RB103	106
BEV G2RB105	108
BEV G2RB108	111
BEV G2RB110	113
BEV G2RB112	115
BEV G2RB120	123
BEV G2RB124	127
BEV G2RB128	131
BEV G2RB133	136



BELT #	O.C. (INCHES)
BEV G2RB136	139
BEV G2RB144	147
BEV G2RB158	161
BEV G2RB162	165
BEV G2RB173	176
BEV G2RB190	193
BEV G2RB195	198
BEV G2RB210	213
BEV G2RB225	228

3 Rib

BELT #	O.C. (INCHES)
BEV G3RB53	56
BEV G3RB55	58
BEV G3RB60	63
BEV G3RB62	65
BEV G3RB63	66
BEV G3RB64	67
BEV G3RB68	71
BEV G3RB70	73
BEV G3RB71	74
BEV G3RB72	75
BEV G3RB75	78
BEV G3RB79	82

BELT #	O.C. (INCHES)
BEV G3RB80	83
BEV G3RB81	84
BEV G3RB83	86
BEV G3RB85	88
BEV G3RB87	90
BEV G3RB90	93
BEV G3RB93	96
BEV G3RB95	98
BEV G3RB96	99
BEV G3RB97	100
BEV G3RB100	103
BEV G3RB103	106

BELT #	O.C. (INCHES)
BEV G3RB105	108
BEV G3RB108	111
BEV G3RB110	113
BEV G3RB112	115
BEV G3RB120	123
BEV G3RB124	127
BEV G3RB128	131
BEV G3RB133	136
BEV G3RB136	139
BEV G3RB144	147
BEV G3RB158	161
BEV G3RB162	165



BELT #	O.C. (INCHES)
BEV G3RB173	176
BEV G3RB190	193
BEV G3RB195	198
BEV G3RB210	213
BEV G3RB225	226
BEV G3RB240	241
BEV G3RB255	256
BEV G3RB270	271

See Section 14 for Canvas and Swather Parts

GOODYEAR BANDED V-BELTS "C" SERIES

2 Rib

BELT #	O.C. (INCHES)
BEV G2RC68	72
BEV G2RC75	79
BEV G2RC81	85
BEV G2RC85	89
BEV G2RC90	94
BEV G2RC96	100
BEV G2RC100	104
BEV G2RC105	109
BEV G2RC112	116

BELT #	O.C. (INCHES)
BEV G2RC120	124
BEV G2RC124	128
BEV G2RC128	132
BEV G2RC136	140
BEV G2RC144	148
BEV G2RC146	150
BEV G2RC158	162
BEV G2RC162	166
BEV G2RC173	177

BELT #	O.C. (INCHES)
BEV G2RC180	184
BEV G2RC195	199
BEV G2RC210	214
BEV G2RC225	227
BEV G2RC240	242
BEV G2RC255	257
BEV G2RC270	272
BEV G2RC285	287
BEV G2RC300	302



BELT #	O.C. (INCHES)
BEV G2RC315	317
BEV G2RC330	332
BEV G2RC345	347
BEV G2RC360	362
BEV G2RC390	392

3 Rib

BELT #	O.C. (INCHES)
BEV G3RC68	72
BEV G3RC75	79
BEV G3RC81	85
BEV G3RC85	89
BEV G3RC90	94
BEV G3RC96	100
BEV G3RC100	104
BEV G3RC105	109
BEV G3RC112	116

BELT #	O.C. (INCHES)
BEV G3RC120	124
BEV G3RC124	128
BEV G3RC128	132
BEV G3RC136	140
BEV G3RC144	148
BEV G3RC146	150
BEV G3RC158	162
BEV G3RC162	166
BEV G3RC173	177

BELT #	O.C. (INCHES)
BEV G3RC180	184
BEV G3RC195	199
BEV G3RC210	214
BEV G3RC225	227
BEV G3RC240	242
BEV G3RC255	257
BEV G3RC270	272
BEV G3RC285	287
BEV G3RC300	302



BELT #	O.C. (INCHES)
BEV G3RC315	317
BEV G3RC330	332
BEV G3RC345	347
BEV G3RC360	362
BEV G3RC390	392

Note: Additional sizes may also be available.

Check out Section 3 for all your Power Transmission Products

GOODYEAR HY-T BANDED WEDGE BELT "3V" SECTION

2 Rib

BELT #	O.C. (INCHES)
BEV G2R3V450	45.0
BEV G2R3V475	47.5
BEV G2R3V500	50.0
BEV G2R3V530	53.0
BEV G2R3V560	56.0
BEV G2R3V600	60.0

BELT #	O.C. (INCHES)
BEV G2R3V630	63.0
BEV G2R3V670	67.0
BEV G2R3V710	71.0
BEV G2R3V750	75.0
BEV G2R3V800	80.0
BEV G2R3V850	85.0

BELT #	O.C. (INCHES)
BEV G2R3V900	90.0
BEV G2R3V950	95.0
BEV G2R3V1000	100.0
BEV G2R3V1060	106.0
BEV G2R3V1120	112.0
BEV G2R3V1180	118.0



BELT #	O.C. (INCHES)
BEV G2R3V1250	125.0
BEV G2R3V1320	132.0
BEV G2R3V1400	140.0

3 Rib

BELT #	O.C. (INCHES)
BEV G3R3V450	45.0
BEV G3R3V475	47.5
BEV G3R3V500	50.0
BEV G3R3V530	53.0
BEV G3R3V560	56.0
BEV G3R3V600	60.0

BELT #	O.C. (INCHES)
BEV G3R3V630	63.0
BEV G3R3V670	67.0
BEV G3R3V710	71.0
BEV G3R3V750	75.0
BEV G3R3V800	80.0
BEV G3R3V850	85.0

BELT #	O.C. (INCHES)
BEV G3R3V900	90.0
BEV G3R3V950	95.0
BEV G3R3V1000	100.0
BEV G3R3V1060	106.0
BEV G3R3V1120	112.0
BEV G3R3V1180	118.0



BELT #	O.C. (INCHES)
BEV G3R3V1250	125.0
BEV G3R3V1320	132.0
BEV G3R3V1400	140.0

NOTE: Additional sizes may also be available.

Belts also available in notched.

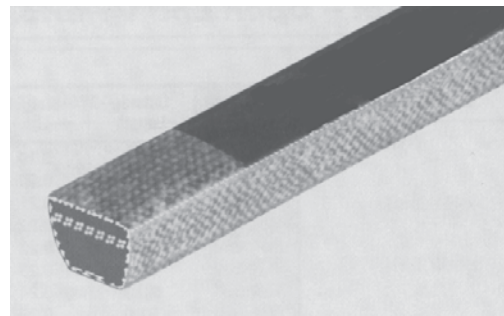
**Section 19 has a full assortment
of Bulldog Jacks**



LAWN & GARDEN BELTS

Premium FHP Lawn Belts

- For severe operating conditions where light duty FHP belts may stretch or pull apart due to heavy shock loads.
- Aramid fiber is used in the tensile cord for length stability.
- Provide greater horsepower than light duty FHP belts.
- Special outer covering designed for smooth clutching and backside idler applications.
- Resist temperature extremes, high humidity, oil and cracking.



Competitive Brand Names

TYPE OF BELT	MBL	DAYCO	GATES	GOODYEAR
Premium FHP 3LK-4LK-5LK	Premium FHP Super KB	GPL Premium	Powerated	Insta-Power

Belt Number Significance

4L K 380

4L = Cross Section

K = Aramid Fiber Cord

380 = Outside Length, 38.0"

Stock Sizes

 TW = $\frac{3}{8}$ " - 9.5 mm H = $\frac{7}{32}$ " - 5.5 mm	Belt No.	Outside Length	Weight Lbs.	Belt No.	Outside Length	Weight Lbs.	Belt No.	Outside Length	Weight Lbs.
	3LK 200	20.0	0.06	3LK 330	33.0	0.10	3LK 480	48.0	0.14
	3LK 210	21.0	0.06	3LK 340	34.0	0.10	3LK 490	49.0	0.14
	3LK 220	22.0	0.07	3LK 350	35.0	0.11	3LK 500	50.0	0.15
	3LK 230	23.0	0.07	3LK 360	36.0	0.11	3LK 510	51.0	0.15
	3LK 240	24.0	0.07	3LK 370	37.0	0.11	3LK 520	52.0	0.16
	3LK 250	25.0	0.08	3LK 380	38.0	0.11	3LK 530	53.0	0.16
	3LK 255	25.5	0.08	3LK 390	39.0	0.12	3LK 540	64.0	0.16
	3LK 260	26.0	0.08	3LK 400	40.0	0.12	3LK 550	55.0	0.17
	3LK 265	26.5	0.08	3LK 410	41.0	0.12	3LK 560	56.0	0.17
	3LK 275	27.5	0.08	3LK 420	42.0	0.13	3LK 580	58.0	0.17
	3LK 280	28.0	0.08	3LK 430	43.0	0.13	3LK 590	59.0	0.18
	3LK 290	29.0	0.08	3LK 440	44.0	0.13	3LK 600	60.0	0.18
	3LK 300	30.0	0.09	3LK 450	45.0	0.14	3LK 610	61.0	0.18
	3LK 310	31.0	0.09	3LK 460	46.0	0.14	3LK 620	62.0	0.19
	3LK 320	32.0	0.10	3LK 470	47.0	0.14	3LK 630	63.0	0.19

NOTE: Additional sizes may also be available.



**See Section 11 for all your
Parker Hydraulic Fittings**

LAWN & GARDEN BELTS (continued)

	BELT NO.	OUTSIDE LENGTH	WEIGHT LBS.	BELT NO.	OUTSIDE LENGTH	WEIGHT LBS.	BELT NO.	OUTSIDE LENGTH	WEIGHT LBS.
 TW = 1/2" - 12.7 mm H = 5/16" - 7.9 mm	4LK 210	21.0	0.11	4LK 440	44.0	0.23	4LK 720	72.0	0.37
	4LK 215	21.5	0.11	4LK 450	45.0	0.23	4LK 730	73.0	0.38
	4LK 220	22.0	0.11	4LK 460	46.0	0.24	4LK 740	74.0	0.38
	4LK 230	23.0	0.12	4LK 470	47.0	0.24	4LK 750	75.0	0.39
	4LK 240	24.0	0.12	4LK 480	48.0	0.25	4LK 760	76.0	0.40
	4LK 250	25.0	0.13	4LK 490	49.0	0.25	4LK 770	77.0	0.40
	4LK 260	26.0	0.14	4LK 495	49.5	0.26	4LK 780	78.0	0.41
	4LK 270	27.0	0.14	4LK 500	50.0	0.26	4LK 790	79.0	0.41
	4LK 280	28.0	0.15	4LK 510	51.0	0.27	4LK 800	80.0	0.42
	4LK 290	29.0	0.15	4LK 520	52.0	0.27	4LK 810	81.0	0.42
	4LK 300	30.0	0.16	4LK 530	53.0	0.28	4LK 820	82.0	0.43
	4LK 305	30.5	0.16	4LK 540	54.0	0.28	4LK 830	83.0	0.43
	4LK 310	31.0	0.16	4LK 550	55.0	0.29	4LK 840	84.0	0.44
	4LK 315	31.5	0.16	4LK 560	56.0	0.29	4LK 850	85.0	0.44
	4LK 320	32.0	0.17	4LK 570	57.0	0.30	4LK 860	86.0	0.45
	4LK 325	32.5	0.17	4LK 580	58.0	0.30	4LK 870	87.0	0.45
	4LK 330	33.0	0.17	4LK 590	59.0	0.31	4LK 880	88.0	0.46
	4LK 335	33.5	0.18	4LK 600	60.0	0.31	4LK 890	89.0	0.46
	4LK 340	34.0	0.18	4LK 610	61.0	0.32	4LK 900	90.0	0.47
	4LK 350	35.0	0.18	4LK 620	62.0	0.3	4LK 910	91.0	0.47
	4LK 360	36.0	0.19	4LK 630	63.0	0.33	4LK 920	92.0	0.48
	4LK 365	36.5	0.19	4LK 640	64.0	0.33	4LK 930	93.0	0.48
	4LK 370	37.0	0.19	4LK 650	65.0	0.34	4LK 940	94.0	0.49
	4LK 380	38.0	0.20	4LK 660	66.0	0.34	4LK 950	95.0	0.49
	4LK 390	39.0	0.20	4LK 670	67.0	0.35	4LK 960	96.0	0.50
	4LK 400	40.0	0.21	4LK 680	68.0	0.35	4LK 970	97.0	0.50
	4LK 410	41.0	0.21	4LK 690	69.0	0.36	4LK 980	98.0	0.51
	4LK 420	42.0	0.22	4LK 700	70.0	0.36	4LK 990	99.0	0.51
	4LK 430	43.0	0.22	4LK 710	71.0	0.37	4LK 1000	100.0	0.52

NOTE: Additional sizes may also be available.

**Check out Section 2 for our full
assortment of Bulk O-Rings**

LAWN & GARDEN BELTS (continued)



TW = $\frac{21}{32}$ " - 16.5 mm
H = $\frac{3}{8}$ " - 9.5 mm

BELT NO.	OUTSIDE LENGTH	WEIGHT LBS.	BELT NO.	OUTSIDE LENGTH	WEIGHT LBS.	BELT NO.	OUTSIDE LENGTH	WEIGHT LBS.
5LK 240	24.0	0.19	5LK 500	50.0	0.40	5LK 760	76.0	0.61
5LK 250	25.0	0.20	5LK 510	51.0	0.41	5LK 770	77.0	0.62
5LK 260	26.0	0.21	5LK 520	52.0	0.42	5LK 780	78.0	0.62
5LK 270	27.0	0.22	5LK 530	53.0	0.42	5LK 790	79.0	0.63
5LK 280	28.0	0.22	5LK 540	54.0	0.43	5LK 800	80.0	0.64
5LK 290	29.0	0.23	5LK 550	55.0	0.44	5LK 810	81.0	0.65
5LK 300	30.0	0.24	5LK 560	56.0	0.45	5LK 820	82.0	0.66
5LK 310	31.0	0.25	5LK 570	57.0	0.46	5LK 830	83.0	0.66
5LK 320	32.0	0.26	5LK 580	58.0	0.46	5LK 840	84.0	0.67
5LK 330	33.0	0.26	5LK 590	59.0	0.47	5LK 850	85.0	0.68
5LK 340	34.0	0.27	5LK 600	60.0	0.48	5LK 860	86.0	0.69
5LK 350	35.0	0.28	5LK 610	61.0	0.49	5LK 870	87.0	0.70
5LK 360	36.0	0.29	5LK 620	62.0	0.50	5LK 880	88.0	0.70
5LK 370	37.0	0.30	5LK 630	63.0	0.50	5LK 890	89.0	0.71
5LK 380	38.0	0.30	5LK 640	64.0	0.51	5LK 900	90.0	0.72
5LK 390	39.0	0.31	5LK 650	65.0	0.52	5LK 910	91.0	0.73
5LK 400	40.0	0.32	5LK 660	66.0	0.53	5LK 920	92.0	0.74
5LK 410	41.0	0.33	5LK 670	67.0	0.54	5LK 930	93.0	0.74
5LK 420	42.0	0.34	5LK 680	68.0	0.54	5LK 940	94.0	0.75
5LK 430	43.0	0.34	5LK 690	69.0	0.55	5LK 950	95.0	0.76
5LK 440	44.0	0.35	5LK 700	70.0	0.56	5LK 960	96.0	0.77
5LK 450	45.0	0.36	5LK 710	71.0	0.57	5LK 970	97.0	0.78
5LK 460	46.0	0.37	5LK 720	72.0	0.58	5LK 980	98.0	0.78
5LK 470	47.0	0.38	5LK 730	73.0	0.58	5LK 990	99.0	0.79
5LK 480	48.0	0.38	5LK 740	74.0	0.59	5LK 1000	100.0	0.80
5LK 490	49.0	0.39	5LK 750	75.0	0.60			

NOTE: Additional sizes may also be available.

**See Section 12 for our complete line of
Grounds Maintenance Equipment**

VARIABLE SPEED BELTS



VARIABLE SPEED BELTS

Q POWER™ belts are designed to keep you and your equipment on the job. No matter what the crop... beans to corn, no matter what the conditions...muddy to dry, **Q POWER™** keeps you running. No other belt can stand up to the demands of your equipment and your schedule better than **Q POWER™**.

When you can't stop, you need the belt that won't stop, **Q POWER™**.

The only belt that works as hard as you do.



VARIABLE SPEED BELTS

COMPARE...YOU'LL SEE THE DIFFERENCE

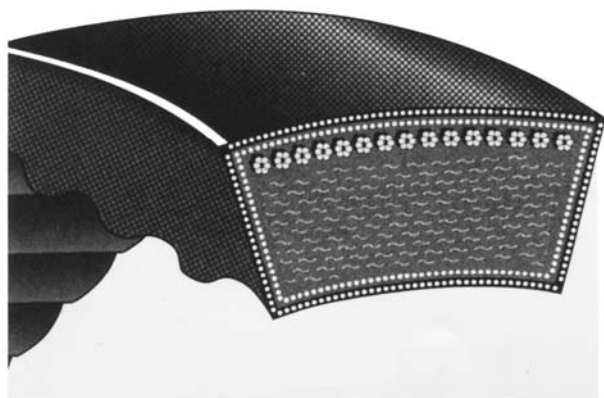
All you have to do is look at the Q POWER™ Variable Speed Belt. You'll see the difference in the design, materials, and construction. Q POWER™ is a name you can trust.



Q POWER™ VARIABLE SPEED BELT

Produced to ASAE Standard S211-4 -
Q POWER™ belts provide perfect fit, on combine drives.

Heavy gauge FLEXTEN™ tensile members for high break strength -
These belts will help keep you running even in the mud.



Self-cleaning shallow cogs - Keep your belt running clean and efficient.
FLEXTEN™ pulp or fiber loaded WINGPRENE™ cushion - Excellent stability on hot summer days. Helps eliminate spin-burn damage to allow precise harvest speed.

COMMON

IMPORTED VARIABLE SPEED BELT

Produced to RMA Standards -
For a perfect fit on **industrial** drive pulleys. May provide marginal life on farm equipment drives.

Medium gauge, polyester aramid tension members -
Adequate for many **industrial** drives.



Natural rubber blend without fiber reinforcement -
Limits belt heat resistance and ability to transmit higher work loads on modern combines.

Cut cog design -
Adequate for only cooler running indoor commercial drives or farm equipment drives of the "50's".

Goodyear has used the highest quality materials and the most advanced manufacturing techniques, to build our Q POWER™ belts. These belts can propel a machine weighing several tons through a field and match the speed of the machine to precisely the optimum speed required for harvest conditions.

VARIABLE SPEED BELTS

PART NO.	OEM PART NO.	MAKE	DESCRIPTION	MODEL INFORMATION
BEV QP71135618	71135618	AC Gleaner	Reel Drive	AC Header
BEV QP71139963	71139963	AC Gleaner	Traction Drive	K, K2, E3, G, F, F2, F3
BEV QP71139966	71139966	AC Gleaner	Pivot RH	K, K2, E3, G, F, F2, F3
BEV QP71146659	71146659	AC Gleaner	Cleaner Fan	K, K2, E3, G, F, F2, F3
BEV QP71147546	71147546	AC Gleaner	Cylinder Drive	K, K2, E3, M, M2, M3, MH, MH2, MH3
BEV QP71153532	71153532	AC Gleaner	Main Drive	K, K2, E3, M, M2, M3, MH, MH2, MH3
BEV QP71157414	71157414	AC Gleaner	Pivot RH	G, F, F2, F3
BEV QP71164177	71164177	AC Gleaner	Pivot LH	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71164350	71164350	AC Gleaner	Pivot RH	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71170490	71170490	AC Gleaner	Traction Drive	A, C, C3
BEV QP71173998	71173998	AC Gleaner	Main Drive	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71188155	71188155	AC Gleaner	Traction Drive	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71188635	71188635	AC Gleaner	Cylinder and Traction Drive	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71188636	71188636	AC Gleaner	Tractor Drive	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71189170	71189170	AC Gleaner	Main Drive	K, K2, E3, G, F, F2, F3
BEV QP71194500	71194500	AC Gleaner	RH Pivot	L, L2, L3, M, M2, M3, MH2, MH3
BEV QP71300996	71300996	AC Gleaner	Countershaft Drive	M, M2, M3, MH, MH2, MH3, L, L2, L3
BEV QP71309685	71309685	AC Gleaner	Auger Drive	N5, N6, N7, R5, R6, R7
BEV QP71316268	71316268	AC Gleaner	Header Drive	N5, N6, N7, R5, R6, R7, R40, R42, R50, R52, R60, R70
BEV QP71318378	71318378	AC Gleaner	Traction Drive	E3, F, F2, F3, G, K, K2
BEV QP71335788	71335788	AC Gleaner	Cylinder Drive	R40, R50, R42, R52
BEV QP71364789	71364789	AC Gleaner	Cylinder Drive	N5, N6, N7, R5, R6, R7, R60, R70
BEV QP1313097C3	1313097C3	Case	Feeder Jackshaft	1440, 1460, 1480, 1640, 1644, 1660, 1666, 1680, 1688, 2144, 2166, 2188, 2344, 2366
BEV QP1330499C1	1330499C1	Case	Separator Drive	1640, 1660, 1680
BEV QP1541569C1	1541569C1	Case	Cleaning Drive	1644, 1666, 1688, 2144, 2166, 2188, 2344, 2388, 2866
BEV QP1541702C1	1541702C1	Case	Separator Drive	1644, 1666, 1688, 2144, 2166, 2188, 2344, 2366, 2388
BEV QP171130C1	171130C1	Case	Cylinder Drive	615, 715
BEV QP181055C1	181055C1	Case	Elevator Drive	1440, 1460, 1480, 1620, 1640, 1644, 1666, 1680, 1688, 2144, 2166, 2188
BEV QP186509C2	186509C2	Case	Elevator Drive	1420, 1440, 1460, 1480, 1620, 1640, 1644, 1660, 1666, 1680, 1688, 2144, 2166, 2188
BEV QP188213C1	188213C1	Case	Jackshaft Drive	1440, 1460, 1480, 1640, 1660, 1680, 1644, 1666, 1688, 2144, 2166, 2188
BEV QP191241C	191241C	Case	Separator Drive	1620, 1640, 1644, 1660, 1666, 1680, 2144, 2166
BEV QP192738C1	192738C1	Case	Feeder Drive	1440, 1460, 1480, 1620, 1640, 1644, 1660, 1666, 1680, 1688, 2144, 2166, 2188
BEV QP194528C1	194528C1	Case	Feeder Drive	1440, 1460, 1480, 1620, 1640, 1644, 1660, 1666, 1680, 1688, 2144, 2166, 2188
BEV QP195396C2	195396C2	Case	Cleaning Drive	1440, 1460, 1480, 1620, 1640, 1660, 1680
BEV QP244420A1	244420	Case	Rotor Drive	1440, 1460, 1480, 1620, 1640, 1660, 1680, 1644, 1666, 1688, 2144, 2166, 2188, 2344, 2366, 2388

VARIABLE SPEED BELTS

PART NO.	OEM PART NO.	MAKE	DESCRIPTION	MODEL INFORMATION
BEV QP244422A1	244422	Case	Rotor Drive	1440, 1460, 1480, 1644, 1666, 1688, 2144, 2166, 2188
BEV QP244423A1	244423A1	Case	Rotor Drive	1640, 1660, 1680, 2344, 2866, 2388
BEV QP301146A1	301146A1	Case	Cleaning Fan Drive	2344, 2366, 2388
BEV QP413159A1	41359	Case	Rotor Drive	2344, 2366, 2388
BEV QP71139963	71139963	Case	Traction Drive	K, K2, E3, G, F, F2, F3
BEV QP01145332	01145332	FNH	-	-
BEV QP189131	189131	FNH	Header Drive	1116, 1118
BEV QP246978	246978	FNH	Main Shaft Drive	TR70, TR75, TR85
BEV QP625241	625241	FNH	Conditioner Drive	1116, 1118
BEV QP637782	637782	FNH	-	-
BEV QP682008	682008	FNH	Header Drive	TR75, TR85, TR86, TR87, TR88, TR89, TR97, TR98, TR99
BEV QP699268	699268	FNH	Feeder Drive	TR86, TR87, TR88, TR89, TR97, TR98, TR99
BEV QP715785	715785	FNH	Rotor Drive	TR70
BEV QP797979	797979	FNH	Main Shaft Drive	TR96, TR97, TR98
BEV QP86518568	86518568	FNH	Rotor Drive	TR95, TR96, TR97, TR98
BEV QP86518569	86518569	FNH	Rotor Drive	TR87, TR88, TR989, TR95, TR96, TR97, TR99, TR98
BEV QP9513984	9513984	FNH	Beater Drive	TX66, TX68
BEV QP9832309	9832309	FNH	Feeder Drive	
BEV QP9832601	9832601	FNH	Drum Vari Drive	TX66, TX68
BEV QPH108175	H108175	John Deere	Separator Drive	6600, 7700LH, 6620, 7720, 8820
BEV QPH108668	H108668	John Deere	Cleaning Fan	6600, 7700LH, 6620, 7720
BEV QPH108669	H108669	John Deere	Cleaning Fan Drive	6620, 7720, 8820
BEV QPH110921	H110921	John Deere	Feeder House Drive	6620, 7720, 8820
BEV QPH113749	H113749	John Deere	Countershaft Drive	6600, 6620, 7700, 7720, 8820
BEV QPH115881	H115881	John Deere	Cylinder Drive	9400, 9410, 9450, 9500, 9500SH, 9510, 9510SH, 9550SH, 9560SH, 9600, 9610, 9650 CTS
BEV QPH125565	H125565	John Deere	Header & Reel Drive	9400, 9500, 9500SH, 9600
BEV QPH134216	H134216	John Deere	Rotary Screen Drive	9400, 9500, 9500SH, 9600, 9650CTS, 9660CTS
BEV QPH140404	H140404	John Deere	Fan Drive	9400, 9410, 9450, 9500, 9500SH, 9510, 9510SH, 9550SH, 9560SH, 9600, 9610, 9610, 9650 CTS
BEV QPH141429	H141429	John Deere	Separator Drive	9650 CTS, 9660 CTS
BEV QPH143869	H143869	John Deere	Rotary Screen Drive	9400, 9500, 9500SH, 9410, 9510, 9510SH, 9600, 9610, 9650CTS, 9660CTS
BEV QPH145158	H145158	John Deere	Rotary Screen Drive	9400, 9500, 9500SH, 9410, 9510, 9510SH, 9600, 9610, 9450, 9550, 9560SH
BEV QPH151952	H151952	John Deere	Header Pump Drive	9400, 9500, 9500SH, 9600, 9410, 9510, 9510SH, 9610, 9450, 9550SH, 9560SH

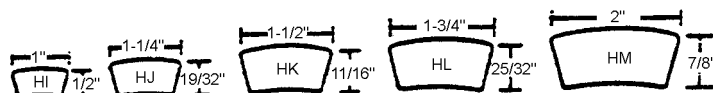
VARIABLE SPEED BELTS

PART NO.	OEM PART NO.	MAKE	DESCRIPTION	MODEL INFORMATION
BEV QPH161339	H161339	John Deere	Countershaft Drive	6600, 7700, 6620, 7720, 8820
BEV QPH161648	H161648	John Deere	Feederhouse	9400, 9410, 9450, 9500, 9500SH, 9510, 9510SH, 9550SH, 9560SH, 9600, 9610, 9650 CTS
BEV QPH165072	H165072	John Deere	Cleaning Fan	9560, 9650, 9660, 9750, 9760, 9860
BEV QPH166457	H166457	John Deere	Feederhouse Drive	9560, 9650, 9660, 9750, 9760, 9860
BEV QPH169449	H169449	John Deere	STS Drive	9560, 9650, 9660, 9750, 9760, 9860
BEV QPH210476	H210476	John Deere	Cylinder Drive	9560, 9650, 9660, 9750, 9760, 9860
BEV QPH23950	H23950	John Deere	Straw Chopper	9400, 9500, 9500SH, 9600, 9610
BEV QPH75816	H75816	John Deere	Cylinder Shaft	3300, 4400, 4420
BEV QPH75846	H75846	John Deere	Propulsion Drive	6600, 6620, 7700LH, 7720
BEV QPH75847	H75847	John Deere	Propulsion Drive	3300, 4420, 4400, 6600, 770LH
BEV QPH84441	H84441	John Deere	Feederhouse	6600, 6620, 7700LH, 7720
BEV QPH96408	H96408	John Deere	Cylinder Drive	6600, 7700RH, 6620, 7720
BEV QPH96422	H96422	John Deere	Cylinder Drive	6620, 7720, 8820
BEV QPP40058	P40058	John Deere	Ground Drive	530, 630
BEV QPP46553	P46553	John Deere	Corn Head Drive	3300, 4400, 4420, 6600, 7700LH
BEV QP103319M1	103319M1	Massey	Jackshaft Drive	8560, 8570, 8780, 9690, 9790
BEV QP226981M1	226981M1	Massey	Cylinder Drive	410, 510, 550
BEV QP2624390W1	2624390W1	Massey	Beater Drive	8560, 8570, 8780, 9690, 9790
BEV QP3098211M2	3098211M2	Massey	Primary Traction Drive	1630, 3640, 5650
BEV QP3098212M2	3098212M2	Massey	Second Traction Drive	1630, 3640, 5650
BEV QP417441M1	417441M1	Massey	-	-
BEV QP832852M1	832852M1	Massey	Traction	
BEV QP833768M1	833768M1	Massey	Reel Drive	300, 410, 510, 540, 750, 760, 850, 860
BEV QP833857M4	833857M4	Massey	Traction Drive	750, 760, 850, 860
BEV QP833858M4	833858M4	Massey	Traction Drive	750, 760, 850, 860
BEV QP833859M4	833859M4	Massey	Traction Drive	750, 760, 850, 860
BEV QP833863M1	833863M1	Massey	Cleaning Fan	750, 760, 850, 860
BEV QP833865M1	833865M1	Massey	Main Drive	750, 760, 850, 860
BEV QP833868M2	833868M2	Massey	Cylinder Drive	750, 760, 850, 860
BEV QP833871M1	833871M1	Massey	Chopper Drive	750, 760
BEV QP833874M1	833874M1	Massey	Main Drive	750, 760, 850, 860
BEV QP834110M1	834110M1	Massey	Traction Drive	410, 510, 550
BEV QP834174M1	834174M1	Massey	Traction Drive	410, 510, 550
BEV QP843747M1	843747M1	Massey	Chopper Drive	540, 750, 760, 850, 860
BEV QP843948M1	843948M1	Massey	Chopper Drive	750, 760, 850, 860
BEV QP31-1587310	31-1587310	White	-	-
BEV QP311669580	311669580	White	-	-

COMBINE DRIVE BELTS

TECHNICAL INFORMATION

HI-HJ-HK-HL-HN-HO

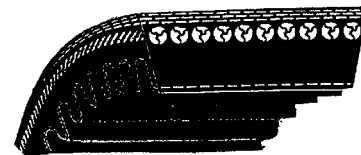


Variable Speed Combine Drive Belts

New Sizes: HN = 2 1/4" top width, 1 5/16" thick

HO = 2 1/2" top width, 1" thick

Both cogged and smooth styles available.



TO FIT COCKSHUTT - WHITE - MINNEAPOLIS

PART NO.	GOODYEAR	MBL	WESTWARD (GERMAN)	REPLACES	APPLICATION	FITS MODEL
		BEL ML68		MXS1562		132, 137, 428
N/A				31-730870	Upper Traction	525, 535, 545
BEL WL88			BEL WL88	9810110	Lower Traction	525, 535, 545
N/A				9810426	Cylinder Drive	542, 5542
BELD158				9810100	Upper Traction	542, 5542
BELWL88			BEL WL88	9810110	Lower Traction	542, 5542
N/A				9811940	Cylinder Drive	555, 5555, 5297 to SN 25200
N/A				9811810	Upper Traction	555, 5555, 5297 to SN 25200
N/A				9811820	Lower Traction	555, 5555, 5297 to SN 25200
N/A				9811940	Cylinder Drive	555, 5555, 5297 from SN 25201
BEL 2RB136				31-1566290	Upper Traction	555, 5555, 5297 from SN 25201
N/A				9811820	Lower Traction	555, 5555, 5297 from SN 25201
N/A				31-1730870	Upper Traction	7300
BEL HL94.5	HL94.5			31-1587310	Lower Traction	7300
BEL HL94.5	HL94.5			31-1587310	Cylinder Drive	7600
BEL 2RB136				31-1566290	Upper Traction	7600
N/A				9811820	Lower Traction	7600
BEL HL94.5	HL94.5			31-1587310	Cylinder Drive	7800
BEL 2RB136				31-1566290	Upper Traction	7800
N/A				9811820	Lower Traction	7800
BEL WM94.5			BEL WM94.5	31-1669580	Cylinder Drive	8600 from SN 35101
N/A				31-1679050	Upper Traction	8600 from SN 35101
N/A				9811820	Lower Traction	8600 from SN 35101
BEL WM94.5			BEL WM94.5	31-1669580	Cylinder Drive	8800 from SN 40701
N/A				31-1679050	Upper Traction	8800 from SN 40701
N/A				9811820	Lower Traction	8800 from SN 40701
BEL WM94.5			BEL WM94.5	31-1669580	Cylinder Drive	8900
N/A				31-1679050	Upper Traction	8900
N/A				9811820	Lower Traction	8900
BEL WM94.5			BEL WM94.5	31-1669580	Cylinder Drive	8920

COMBINE DRIVE BELTS

TO FIT INTERNATIONAL						
PART NO.	GOODYEAR	MBL	WESTWARD (GERMAN)	REPLACES	APPLICATION	FITS MODEL
N/A				174509C1	Cylinder Drive	815, 915
BEL HM116.5	HM116.5	MM116.5		164006C1	Variable Cylinder Drive	815, 915
BEL WN84.5			BEL WN84.5	193923C1	Rotor Variable Drive	1440, 1460
BEL WN100.5			BEL WN100.5	193945C1	Rotor Variable Drive	1480

TO FIT INTERNATIONAL						
PART NO.	GOODYEAR	MBL	WESTWARD (GERMAN)	REPLACES	APPLICATION	FITS MODEL
N/A				P40058	Upper Traction	55
N/A				P40058	Lower Traction	55
N/A				P40058	Upper Traction	95
N/A				P40058	Lower Traction	95
				H28705	Upper Traction	105 Gas to SN 4500
				H28705	Lower Traction	105 Gas to SN 4500
				H35998	Upper Traction	105 Dsl. after SN 4500
				H28705	Lower Traction	105 Dsl. after SN 4500
N/A				H62899	Upper Traction	105 Hydrostatic to SN 14000
N/A				H62899	Lower Traction	105 Hydrostatic to SN 14000
N/A				H64834	Upper Traction	105 Hydrostatic after SN 14000
N/A				H64834	Lower Traction	105 Hydrostatic after SN 14000
BEL WM91.5			BEL WM91.5	H113749	Cylinder Drive	6600 Belt Drive
BEL HL106	HL106			H75847	Upper Traction	6600 Belt Drive
BEL HL106	HL106			H75847	Lower Traction	6600 Belt Drive
BEL WM91.5			BEL WM91.5	H113749	Cylinder Drive	6600 Hydrostatic
N/A				H88576	Upper Traction	6600 Hydrostatic
N/A				H88576	Lower Traction	6600 Hydrostatic
BEL HM106	HM106			H75846	Lower Traction (Posi-Torq)	6600 Hydrostatic
BEL WM91.5			BEL WM91.5	H113749	Cylinder Drive	6620
BEL HM106	HM106			H75846	Lower Traction (Posi-Torq)	6620
BEL WM91.5			BEL WM91.5	H113749	Cylinder Drive	7700
BEL HM106	HM106			H75846	Upper Traction	7700
BEL HM106	HM106			H75846	Lower Traction	7700
BEL HM106	HM106			H75846	Lower Traction (Posi-Torq)	7700
BEL WM91.5			BEL WM91.5	H113749	Cylinder Drive	7720
BEL HM106	HM106			H75846	Lower Traction (Posi-Torq)	7720
BEL WM91.5			BEL WM91.5	H113749	Cylinder Drive	8820
N/A				H115759	Intermediate Cylinder Drive	9400, 9500, 9600

WARRANTY

Merchandise is warranted to be free from defect in material or workmanship. Liability under any expressed or implied warranty is limited to the purchase price of any merchandise defective, or at sellers option, to replacement of such merchandise.

COMBINE DRIVE BELTS

TO FIT MASSEY FERGUSON

PART NO.	GOODYEAR	MBL	WESTWARD (GERMAN)	REPLACES	APPLICATION	FITS MODEL
N/A				229683M1	Traction	Super 92 Gas
N/A				232511M2	Traction	Super 92 Diesel
BEL WL97.5			BEL WL97.5	832873M1	Cylinder Drive	300
N/A				832790M2	Upper Traction	300
N/A				832789M2	Lower Traction	300
BEL WL91.5			BEL WL91.5	226981M1	Cylinder Drive	410 after SN 1200006777
BEL ML100.5		BEL ML100.5		834110M1	Upper Traction	410 after SN 1200006777
BEL WL78			BEL WL78	834174M1	Lower Traction	410 after SN 1200006777
BEL WL91.5			BEL WL91.5	226981M1	Cylinder Drive	510 to SN 1201003652
N/A				233124M1	Upper Traction	510 to SN 1201003652
N/A				226848M1	Lower Traction	510 to SN 1201003652
BEL WL91.5			BEL WL91.5	226981M1	Cylinder Drive	510 after SN 1201003653
BEL ML100.5		BEL ML100.5		834110M1	Upper Traction	510 after SN 1201003653
BEL WL78			BEL WL78	834174M1	Lower Traction	510 after SN 1201003653
BEL WL110			BEL WL110	833868M2	Cylinder Drive	750, 850 Manual Transmission
BEL WL93			BEL WL93	833858M4	Upper Traction	750, 850 Manual Transmission
BEL WL97.5			BEL WL97.5	833859M4	Lower Traction	750, 850 Manual Transmission
BEL WL110			BEL WL110	833868M2	Cylinder Drive	750, 850 Hydrostatic to SN 016539
N/A				833856M1	Upper Traction	750, 850 Hydrostatic to SN 016539
N/A				833856M1	Lower Traction	750, 850 Hydrostatic to SN 016539
BEL WL110			BEL WL110	833868M2	Cylinder Drive	750, 850 Hydrostatic after SN 016539
N/A				844077M1	Upper Traction	750, 850 Hydrostatic after SN 016539
N/A				833866M1	Lower Traction	750, 850 Hydrostatic after SN 016539
BEL WL110			BEL WL110	833686M2	Cylinder Drive	760 Manual Transmission
BEL WL93			BEL WL93	833858M4	Upper Traction	760 Manual Transmission
BEL WL93			BEL WL93	833858M4	Lower Traction	760 Manual Transmission
BEL WL110			BEL WL110	833868M2	Cylinder Drive	760 Hydrostatic
N/A				833866M1	Upper Traction	760 Hydrostatic
N/A				833866M1	Lower Traction	760 Hydrostatic
BEL WL110			BEL WL110	833868M2	Cylinder Drive	860 Manual Transmission
BEL WL93			BEL WL93	833858M4	Upper Traction	860 Manual Transmission
BEL WL91.5			BEL WL91.5	833857M4	Lower Traction	860 Manual Transmission
BEL WL110			BEL WL110	833868M2	Cylinder Drive	860 Hydrostatic
N/A				844336M1	Upper Traction	860 Hydrostatic
N/A				844336M1	Lower Traction	860 Hydrostatic

COMBINE DRIVE BELTS

TO FIT NEW HOLLAND						
PART NO.	GOODYEAR	MBL	WESTWARD (GERMAN)	REPLACES	APPLICATION	FITS MODEL
				356024	Upper Traction	975, 980
				356024	Lower Traction	975, 980
N/A				375640	Cylinder Drive	985
				356024	Upper Traction	985
				356024	Lower Traction	985
N/A				330198	Lower Traction	985
N/A				375640	Cylinder Drive	985 Hydrostatic
BEL 2RB124				350236	Upper Traction	985 Hydrostatic
BEL 3RB95				321583	Lower Traction	985 Hydrostatic
N/A				355797	Cylinder Drive	990
				356024	Upper Traction	990
				356024	Lower Traction	990
N/A				336784	Cylinder Drive	1400, 1500
BEL WM131			BEL WM131	356025	Upper Traction	1400, 1500
BEL WM131			BEL WM131	356025	Lower Traction	1400, 1500
BEL HM90.5	HM90.5			261000	Upper Traction	TR70
N/A				636645	Lower Traction (Standard)	TR70
BEL 2RB124				268612	Lower Traction (Hydrostatic)	TR70
BEL HM90.5	HM90.5			261000	Upper Traction (Standard)	TR75 to SN 304739
BEL 92 (3)				716416	Upper Traction (Hydrostatic)	TR75 to SN 304739
N/A				636645	Lower Traction (Standard)	TR75 to SN 304739
N/A				716414	Lower Traction (Hydrostatic)	TR75 to SN 304739
BEL WM93			BEL WM93	254093	Upper Traction (Standard)	TR75 after SN 304740
BEL MM93		BEL MM93		254093	Upper Traction (Standard)	TR75 after SN 304740
BEL C92 (3)				716416	Upper Traction (Hydrostatic)	TR75 after SN 304740
N/A				636645	Lower Traction (Standard)	TR75 after SN 304740
BEL C120 (3)				635042	Lower Traction (Hydrostatic)	TR75 after SN 304740
BEL HM90.5	HM90.5			261000	Upper Traction (Standard)	TR85 to SN 308085
BEL C92 (3)				716416	Upper Traction (Hydrostatic)	TR85 to SN 308085
N/A				636645	Lower Traction (Standard)	TR85 to SN 308085
N/A				716414	Lower Traction (Hydrostatic)	TR85 to SN 308085
BEL WM93			BEL WM93	24093	Upper Traction (Standard)	TR85
BEL MM93		BEL MM93		254093	Upper Traction (Standard)	TR85
BEL C92 (3)				716416	Upper Traction (Hydrostatic)	TR85
N/A				716416	Upper Traction (Hydrostatic)	TR85
BEL C120 (3)				365042	Lower Traction (Hydrostatic)	TR85

**INTENTIONALLY
BLANK**